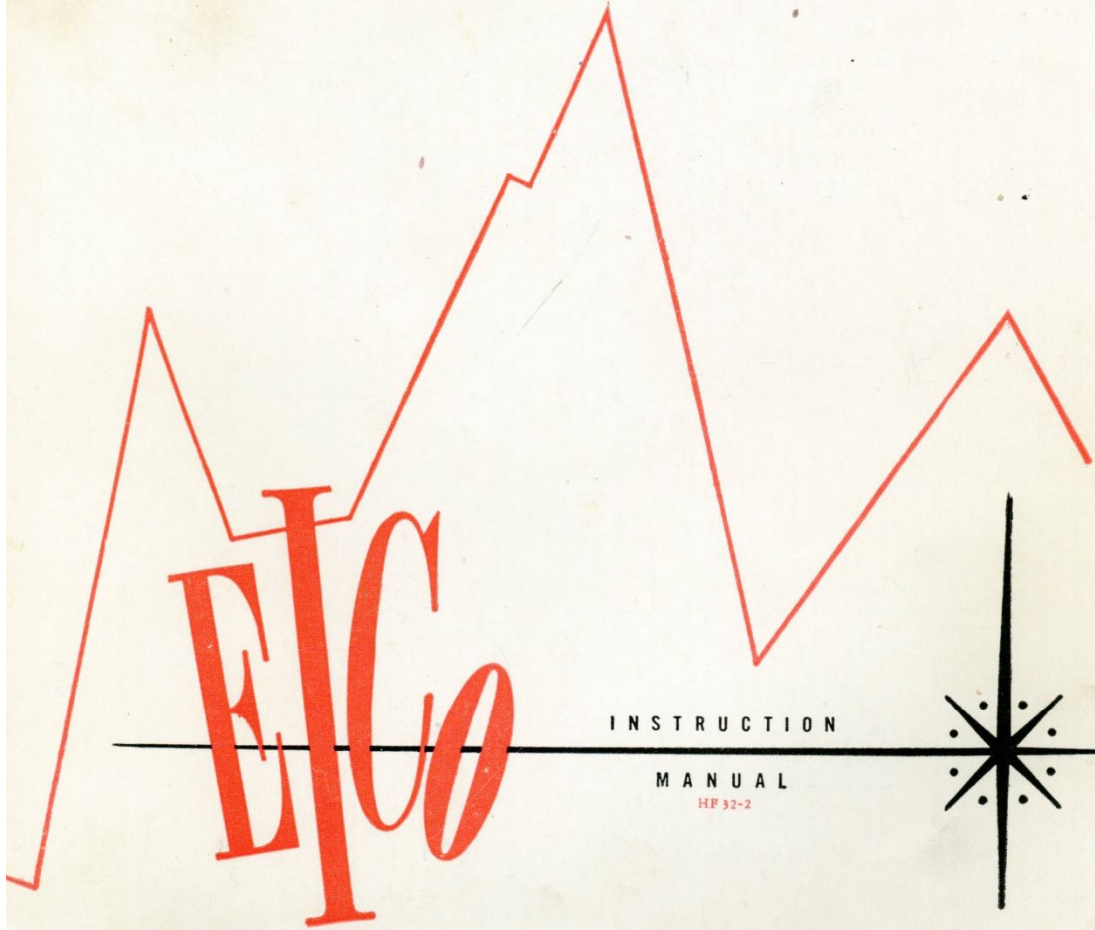


30 WATT HIGH FIDELITY INTEGRATED AMPLIFIER

MODEL
HF-32



INSTRUCTION

MANUAL

HF 32-2



ELECTRONIC INSTRUMENT CO. INC.
3300 NORTHERN BLVD., L. I. CITY 1, N. Y.





MODEL HF-32

30 WATT HIGH FIDELITY INTEGRATED AMPLIFIER

general description

GENERAL

The HF-32 is an excellent example of EICO's "low-silhouette" design methods, whereby compactness and richly attractive appearance are obtained without compromising good engineering practice. Power tubes are well separated from each other and heat-sensitive components, undesirable coupling are avoided, and a single horizontal chassis is used which greatly simplifies kit construction and maintenance. It is unquestionably a top value in the amplifier field.

FEATURES

1. Three low level inputs for magnetic phono, tape head, and microphone.
2. Four phono equalizations (including RIAA) and NARTB Tape Head equalization. Equalization circuit is of the extremely low distortion feedback type.
3. Three high level inputs for tv, tuner, crystal/ceramic cartridge, or tape.
4. Single switch selects any input and/or equalization. Unused inputs are shorted at every position of the input selector for zero cross-talk.
5. DC heater power supplied to preamplifier tube to insure lowest hum. DC superimposed on all other tube filaments.
6. Extremely low distortion bass and treble tone controls of the variable crossover, feedback type. Printed circuit couplet simplifies wiring.
7. Rumble and scratch filter circuits inserted by front panel slide switches.
8. A Centralab printed-circuit, prewired loudness control (compentrol) plus a separate level control, both on the front panel. By pre-setting the panel level control as instructed, the loudness control will automatically provide correct Fletcher-Munson compensation at the setting which gives the desired listening level.
9. Low impedance output to tape recorder, useful on all inputs. Affected by filter circuits and tone controls.
10. Four EL84 push-pull parallel output stage with very high quality 6 lb. output transformer having extensively interleaved windings and grain-oriented steel laminations.
11. Williamson-type power amplifier circuit consisting of a voltage amplifier direct coupled to a split-load phase inverter driving the output stage. The high power sensitivity of the output stage eliminates the necessity for additional driver stages, permitting the use of a large amount of inverse feedback with a high stability margin.
12. Two EZ81 rectifier tubes having warm-up characteristics matched to the output tubes comprise a conservatively rated rectifier section of exceptional reliability. Filter electrolytics also operate well below maximum ratings and voltage surges at starting are eliminated.
13. Switched and unswitched convenience outlets.
14. Fuse and panel mounted fuse holder, pilot lamp.
15. Hum balance control.
16. Newly designed "low-silhouette" construction, utilizing horizontal chassis to permit proper layout and component separation necessary for long component life. Extremely flexible design permits easy console installation with complete shielding and adaptability to any panel thickness.

SPECIFICATIONS

Output Power: 30 watts continuous, 47 watts peak.

* IM Distortion (60 cps & 7kc at 4:1): 2% at 30 watts; 1% at 20 watts, 0.5% at 10 watts.

* Total Harmonic Distortion: below 1% 20 cps—20 kc within 1 db of 30 watts.

* Frequency Response: 1 w: ± 0.5 db 10 cps—50 kc, ± 1.5 db 10 cps—100 kc; 30 w: ± 0.5 db 15 cps—50 kc, ± 1.5 db 15 cps—100 kc. ± 0.1 db 15 cps—30 kc at any level from 1 mw to 30 w; no peaking or raggedness outside audio range.

Square Wave Response: 20 cps to 20 kc essentially undistorted.

Inverse Feedback: 20 db

Stability Margin: 15 db

Damping Factor: above 10, 20 cps to 20 kc.

Speaker Connections: 4, 8, and 16 ohms.

Tone Control Range: at 10 kc — 13 db boost, 15 db cut; at 50 cps — 14 db boost, 15 db cut.

Equalization: Mag Phono Input: RIAA, COLUMBIA (original LP), LONDON, American 78. Tape Head Input: NARTB.

Sensitivity (Input for rated output): Mag. Phono — 5 millivolts; Tape Head — 2 millivolts, Microphone — 4 millivolts; High level (TV, TUNER, AUX.) — 0.4 volt.

Hum & Noise Level (below rated output): Mag. Phono—** 60 db down. Tape Head—** 51 db down. Microphone—57 db down. TV, TUNER, AUXiliary—75 db down. (Maximum gain, tone controls set at flat positions.)

Scratch and Rumble Filters: Scratch filter introduces approximately 12 db/octave slope above 5 kc; Rumble filter introduces approximately 12 db/octave slope below 70 cps. The nominal cut-off frequencies are points at which response is 6 db down when the corresponding filter is introduced.

Power Requirements: 117 V, 60 cps; 140 watts consumption.

Tubes: 2- ECC83/12AX7, 2- EC90/6C4, 4- EL84, 2- EZ81.

Size: 15" wide, 4 3/4" high, 10 1/2" deep.

Weight:

* Measured from high level inputs with tone controls set at "flat" positions and loudness control at maximum (no effect).

** Includes effect of equalization.

mechanical installation

mechanical installation

GENERAL

a) **HEAT DISSIPATION (VENTILATION):** In common with other electronic equipment, the HF-32 produces considerable heat in normal operation. Unless continuous and adequate air flow is obtained around the heat producing elements, these elements will over-heat and their useful life will be greatly curtailed.

It is useful to understand the process of convection whereby heat is removed in judging the suitability of a location. Air heated by the heat-producing elements expands and rises; cool air is drawn from beneath to take the place of the heated air. In this manner, a stream of air is set in motion which continually removes heat from the amplifier. (In particular, we are mainly concerned with the major heat-producing elements; the four EL84 output tubes and the two EZ81 rectifier tubes.) If there is any impediment to or constriction of the air flow, the essential process of heat removal will be adversely affected.

Adequate ventilation will be provided if the amplifier is installed in an open-back console provided that the top of the amplifier is spaced at least two inches below any shelf mounted above it. If the cabinet is enclosed at the rear, provide several large holes or slots as low down and as high up in the cabinet back as possible. As an alternate, holes may be provided in the sides, bottom, or top of the cabinet. The important thing to remember is that effective ventilation requires provision for cool air to enter at the bottom and hot air to leave at the top.

If the amplifier is not installed in a console, it may be situated on an open surface or on a shelf of a bookcase. Four rubber feet are also provided so that the amplifier will not mar the surface of furniture on which it is placed.

b) **EASY ACCESS TO CONTROLS:** Mount the amplifier at a height which will permit easy manipulation of the controls. Tuner controls should be located nearby.

c) **ACCESSABILITY TO PARTS:** Tubes are the most frequently replaced items in electronic equipment. If the amplifier is installed in a console, sufficient space should be allotted to reach and remove any tube in the amplifier. Furthermore, input and output terminals of the amplifier should be accessible to permit easy interchanging of system components for comparison, and connection or disconnection of a portable tape recorder which is stored away when not in use. If antennas are strung around the back of the console in which the amplifier is installed, arrange them so they will not interfere with access to the amplifier.

d) **ACOUSTICAL ISOLATION:** If amplifier and speaker are installed in the same cabinet (not recommended), provide sufficient separation to minimize mechanical speaker vibration reaching the amplifier. The minimum separation is about one foot.

CONSOLE MOUNTING

a) **Operations on console front panel preliminary to amplifier mounting:** (1) Tape the panel template provided to the face of the console so that the top of the mounting surface line on the template is level with the top of the amplifier mounting shelf. Note: When shelf is not available, tape the template at any convenient spot on the face of the console. (2) Use an awl or a nail to pierce the centers of the four extreme outer holes for mounting the control plate, to transfer their locations to the console panel beneath. (3) Trace out the rectangular cutout with an awl or nail and then pierce the centers of the four 1/2" holes, one in each corner of the cutout. (4) Remove the panel template. (5) Drill the four 1/2" holes in the console panel, one in each corner of the rectangular cutout area. Cut out the rectangular piece with a keyhole saw, using the four 1/2" holes as starting holes.

b) **Amplifier mounting in console:** (1) Pull off the control knobs. (2) Remove the four screws that fasten the bezel to the side pieces and remove the bezel. (3) Remove the two screws and nuts that fasten the control plate to the bezel. The bezel is not used in console mounting. (4) Fasten the control plate to the console panel with the two #4 x 3/8 woodscrews supplied. (5) If the rubber feet have been inserted in the bottom plate, remove them. (They may be pried out with a thin screwdriver.) (6) Place the unit on the mounting shelf and slide it forward until the slide switch support brackets are up against the panel and both slide switches accessible from the front; the control shafts should be approximately centered in the corresponding holes in the control plate. (7) With a sharp pencil, draw the outline of the side and rear bottom edges on the chassis shelf. As the bottom plate falls short of the full width by 3/16" on each side, draw new side edge lines 3/16" inside the original side edge lines. (8) Now remove the knobs and take the chassis off the shelf. (9) Remove the 6 screws which fasten the bottom plate to the chassis. (10) Place the bottom plate exactly in the outline drawn on the shelf and mark the position of the center hole on the left side and the center hole on the right side. (11) Remove the bottom plate and drill each of the marked holes on the shelf to a diameter of 1/4". (12) Refasten the bottom plate to the chassis, with the four of the six #8 x 3/8 screws previously removed, using the two holes at the rear and the two holes at the front of the chassis. (13) Replace the chassis on the shelf, positioning it exactly in the outline previously drawn, and restore the knobs. This time make sure that the indicator dot on each knob agrees with the control position. (14) From the bottom side of the shelf, insert a #8 x 1" screw, with a 1/2" flat washer against the head, through both the left and right side center holes. These screw engage the stamped nut over each hole on the chassis flange and when tightened secure the chassis to the shelf.

electrical installation

GENERAL

a) **SPEAKER CONNECTIONS:** To connect your speaker to the amplifier properly, you must know its rated impedance. This may be read off the speaker nameplate. Connect one speaker lead to the "G" terminal on the rear apron and the other speaker lead to the nearby terminal corresponding to the rated speaker impedance (4, 8, or 16 ohms). Plastic-covered lamp cord may be used for distances up to 50 ft. with little power loss. For shorter distances, TV antenna lead can be used, particularly if it is desired to run the speaker lead under a rug.

If it is desired to use two similar or identical full-range speakers of the same rated impedance (either 8 or 16 ohms only) for better sound distribution, connect one speaker lead of each pair to "G" and the two remaining leads to the terminal with a number equal to half of one of the speaker's rated impedance. (It may be necessary to "phase" the two speakers by reversing both of the leads from one of the speakers.) This may not be done if each of the speakers is designed for reproduction of a different part of the audio spectrum (woofer-tweeter combinations) in which case a cross-over network is required which connects to the amplifier with only one pair of leads.

b) **LO & HI MAG. PHONO INPUTS:** These are intended for use with phonographs having magnetic cartridges, or with ceramic or crystal cartridges having adaptors for magnetic cartridge input (to permit choice of equalizations). The HI input provides a 3:1 attenuation of the input signal for very high output cartridges that might cause overloading of the preamplifier stage. Most magnetic cartridges (low to average output) should be plugged into the LO input (direct), which provides the highest gain and the best signal-to-noise ratio. Use the HI input for exceptionally high output cartridges or if you can detect distortion on peaks when the cartridge is connected to the LO input, which is eliminated when the cartridge is connected to the HI input. The loading resistance presented to the cartridge at both LO and HI inputs is 100,000 ohms (100K Ω). If a lower loading resistance is required by the particular cartridge used, connect a resistor of appropriate value across the input. The resistor should be placed across the leads coming from the cartridge at some suitable point in the

phonograph (see Fig. 1). The value of this shunt resistor (R_s) can be determined from the desired loading resistance (R_l) by this formula $R_s = \frac{100,000 \times R_l}{100,000 - R_l}$ ohms, or this

table: for $R_l = 50K\Omega$, use $R_s = 100K\Omega$; for $R_l = 33K$, use $R_s = 50K\Omega$; for $R_l = 25K\Omega$, use $R_s = 33K\Omega$.

c) **TAPE HEAD INPUT:** This input is intended for receiving the output signal directly from the playback head of a tape deck. NARTB tape head equalization for 7 1/2 and 15 ips tape speeds is applied to signals fed in at this input. The loading resistance presented to the tape head is 100,000 ohms.

d) **MICROPHONE INPUT:** This input is intended for receiving the output signal directly from a microphone. It is preferable that the microphone used be of the high impedance type.

e) **HIGH LEVEL INPUTS:** Four high level input jacks designated as Tuner, TV, Tape, and Auxiliary are provided for connection of tuners, tv receivers, tape recorder playback, and ordinary or RIAA equalizing crystal or ceramic phono cartridges without adaptor. A shielded cable with a shielded "phono-type" plug should be used to connect each of these sources to the corresponding amplifier input jack. Unless the source has a low-impedance output such as a cathode follower (with which up to 50 ft. of cable can be used), use the shortest possible connection and low capacity shielded cable (cable having as low as 25 mfd capacitance per foot is available).

If the tuner employed has a volume control to adjust the output, set this control as follows. Turn the amplifier LEVEL control to minimum and the LOUDNESS control to maximum. Play any recording on your phonograph and turn up the level control to obtain an ordinary listening level. Without touching the LEVEL or LOUDNESS controls, turn the SELECTOR to TUNER and adjust the volume control on the tuner to obtain approximately the same loudness level as was obtained from the recording. In the case where the tuner has no output level control and also in the case

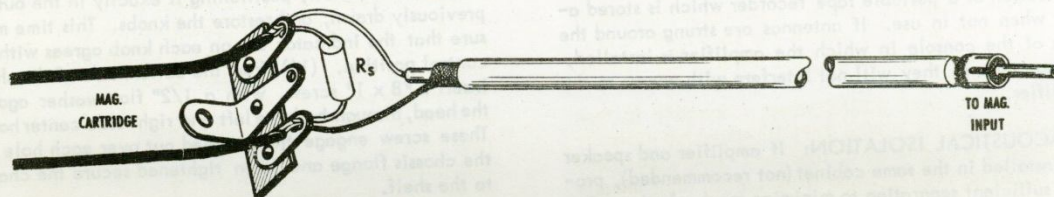


Fig. 1

of the other high level inputs, the independent LEVEL control on the front panel of the amplifier permits adjustment of the level when changing inputs.

f) **TAPE OUTPUT:** A shielded cable (up to 50 ft. may be used) with a shielded "phono-type" plug should be used to connect from the TAPE OUTPUT jack to the input of the tape recorder. Any input chosen by the SELECTOR is fed out to the tape recorder through this jack. All inputs are affected by the level control, the tone controls, and the filters, but not the loudness control.

g) **POWER CONNECTIONS:** The power cord of the turntable and tuner may be inserted in the convenience outlets provided on the rear chassis apron. The receptacle marked 117 VAC is intended for use primarily with a phonograph and provides 117 VAC regardless of whether the power switch of the amplifier is turned on or off in order to protect the phonograph mechanism. The receptacle marked 117 VAC 150 W, SWITCHED, is "live" or "dead" depending on whether the amplifier power switch is turned on or off and is intended primarily for use with tuners. Equipment drawing in excess of 150 watts should not be plugged into this outlet.

operation

PRELIMINARY: Be sure all tubes are firmly seated in their sockets and that the tube shields are making good contact with their bases. As initial adjustments, set these controls as follows: LEVEL at zero, LOUDNESS at ten, BASS at zero. Turn the amplifier on by turning the TREBLE control clockwise from OFF and set it at zero initially.

LISTENING TO PHONOGRAPH: Set the SELECTOR to one of the record equalization positions on the dial. Doing so automatically selects the phonograph input plugged into the PHONO LO or PHONO HI input. For help in choosing the recording curve appropriate to any particular record, refer to the section titled "RECORD EQUALIZATION SELECTION". When in doubt as to which equalization is most appropriate, use RIAA, which is the best compromise for all records. Keep in mind that while the positions offered cover most recording curves likely to be encountered, additional separate and variable bass and treble response adjustments are necessary for fully satisfactory results. These may be necessary to compensate for the over-all characteristics of your audio system (including room acoustics), inexact matching of the actual recording characteristic by any of the equalizations provided, and above all, the particular tastes of the listener.

LISTENING TO TAPE DECK (direct connection to tape head): Set the SELECTOR to TAPE HEAD, which automatically selects the TAPE HEAD input and NARTB tape head equalization for the 7 1/2 and 15 ips speeds. This equalization is the industry standard for pre-recorded stereo and monaural tapes.

HUM ADJUSTMENT

After checking the amplifier for proper operation, remove all input cables to the amplifier and make the following control settings which hold throughout the process of hum adjustment: SELECTOR at RIAA, LEVEL & LOUDNESS to 10, TREBLE control at -5, BASS control at 0. Next proceed as follows: With your ear held close to the speaker, insert the amplifier power plug into the wall outlet and listen to the hum level. Now pull out the plug and reinsert it with the prongs reversed and listen again. Choose the prong position which gives the least hum. Now connect the tuner input connector to the amplifier input jack, and with tuner set between stations and the tuner volume control set at a minimum, do the same with the power plug of the tuner, using the 117 VAC SWITCHED receptacle on the amplifier if desired. Finally connect the phono input connector to the amplifier PHONO LO or PHONO HI input as is required (turntable off and pickup arm at rest position) and do the same with the power plug of the turntable, using the 117 VAC convenience outlet on the amplifier if desired. When all of this is completed, adjust the hum balance control on top of the amplifier chassis for least hum.

LEVEL & LOUDNESS CONTROLS: Simply stated, the purpose of the LOUDNESS control is to provide compensation for the increasing inefficiency of the human ear in hearing bass and treble with decreasing volume level. The LOUDNESS control, as it is turned counter-clockwise from maximum clockwise rotation, not only decreases the volume but increasingly emphasizes the bass and treble according to the Fletcher-Munson curves (curves developed from a statistical study of this effect). An uncompensated LEVEL control is also provided to "set" the LOUDNESS control for proper operation in any system, and also for the purpose of adjusting the listening level when going from quiet program material to loud program material or the reverse without occasioning a change in the loudness compensation. To "set" the LOUDNESS control at any time, perform these operations in the order given to avoid blasting or possible damage to speakers of low power-handling capacity: a) Turn the LEVEL control to zero; b) Turn the LOUDNESS control to ten; c) With high level orchestral program material being fed to the amplifier from your phonograph or tuner, advance the LEVEL control setting until a relatively loud listening level is obtained. d) Turn down the LOUDNESS control until your normal listening level is obtained with the LEVEL control set as just described. Proper loudness compensation should now be obtained at any listening level adjusted to with the LOUDNESS control. The same reference LEVEL control setting will be suitable for both phonograph and tuner listening if the volume control of the tuner has been adjusted as described in the "High Level Inputs" sub-section of the "Electrical Connections" section. When selecting inputs which do not have level

adjusts, such as tv or a crystal cartridge connected to the AUX. input, it may be desirable to set the LEVEL control to zero beforehand and then bring up the LEVEL control to obtain the desired listening level to avoid blasting.

BASS CONTROL: The plus sign on the right side of the dial indicates that clockwise rotation from the mid-point (0) increases (boosts) bass response; the minus sign on the left side indicates that counter-clockwise rotation from the mid-point decreases (cuts) bass response. There is no interaction with the TREBLE control. Start all adjustments with this control set at the mid-point (0), which is called the "flat" position since bass response is neither cut nor boosted at this setting.

TREBLE CONTROL: The plus sign on the right side of the dial indicates that clockwise rotation from the mid-point (0) increases (boosts) treble response; the minus sign on the left side indicates that counter-clockwise rotation from the mid-point decreases (cuts) treble response. There is no interaction with the BASS control. Start all adjustments with this control set at the mid-point (0), which is called the "flat" position since treble response is neither cut nor boosted at this position.

RUMBLE FILTER: Rumble (low vibration) occurs at about 29 cps in 4-pole record changers and turntables. Recorded rumble will also sometimes be found in discs recorded before the development of the improved techniques in use today (transmitted program material may also include records of the latter type). Reduced rumble is one of the objectives in the design of turntables and changers for high fidelity use, but the extent to which it is eliminated depends on the quality and condition of the turntable or record changer used. That is why the rumble filter is provided. Note that whether the rumble frequency itself is audible or inaudible (depending on the extreme low frequency response of the speaker system), it may still overload the amplifier or speaker and cause distortion in the audible region. Insert the rumble filter whenever recording to tape from records played on a doubtful changer or player, in order to eliminate any trace of sub-sonic rumble from appearing at the recording head and eventually magnetizing it with increased distortion level as a result. The rumble filter also eliminates tape overload from low frequency noise components and thus provides cleaner tapes.

SCRATCH FILTER: The scratch filter is used for reduction of noise with worn or scratchy records, particularly older 78 RPM records, and for elimination of noise above 5 KC

maintenance

TROUBLE SHOOTING AND OPERATING NOTES

Your amplifier should require little service except for normal tube replacement. We recommend no substitutions for the tube types used in this amplifier except as stated. All the tube types used are distributed nationally, but replacements can be obtained directly from EICO if desired.

on AM broadcasts. It is particularly valuable in these cases when recording on tape.

FILTER CIRCUITS VS. TONE CONTROLS: Note that the filter circuits provide relatively sharp cut-offs, whereas the tone controls provide gradual, frequency-proportional changes in the response. One type of control is not a substitute for the other and both may be used together to achieve any desired response. It is worth noting, however, that the "variable turnover" tone controls employed in this instrument may be used to further sharpen the cut-off when desired or effectively shift the cut-off frequencies in either direction.

LISTENING TO TUNERS, TV, OR OTHER HIGH LEVEL INPUTS: With the SELECTOR switch set at TUNER, TV, or AUXILIARY, the corresponding high level input from a radio tuner, tv, tape recorder with built in preamplifier-equalizer, second tuner, or crystal cartridge will feed through the preamplifier. Adjustment of the volume control on each source is discussed in the "Electrical Connections" section under "High Level Inputs" and again under "Level & Loudness Control" in this section.

MAKING RECORDINGS: Tape, wire, or disc recordings may be made by connecting the recorder to the TAPE OUTPUT jack. See "TAPE OUTPUT" under "ELECTRICAL INSTALLATION" and the "RUMBLE FILTER" and "SCRATCH FILTER" operating instructions.

RECORD EQUALIZATION SELECTION

Records are made with boosted volume in the treble range to mask surface noise and reduced volume in the bass range to conserve groove space and reduce distortion. As there was no universally accepted standard of treble boost and bass cut in recording before Spring 1954, records of which the masters were made before this date may require any one of several different equalizations (amounts of bass boost and treble cut) by the amplifier to restore the original balance.

In the Spring 1954, the RIAA recording curve was adopted by almost all record companies. At this time, all recording companies use the RIAA recording curve. If an older LP record does not seem properly equalized at the RIAA position, try LONDON if it is a LONDON (ffrr) or L'Oiseau-Lyre record and COLUMBIA if it is of almost any other brand. For most 78 rpm recordings, either the AMERICAN 78 or the EUROPEAN 78 equalization will be found suitable.

To facilitate servicing, remedial and trouble-shooting procedures have been provided in the TROUBLE-SHOOTING CHART that follows. A VOLTAGE AND RESISTANCE CHART is also provided as an aid in locating defective components. DC operating voltages are given both at no signal and signal developing 30 watts output, as well as the corresponding 1 kc signal voltages.

TROUBLE-SHOOTING PROCEDURES

Connect a phonograph and speaker to the amplifier as described in "Electrical Connections" and set controls for phono listening. Play a known high quality LP recording on the phonograph. If there is no output to the speaker or if the output is low or audibly distorted, proceed to the checks for those symptoms. If there is excessive hum in the output, disconnect the phono input cable from the amplifier and short the phono input jack to chassis. If the hum disappears, the trouble is not in the amplifier but in the phonograph or in the connection to the amplifier.

The cause of phonograph hum may be a metal pick-up arm not grounded to the cable shield (try a good single ground connection to the cable shield from turntable frame, pick-up arm, and cartridge case), direct hum pick-up by the magnetic cartridge from the record player motor (try using a rubber mat on the turntable to increase the separation of the pick-up from the motor), or pick-up from a power transformer or other magnetic field in the vicinity (try moving phonograph away from suspected source). Check also that the phono input cable shielding is grounded to the amplifier chassis at one point only, through the skirt of the input connector where it plugs into the amplifier. Finally, try a good building ground such as a connection from a cold water pipe terminated under speaker terminal "G" on the amplifier. Do not connect such a ground wire to other components in the system.

Excessive hum on other inputs may be checked in a similar manner. Disconnect the input cable in question and short the particular input jack to the chassis. If the hum disappears, the trouble is external to the amplifier. Note that on all inputs, the braid of the input cable should connect to the amplifier only through the skirt of the input connector. The cause and remedies for the following symptoms are then based on the assumption that checks made in the manner described above have eliminated the possibility of the trouble being external to the amplifier.

If the trouble is no output or low output, check AC signal voltages and DC operating voltages starting at the input and working step-by-step toward the output. Set the VOLUME & LOUDNESS controls to maximum (10), the BASS and TREBLE controls to their mid-points (0), and the SCRATCH & RUMBLE filters to OFF. Use a 1000 cycle sine wave signal, such as supplied by the EICO 377 Sine & Square Wave Audio Generator. In addition, use a precision 100:1 attenuator to permit obtaining a level of 0.005 volt fed into MAG. PHONO from an audio generator output of 0.5 volt, which can easily be measured on the lowest AC volts range of your VTVM (also improves signal to hum from generator). Use a high input impedance VTVM for all AC signal voltage measurements and a VTVM or 20,000 Ω /volt VOM for DC voltage measurements.

If the trouble is an excessively distorted output, try tube replacement, signal tracing, or proceed directly to voltage and resistance measurements.

When the defective stage is localized, proceed to a resistance and voltage check of the stage, using the data in the VOLTAGE and RESISTANCE chart. Disconnect the amplifier from the power line and discharge capacitors prior to making any resistance check and prior to removing any or all of the EL84 output tubes. Do not turn the amplifier on with any of the output tubes removed.

CHECKING A TYPICAL TUBE STAGE

1. Check tube.
2. Check plate and cathode resistor.
3. Check coupling capacitors for leakage or short.
4. For output stage, check dc resistance of transformer windings.
5. Check grid leak resistor for open.
6. Check cathode by-pass capacitors for short.
7. If no or low B+ voltage on tube, check decoupling path for open or defective R40, R41, R42 and filter capacitor C31 or C32.
8. If wiring and circuit components including the tube check O.K. and B+ voltage is excessive, check the decoupling path for short or defective R40, R41, R42.

Suspected trouble in the equalization, tone, filter, and volume or loudness controls and networks should lead to specific resistance and capacitance checks to localize the trouble. In general, if the user suspects poor frequency response, defective equalization, or defective operation of the tone controls or filter circuits, the amplifier should be tested thoroughly with audio generator, vtvm, and scope.

SERVICE

If trouble develops in your instrument which you can not remedy yourself, write to our service department listing all possible indications that might be helpful. If desired you may return the instrument to our factory where it will be placed in operating condition for \$9.50 plus the cost of parts replaced due to their being damaged in the course of construction. NOTE: Before returning this unit, be sure all parts are securely mounted. Attach a tag to the instrument, giving your home address and the trouble with the unit. Pack very carefully in a rugged container, using sufficient packing material (cotton, shredded newspaper, or excelsior), to make the unit completely immovable within the container. The original shipping carton is satisfactory, providing the original inserts are used or sufficient packing material inserted to keep the instrument immovable. Ship by prepaid Railway Express, if possible, to Electronic Instrument Co., Inc., 33-00 Northern Blvd., Long Island City 1, New York. Return shipment will be made by express collect. Note that a carrier cannot be held liable for damages in transit if packing IN HIS OPINION, is insufficient.

TROUBLE-SHOOTING CHART

SYMPTOM	CAUSE	REMEDY
Amplifier causes power line fuse to blow. Power line fuse blows again with V9 & V10 out of their sockets.	Line cord, J9, J10, primary or high voltage secondary windings of T2 shorted internally or externally (wiring).	Replace or repair.
Amplifier causes power line fuse to blow. Power line fuse does not blow again with V9 & V10 out of their sockets.	V9, V10, C31, V5, V6, V7, V8, or T1 primary shorted internally or externally.	Replace or repair.
Any or all tube filaments not lit. (except V1)	Open tube filament. Open lead from 6.3V winding of T2. 6.3V winding of T2 open.	Replace or repair.
V1 filament not lit.	Open V1 filament. No connection or poor connection to pin 5 (fil.) of V1 from common cathode connection of V5, V6, V7, and V8. Pin 4 (fil.) of V1 not grounded.	Replace or repair.
Output tube bias too high (resulting in distorted output waveform).	Same as above if V1 filament not lit. Open R26 if V1 filament is lit.	Replace or repair.
DC voltage at V9, V10 cathodes (pin 3) is incorrect as specified below.		
a) No voltage.	Defective V9 or V10 C31 shorted internally or externally.	Replace Replace or repair.
b) High voltage.	Connection from C31 to pin 3 of V9 & V10 broken. Connection to center tap of h.v. secondary winding of T2 open. Output tubes V5, V6, V7, V8 over-biased or not drawing current. May result from open R26, open filament or defective connection to V1 filament.	Repair Repair Replace, repair, or see trouble-shooting typical tube stage.
c) Low voltage.	Excessive current drain in amplifier. Defective V9, V10.	See trouble-shooting typical tube stage. Replace
Excessive hum on mag. phono or tape head.	V1 defective Fil. leads dressed too close to grid lead. Tube shield not making electrical contact to base or base not making electrical contact to chassis. Shielding and grounding of wiring to input jacks not exactly as instructed and shown in drawings.	Replace Dress fil. leads away from grid lead. Check and correct. Correct
Excessive noise on mag. phono and tape head.	V1 socket and contacts dirty.	Clean thoroughly with carbon tetrachloride.
Sustained oscillations.	Poor dress of output transformer T1 leads	Dress all input leads and T1 leads away from each other. Keep T1 leads away from input jacks.
Sustained microphonics on mag. phono and tape head.	V1 defective.	Replace
Hum on all inputs.	V2 defective, not properly shielded, or dirty sockets and contacts. Dress of power transformer T2 leads.	Replace, correct, or clean. Correct

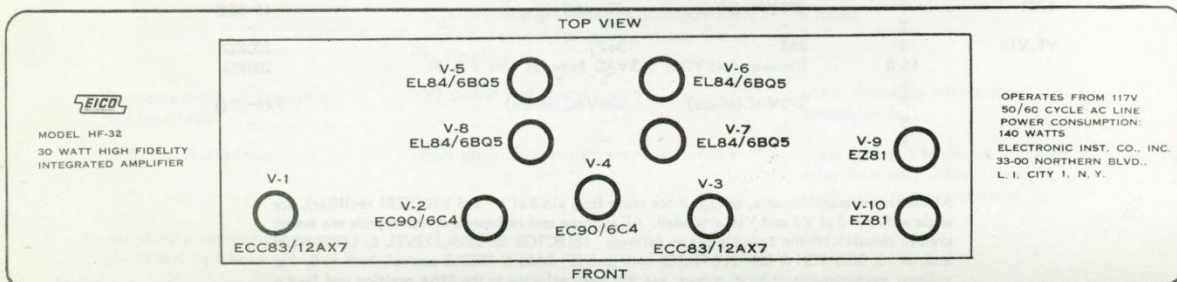
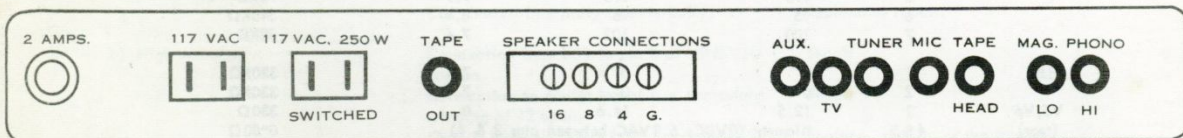
VOLTAGE AND RESISTANCE CHART

TUBE	PIN#	OPERATING VOLTS AT NO SIGNAL (DC UNLESS NOTED)	OPERATING VOLTS AT 30W OUT (DC UNLESS NOTED)	SIGNAL VOLTS (1 KC) AT 30W OUT	OHMS (UNIT DISCONNECT- ED FROM POWER)
ECC83/12AX7 V1	1	62	56	.012	320KΩ
	2	0	0	.0036	110KΩ
	3	0.6	0.65	.0034	1.2KΩ
	4	0	0	-	-
	5	12.5	14.6	-	17Ω
	6	98	92	.38	320KΩ
	7	0	0	.012	1MΩ
	8	1.35	1.35	0	4.7KΩ
	9	6.3	7.3	-	8Ω
EC90/6C4 V2	1	141	142	1.16	125KΩ
	2	-	-	-	-
	3&4	filament (0VDC; 6.3VAC between pins 3 & 4)			0-50Ω
	5	141	142	1.16	125KΩ
	6	0	0	.38	500KΩ
	7	7.5	7.4	.236	5.6KΩ
	9	-	-	-	-
ECC83/12AX7 V3	1	95	96	8.4	340KΩ
	2	0	0	1.16	180KΩ
	3	.95	.95	1.05	1.65KΩ
	4&5	filament (0VDC; 6.3VAC to pin 9)			0-50Ω
	6	175	175	1.2	180KΩ
	7	0	0	.60	450KΩ
	8	2	2	0	6.8KΩ
	9	filament	-	-	-
	EC90/6C4 V4	1	195	185	7.4
2		100	102	7.4	82KΩ
3&4		filament (0VDC; 6.3VAC between pins 3 & 4)			0-50Ω
5		196	190	7.7	92KΩ
6		95	96	8.4	340KΩ
7		100	102	7.4	82KΩ
9		-	-	-	-
EL84 V5, V6 (rear)	1	0	0	7.4	330KΩ
	2	0	0	7.4	330KΩ
	3	12.5	14.6	0	330Ω
	4&5	filament (0VDC; 6.3VAC between pins 3 & 4)			0-50Ω
	6	0	0	7.4	330KΩ
	7	340	337	200	62Ω (T1 brown lead)
	8	-	-	-	-
	9	345	342	10	0
	EL84 V7, V8 (front)	1	0	0	7.4
2		0	0	7.4	330KΩ
3		12.5	14.6	0	330Ω
4&5		filament (0VDC; 6.3VAC between pins 3 & 4)			0-50Ω
6		0	0	7.4	330KΩ
7		340	333	200	66Ω (T1 blue lead)
8		-	-	-	-
9		345	342	10	0
EZ81 V9, V10		1	290 VAC (60 cps)	290 VAC (60 cps)	-
	2	-	-	-	-
	3	345	342	-	200KΩ
	4&5	filament (345VDC; 6.3VAC between pins 4 & 5)			200KΩ
	6	-	-	-	-
	7	290 VAC (60 cps)	290 VAC (60 cps)	-	45-55Ω
	8	-	-	-	-
	9	-	-	-	-

All resistance measurements, except those made from pin 3 of V9 and V10 (EZ81 rectifier), are made with pin 3 of V9 and V10 grounded. All voltage and resistance measurements are measured to chassis with the controls set as follows: SELECTOR to RIAA, LEVEL & LOUDNESS both at 10, SCRATCH & RUMBLE FILTER both at OFF, BASS & TREBLE controls both at 0. For voltage measurements at 30W output, set the input selector to the RIAA position and feed a 0.005 volt (5mv) 1kc signal to the LO MAG. phono input jack; connect a resistive (preferably non-inductive) load of equal resistance to the tap selected (±20%) and capable of handling 60 watts. Voltage measurements are made with a VTVM. Operating line voltage at which voltage measurements are made is 117 VAC, 60 cps. NOTE: ALL VOLTAGE & RESISTANCE VALUES MAY VARY NORMALLY BY ±15%.

	SECTION	AUX	TV	TUNER	MIC	TAPEHEAD	78	RIAA	COL	LON
SELECTOR SWITCH	A	9-11	3-11	3-11	NC	NC	NC	NC	NC	5-9
	B	1-2-4	2-4	NC	4-12	1-4-6	2-6-7	NC	NC	NC
	C	4-5	4-5	4-7-11	4-5-7	NC	4-7	4-11	4-11	4-5
	D	2-8-9	2-3-8	3-8	8-12	6-8	2-6-8	3-8	8-9	8-9
	E	3-5-12	3-6-12	3-7-12	3-8-12	3-8	3-8	3-8	12-8	12-8
	F	4-6-7-8	4-5-7-8	4-5-6-8	4-5-6-7	4-5-6-7	4-5-6-7	4-5-6-7	4-5-6-7	4-5-6-7
	G	NC	NC	NC	5-6	5-7	5-8	5-8	5-8	5-8
	H	4-6-7-8	6-7-8	4-6-7-8	4-7-8	4-6-8	4-6-7	4-6-7	4-6-7	4-6-7

- 1) Entries are numbers of those switch contacts which are connected together by the rotors at the particular position. NC means no connection.
- 2) On schematic diagram, all switch wafers shown in the maximum counter-clockwise position (AUX) as seen from the front or shaft end.

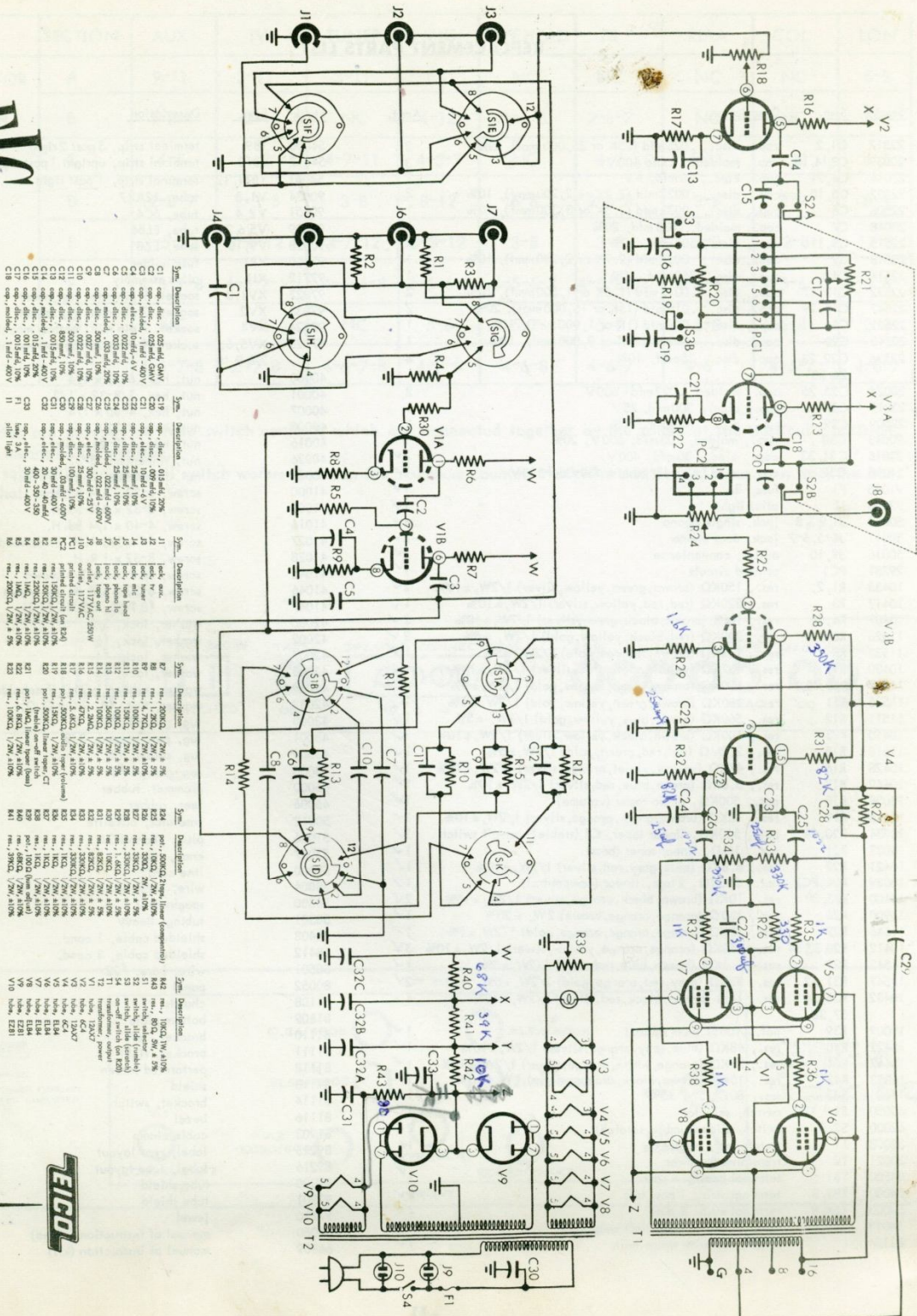


REPLACEMENT PARTS LIST

Stock#	Sym.	Description	Am't.	Stock#	Sym.	Description	Am't.
22517	C1,2	cap., disc., .025 mfd (25K or 25,000 mmf), GMV	2	54006	TB9	terminal strip, 3 post 2right	1 ✓
20039	C3,14, 18,	cap., molded, .1 mfd 400 V	3	54017	TB10	terminal strip, upright 1 post right	1 ✓
23014	C4,21	cap., elec., 10 mfd, 6 V	2	54001	TB11, 12	terminal strip, 1 post right	2 ✓
22507	C5,10	cap., disc., .0022 mfd (2.2K or 2,200 mmf), 10%	2	90034	V1,3	tube, 12AX7	2 } 10 ✓
22508	C6	cap., disc., .0033 mfd (3.3K or 3,300 mmf), 10%	1	90051	V2,4	tube, 6C4	2 } ✓
20048	C7	cap., molded, .033 mfd, 20%	1	90039	V5,6,7,8	tube, EL84	4 } ✓
22515	C8,11	cap., disc., 500 mmf, 10%	2	90038	V9,10	tube, EZ81	2 } ✓
22518	C9	cap., disc., .0027 mfd (2.7K or 2,700 mmf), 10%	1	97800	XF1	fuse holder	1 ✓
22514	C12	cap., disc., 850 mmf, 10%	1	97712	X11	pilot assembly	1 ✓
22532	C13,17	cap., disc., .0015 mfd (1.5K or 1,500 mmf), 10%	2	97027	XV1,3	socket, 9 pin min. top mount	2 ✓
22547	C15,19	cap., disc., .015 mfd (15K or 15,000 mmf), 20%	2	97033	XV2	socket, 7 pin min. top mount	1 ✓
22521	C16	cap., disc., .001 mfd (1K or 1,000 mmf), 10%	1	97024	XV4	socket, 7 pin min. bottom mount	1 ✓
22548	C20	cap., disc., .009 mfd (9K or 9,000 mmf), 10%	1	97025	XV5,6,	socket, 9 pin min. bottom mount	6 ✓
22536	C22, 23,	cap., disc., 25 mmf, 10%	4		7,8,9,10		
20024	C25, 26	cap., molded, .022 mfd - 600 V	2	40000		nut, hex, 6-32 x 1/4	48
23017	C27	cap., elec., 300 mfd, 25 V	1	40001		nut, hex, 3/8-32 x 1/2	6
22509	C29	cap., disc., 100 mmf, 10%	1	40007		nut, hex, 4-40 x 1/4	20
20043	C30	cap., molded, .03 mfd, 600 V, 20%	1	40008		nut, hex, 8-32 x 1/4	14
23016	C31, 33	cap., elec., 30 mfd, 400 V,	2 ✓	40016		nut, hex, 1/2-24 w/slot	1 ✓
24005	C32	cap., elec., 20-40-40 mfd/400-350-350 V	1 ✓	40026		nut, tinnerman, 8-32	6
91005	F1	fuse, 3A	1 ✓	40027		nut, tinnerman, angle bracket	2
92000	I1	pilot light	1 ✓	41000		screw, 6-32 x 1/4 Bd. H.	46
50014	J1, 2, 3, 8	jack, single phono	4 ✓	41003		screw, 8-32 x 3/8 Bd. H.	8
50011	J4-5, 6-7	jack, dual phono	2 ✓	41016		screw, 4-40 x 1/4 Bd. H.	22
50016	J9, 10	outlet, convenience	2 ✓	41027		screw, #4 x 3/8 R. H. brass wood screw	2 ✓
29751	PC1	printed circuit	1 ✓	41028		screw, 8-32 x 1 R. H.	2
10435	R1, 2,	res., 150KΩ (brown, green, yellow, silver) 1/2W, ±10%	2 ✓	41045		screw, #6 P. K. x 1/4 brown	4
10417	R3	res., 220KΩ (red, red, yellow, silver) 1/2W, ±10%	1 ✓	41046		screw, 8-32 x 3/8 Bd. H. brown	4
10407	R4, 5	res., 1MΩ (brown, black, green, silver) 1/2W, ±10%	2 ✓	41047		screw, #8 P. K. x 5/16 Bd. H.	6
11526	R6, 7	res., 200KΩ (red, black, yellow, gold) 1/2W, ±5%	2 ✓	42000		washer, lock, 3/8	6
11533	R8	res., 1.2KΩ (brown, red, red, gold) 1/2W, ±5%	1 ✓	42002		washer, lock, #6	48
10430	R9	res., 4.7KΩ (yellow, violet, red, silver) 1/2W, ±10%	1 ✓	42007		washer, lock, #4	22
11527	R10,12,14	res., 100KΩ (brown, black, yellow, gold) 1/2W, ±5%	3 ✓	42008		washer, lock, #8	14
11525	R11	res., 150KΩ (brown, green, yellow, gold) 1/2W, ±5%	1 ✓	42029		washer, rubber, 1/21D (fuseholder)	1 ✓
11511	R13	res., 560KΩ (green, blue, yellow, gold) 1/2W, ±5%	1 ✓	42032		washer, flat, #8, 7/16 O.D.	2
10410	R23	res., 100KΩ (brown, black, yellow, silver) 1/2W, ±10%	1 ✓	43000		lug, ground, #6	3 ✓
11518	R15	res., 2.2MΩ (red, red, green, gold) 1/2W, ±5%	1 ✓	43001		lug, pot, ground, 3/8	3 ✓
10428	R16	res., 47KΩ (yellow, violet, orange, silver) 1/2W, ±10%	1 ✓	43004		lug, solder, #8	4 ✓
10449	R17	res., 5.6KΩ (green, blue, red, silver) 1/2W, ±10%	1 ✓	43006		lua. ground #4	1 ✓
18038	R18	pot., 500KΩ, audio taper (volume)	1 ✓	46000		grommet, rubber	1 ✓
10416	R19	res., 15KΩ (brown, green, orange, silver) 1/2W, ±10%	1 ✓	46006		feet, rubber	4 ✓
18034	R20, 54	pot., 500KΩ, linear taper, CT (treble)- on-off switch	1 ✓	50012		insulator, bakelite	2 ✓
18033	R21	pot., 1MΩ, linear taper (bass)	1 ✓	51006		plug, phono RCA	7 ✓
10421	R22	res., 6.8KΩ (blue, grey, red, silver) 1/2W, ±10%	1 ✓	53007		knob, round	5 ✓
18039	R24, PC2	pot., 500KΩ, 2 taps, linear (compentrol)	1 ✓	57000		line cord	1 ✓
10400	R25, 30	res., 10KΩ (brown, black, orange, silver) 1/2W, ±10%	2 ✓	58004		wire, hook-up	length
10900	R26	res., 330Ω (orange, orange, brown) 2W, ±20%	1 ✓	58300		spaghetti	length
11546	R27	res., 33KΩ (orange, orange, orange, gold) 1/2W, ±5%	1 ✓	58301		tubing, heavy	length
10412	R28, 33, 34	res., 330KΩ (orange, orange, yellow, silver) 1/2W, ±10%	3 ✓	58408		shielded cable, 1 cond.	length
11542	R29	res., 1.6KΩ (brown, blue, red, gold) 1/2W, ±5%	1 ✓	58412		shielded cable, 3 cond.	length
11547	R31, 32	res., 82KΩ (grey, red, orange, gold) 1/2W, ±5%	2 ✓	58501		wire, bare, #22	length
10432	R35, 36	res., 1KΩ (brown, black, red, silver) 1/2W, ±10%	4 ✓	80052		panel	1 ✓
	37, 38			81108		chassis	1 ✓
19009	R39	pot., 100Ω (hum adjust)	1 ✓	81109		bottom plate	1 ✓
10422	R40	res., 68KΩ (blue, grey, orange, silver) 1/2W, ±10%	1 ✓	81110		bracket, left	1 ✓
10447	R41	res., 39KΩ (orange, white, orange, silver) 1/2W, ±10%	1 ✓	81111		bracket, right	1 ✓
10853	R42	res., 10KΩ (brown, black, orange, silver) 1W, ±10%	1 ✓	81112		perforated screen	1 ✓
14601	R43	res., 80Ω, 5W, ±5%	1 ✓	81113		shield	1 ✓
60050	S1	switch, selector	1 ✓	81114		bracket, switch	1 ✓
62000	S2, 3	switch, slide (rumble, scratch)	2 ✓	81116		bezel	1 ✓
32008	T1	transformer, output	1 ✓	81903		cable clamp	④ 3 ✓
30021	T2	transformer, power	1 ✓	89215		label, rear layout	1 ✓
54500	TB1	terminal board, 4 post	1 ✓	89216		label, tube layout	1 ✓
54000	TB2, 3	terminal strip, 1 post left	2 ✓	97300		tube shield	2 ✓
54003	TB4, 8	terminal strip, 2 post	2 ✓	97301		tube shield	1 ✓
54013	TB5, 6, 7	terminal strip, 1 post left w/ground	3 ✓	97710		jewel	1 ✓
81134		shield, top with spode bolts	1 ✓	66060		manual of instruction (wired)	1 ✓
				66309		manual of instruction (kit)	1 ✓



MODEL HF-32 30 WATT HIGH FIDELITY INTEGRATED AMPLIFIER



Sym.	Description	Sym.	Description	Sym.	Description	Sym.	Description	Sym.	Description
C1	cap.-disc., .002mf, 400V	C19	cap.-disc., .015mf, 200V	J1	jack, mono	R39	res., 200K, 1/2W, 5%	V3	vac. tube, 6X4
C2	cap.-disc., .002mf, 400V	C20	cap.-disc., .009mf, 100V	J2	jack, mono	R40	res., 1.5K, 1/2W, 5%	V4	vac. tube, 6X4
C3	cap.-disc., .002mf, 400V	C21	cap.-disc., .015mf, 200V	J3	jack, mono	R41	res., 1.5K, 1/2W, 5%	V5	vac. tube, 6X4
C4	cap.-disc., .002mf, 100V	C22	cap.-disc., .015mf, 200V	J4	jack, mono	R42	res., 1.5K, 1/2W, 5%	V6	vac. tube, 6X4
C5	cap.-disc., .002mf, 100V	C23	cap.-disc., .015mf, 200V	J5	jack, mono	R43	res., 1.5K, 1/2W, 5%	V7	vac. tube, 6X4
C6	cap.-disc., .002mf, 100V	C24	cap.-disc., .015mf, 200V	J6	jack, mono	R44	res., 1.5K, 1/2W, 5%	V8	vac. tube, 6X4
C7	cap.-disc., .002mf, 100V	C25	cap.-disc., .015mf, 200V	J7	jack, mono	R45	res., 1.5K, 1/2W, 5%	V9	vac. tube, 6X4
C8	cap.-disc., .002mf, 100V	C26	cap.-disc., .015mf, 200V	J8	jack, mono	R46	res., 1.5K, 1/2W, 5%	V10	vac. tube, 6X4
C9	cap.-disc., .002mf, 100V	C27	cap.-disc., .015mf, 200V	J9	jack, mono	R47	res., 1.5K, 1/2W, 5%		
C10	cap.-disc., .002mf, 100V	C28	cap.-disc., .015mf, 200V	J10	jack, mono	R48	res., 1.5K, 1/2W, 5%		
C11	cap.-disc., .002mf, 100V	C29	cap.-disc., .015mf, 200V	J11	jack, mono	R49	res., 1.5K, 1/2W, 5%		
C12	cap.-disc., .002mf, 100V	C30	cap.-disc., .015mf, 200V	J12	jack, mono	R50	res., 1.5K, 1/2W, 5%		
C13	cap.-disc., .002mf, 100V			J13	jack, mono	R51	res., 1.5K, 1/2W, 5%		
C14	cap.-disc., .002mf, 100V			J14	jack, mono	R52	res., 1.5K, 1/2W, 5%		
C15	cap.-disc., .002mf, 100V			J15	jack, mono	R53	res., 1.5K, 1/2W, 5%		
C16	cap.-disc., .002mf, 100V			J16	jack, mono	R54	res., 1.5K, 1/2W, 5%		
C17	cap.-disc., .002mf, 100V			J17	jack, mono	R55	res., 1.5K, 1/2W, 5%		
C18	cap.-disc., .002mf, 100V			J18	jack, mono	R56	res., 1.5K, 1/2W, 5%		
C19	cap.-disc., .002mf, 100V			J19	jack, mono	R57	res., 1.5K, 1/2W, 5%		
C20	cap.-disc., .002mf, 100V			J20	jack, mono	R58	res., 1.5K, 1/2W, 5%		
C21	cap.-disc., .002mf, 100V			J21	jack, mono	R59	res., 1.5K, 1/2W, 5%		
C22	cap.-disc., .002mf, 100V			J22	jack, mono	R60	res., 1.5K, 1/2W, 5%		
C23	cap.-disc., .002mf, 100V			J23	jack, mono	R61	res., 1.5K, 1/2W, 5%		
C24	cap.-disc., .002mf, 100V			J24	jack, mono	R62	res., 1.5K, 1/2W, 5%		
C25	cap.-disc., .002mf, 100V			J25	jack, mono	R63	res., 1.5K, 1/2W, 5%		
C26	cap.-disc., .002mf, 100V			J26	jack, mono	R64	res., 1.5K, 1/2W, 5%		
C27	cap.-disc., .002mf, 100V			J27	jack, mono	R65	res., 1.5K, 1/2W, 5%		
C28	cap.-disc., .002mf, 100V			J28	jack, mono	R66	res., 1.5K, 1/2W, 5%		
C29	cap.-disc., .002mf, 100V			J29	jack, mono	R67	res., 1.5K, 1/2W, 5%		
C30	cap.-disc., .002mf, 100V			J30	jack, mono	R68	res., 1.5K, 1/2W, 5%		
				J31	jack, mono	R69	res., 1.5K, 1/2W, 5%		
				J32	jack, mono	R70	res., 1.5K, 1/2W, 5%		
				J33	jack, mono	R71	res., 1.5K, 1/2W, 5%		
				J34	jack, mono	R72	res., 1.5K, 1/2W, 5%		
				J35	jack, mono	R73	res., 1.5K, 1/2W, 5%		
				J36	jack, mono	R74	res., 1.5K, 1/2W, 5%		
				J37	jack, mono	R75	res., 1.5K, 1/2W, 5%		
				J38	jack, mono	R76	res., 1.5K, 1/2W, 5%		
				J39	jack, mono	R77	res., 1.5K, 1/2W, 5%		
				J40	jack, mono	R78	res., 1.5K, 1/2W, 5%		
				J41	jack, mono	R79	res., 1.5K, 1/2W, 5%		
				J42	jack, mono	R80	res., 1.5K, 1/2W, 5%		
				J43	jack, mono	R81	res., 1.5K, 1/2W, 5%		
				J44	jack, mono	R82	res., 1.5K, 1/2W, 5%		
				J45	jack, mono	R83	res., 1.5K, 1/2W, 5%		
				J46	jack, mono	R84	res., 1.5K, 1/2W, 5%		
				J47	jack, mono	R85	res., 1.5K, 1/2W, 5%		
				J48	jack, mono	R86	res., 1.5K, 1/2W, 5%		
				J49	jack, mono	R87	res., 1.5K, 1/2W, 5%		
				J50	jack, mono	R88	res., 1.5K, 1/2W, 5%		
				J51	jack, mono	R89	res., 1.5K, 1/2W, 5%		
				J52	jack, mono	R90	res., 1.5K, 1/2W, 5%		
				J53	jack, mono	R91	res., 1.5K, 1/2W, 5%		
				J54	jack, mono	R92	res., 1.5K, 1/2W, 5%		
				J55	jack, mono	R93	res., 1.5K, 1/2W, 5%		
				J56	jack, mono	R94	res., 1.5K, 1/2W, 5%		
				J57	jack, mono	R95	res., 1.5K, 1/2W, 5%		
				J58	jack, mono	R96	res., 1.5K, 1/2W, 5%		
				J59	jack, mono	R97	res., 1.5K, 1/2W, 5%		
				J60	jack, mono	R98	res., 1.5K, 1/2W, 5%		
				J61	jack, mono	R99	res., 1.5K, 1/2W, 5%		
				J62	jack, mono	R100	res., 1.5K, 1/2W, 5%		