

SERVICE MANUAL

COMPACT DISC STEREO
CASSETTE RECEIVER

BASIC TAPE MECHANISM : 2ZM-3MK2 PR5NM
BASIC CD MECHANISM : 6ZG-1 ZRDM

SYSTEM	CD CASSEIVER	SPEAKER	REMOTE CONTROLLER
Z-HT730	CX-ZHT730	SX-ZHT730 SX-CR677	RC-ZAS05

- This Service Manual is the "Revision Publishing" and replaces "Simple Manual" Z-HT730, (S/M Code No. 09-003-422-7T3).
- If requiring information about the CD mechanism, see Service Manual of 6ZG-1, (S/M Code No. 09-001-338-7N2).

SPECIFICATIONS

FM tuner section

Tuning range	87.5 MHz to 108 MHz
Usable sensitivity (IHF)	13.2 dBf
Antenna terminals	75 ohms (unbalanced)

MW tuner section

Tuning range	530 kHz to 1710 kHz (10 kHz step) 531 kHz to 1602 kHz (9 kHz step)
Usable sensitivity	350 μ V/m
Antenna	Loop antenna

LW tuner section

Tuning range	144 kHz to 290 kHz
Usable sensitivity	1400 μ V/m
Antenna	Loop antenna

Amplifier section

Power output	<p>Front Rated: 120 W + 120 W (6 ohms, T.H.D. 1 %, 1 kHz) Reference: 150 W + 150 W (6 ohms, T.H.D. 10 %, 1 kHz) DIN MUSIC POWER<EZ>: 260 W + 260 W</p> <p>Rear (Surround) Rated: 33 W + 33 W (8 ohms, T.H.D. 1 %, 1 kHz) Reference: 40 W + 40 W (8 ohms, T.H.D. 10 %, 1 kHz) DIN MUSIC POWER<EZ>: 85 W + 85 W</p> <p>Centre Rated: 34 W (8 ohms, T.H.D. 1 %, 1 kHz) Reference: 40 W (8 ohms, T.H.D. 10 %, 1 kHz) DIN MUSIC POWER<EZ>: 85 W</p>
Total harmonic distortion	0.15 % (60 W, 1 kHz, 6 ohms, DIN AUDIO/Front)
Inputs	VIDEO/AUX: 310 mV (adjustable) PHONO: 400 mV (47 kohms) 5.1CH INPUT (adjustable) FRONT: 240 mV SURROUND: 240 mV CENTER: 600 mV SUB WOOFER: 240 mV MIC1, MIC2: 1.4mV (20 kohms) CD DIGITAL OUT (OPTICAL) SUB WOOFER: 1V SPEAKERS: accept speakers of 6 ohms or more SURROUND SPEAKERS: accept speakers of 8-16 ohms CENTER SPEAKERS: accept speakers of 8 ohms or more PHONES (stereo jack): accepts headphones of 32 ohms or more
Outputs	

Cassette deck section

Track format	4 tracks, 2 channels stereo
Frequency response	CrO ₂ tape: 50 Hz - 16000 Hz Normal tape: 50 Hz - 15000 Hz
Signal-to-noise ratio	50 dB (CrO ₂ tape peak level, above 400 Hz)
Recording system	AC bias
Heads	Deck 1: Playback head x 1 Deck 2: Recording/playback/erase head x 1

Compact disc player section

Laser	Semiconductor laser (λ = 780 nm)
D-A converter	1 bit dual
Signal-to-noise ratio	85 dB (1 kHz, 0 dB)
Harmonic distortion	0.05 % (1 kHz, 0 dB)
Wow and flutter	Unmeasurable

General


Power requirements	230 V AC, 50 Hz
Power consumption	240 W
Dimensions of main unit (W x H x D)	360 x 395.3 x 402.3 mm (14 ¹ / ₄ x 15 ⁵ / ₈ x 15 ⁷ / ₈ in)
Weight of main unit	12.8 kg (28 lbs. 4 oz)

Speaker system SX-ZHT730

Cabinet type	3 way, bass reflex
Speakers	Woofer: 220 mm (8 ³ / ₄ in.) cone type Tweeter: 60 mm (2 ³ / ₈ in.) cone type Super tweeter: 20 mm (1 ³ / ₁₆ in.) ceramic type 6 ohms
Impedance	6 ohms
Output sound pressure level	89 dB/W/m
Dimensions (W x H x D)	260 x 495 x 314 mm (10 ¹ / ₄ x 19 ¹ / ₂ x 12 ³ / ₈ in.)
Weight	6.3 kg (13 lbs. 14 oz.)

- Design and specifications are subject to change without notice.

- The word "BBE" and the "BBE symbol" are trademarks of BBE Sound, Inc.
Under license from BBE Sound, Inc.

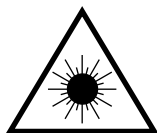
- Manufactured under license from Dolby Laboratories Licensing Corporation.
"DOLBY", the double-D symbol  and "PRO LOGIC" are trademarks of Dolby Laboratories Licensing Corporation.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION. BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.



- Caution: Invisible laser radiation when open and interlocks defeated avoid exposure to beam.
- Advarsel: Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

VAROITUS!

Laitteen Käyttäminen muulla kuin tässä käyttöohjeessa mainitulla tavalla saattaa altistaa käyttäjän turvallisuusluokan 1 ylittävälle näkymättömälle lasersäteilylle.

WARNING!

Om apparaten används på annat sätt än vad som specificeras i denna bruksanvisning, kan användaren utsättas för osynlig laserstrålning, som överskrider gränsen för laserklass 1.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

ATTENTION

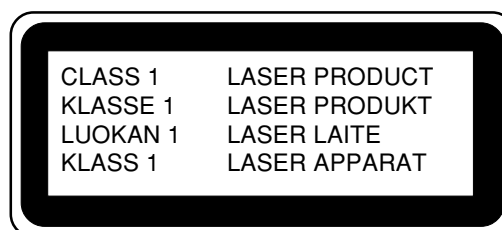
L'utilisation de commandes, réglages ou procédures autres que ceux spécifiés peut entraîner une dangereuse exposition aux radiations.

ADVARSEL

Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

This Compact Disc player is classified as a CLASS 1 LASER product.

The CLASS 1 LASER PRODUCT label is located on the rear exterior.



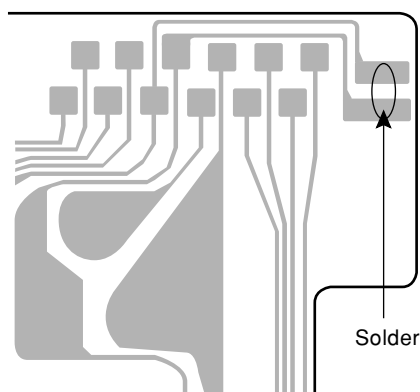
Precaution to replace Optical block

(KSS-213F)

Body or clothes electrostatic potential could ruin laser diode in the optical block. Be sure ground body and workbench, and use care the clothes do not touch the diode.

- 1) After the connection, remove solder shown in right figure.

PICK-UP Assy P.C.B



NOTE ON BEFORE STARTING REPAIR

1. Forced discharge of electrolytic capacitor of power supply block

When repair is going to be attempted in the set that uses relay circuit in the power supply block, electric potential is kept charged across the electrolytic capacitors (C101, 102) even though AC power cord is removed. If repair is attempted in this condition, secondary defect can occur.

In order to prevent the secondary trouble, perform the following measures before starting repair work.

Discharge procedure

- ① Remove the AC power cord.
- ② Connect a discharging resistor at an end of lead wire that has clips at both ends. Connect the other end of the lead wire to metal chassis.
- ③ Contact the other end of the discharging resistor to the positive (+) side (+VH) of C101. (For two seconds)
- ④ Contact the same end of the discharging resistor as step ③ to the negative (-) side (-VH) of C102 in the same way. (For two seconds)
- ⑤ Check that voltage across C101 and C102 has decreased to 1 V or less using a multimeter or an oscilloscope.

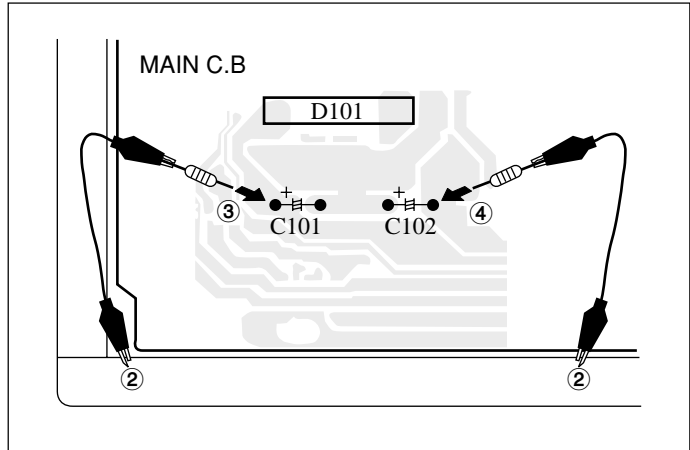


Fig-1

Select a discharging resistor referring to the following table.

Charging voltage (V) (C101, 102)	Discharging resistor (Ω)	Rated power (W)	Parts number
25-48	100	3	87-A00-247-090
49-140	220	5	87-A00-232-090

Note: The reference numbers (C101, C102) of the electrolytic capacitors can change depending on the models. Be sure to check the reference numbers of the charging capacitors on schematic diagram before starting the discharging work.

2. Check items before exchanging the MICROCOMPUTER

Be sure to check the following items before exchanging the MICROCOMPUTER. Exchange the MICROCOMPUTER after confirming that the MICROCOMPUTER is surely defective.

2-1. Regarding the HOLD terminal of the MICROCOMPUTER

When the HOLD terminal (INPUT) of the MICROCOMPUTER is "H", the MICROCOMPUTER is judged to be operating correctly. When this terminal is "L", the main power cannot be turned on. Therefore, be sure to check the terminal voltage of the HOLD terminal before exchange.

When the MICROCOMPUTER is not defective, the HOLD terminal can also go "L" when the POWER AMPLIFIER has any abnormalities that triggers the abnormality detection circuit on the MAIN C. B. that sets the HOLD terminal to "L".

- Good or no good judgement of the MICROCOMPUTER

- ① Turn on the AC main power.
- ② Confirm that the main power is turned on and the HOLD terminal of the MICROCOMPUTER keeps the "H" level or not.
- ③ When the HOLD terminal is "L" level, the abnormality detection circuit is judged to be working correctly and the MICROCOMPUTER is judged to be good.

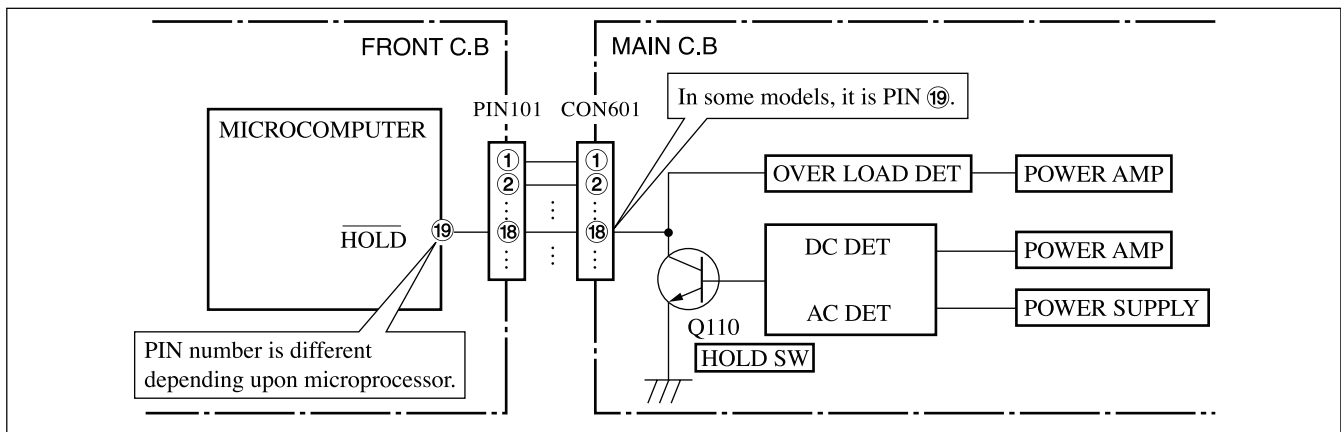


Fig-2-1

In such a case, check also if the POWER AMPLIFIER circuit or power supply circuit has any abnormalities or not.

2-2. Regarding reset

There are cases that the machine does not work correctly because the MICROCOMPUTER is not reset even though the AC power cord is re-inserted, or the software reset (pressing the STOP key + POWER key) is performed.

When the above described phenomenon occurs, it can lead to wrong judgement as if the MICROCOMPUTER is defective and to exchange the MICROCOMPUTER. In such a case, perform the forced-reset by the following procedure and check good or no good of the MICROCOMPUTER.

- ① Remove the AC power cord.

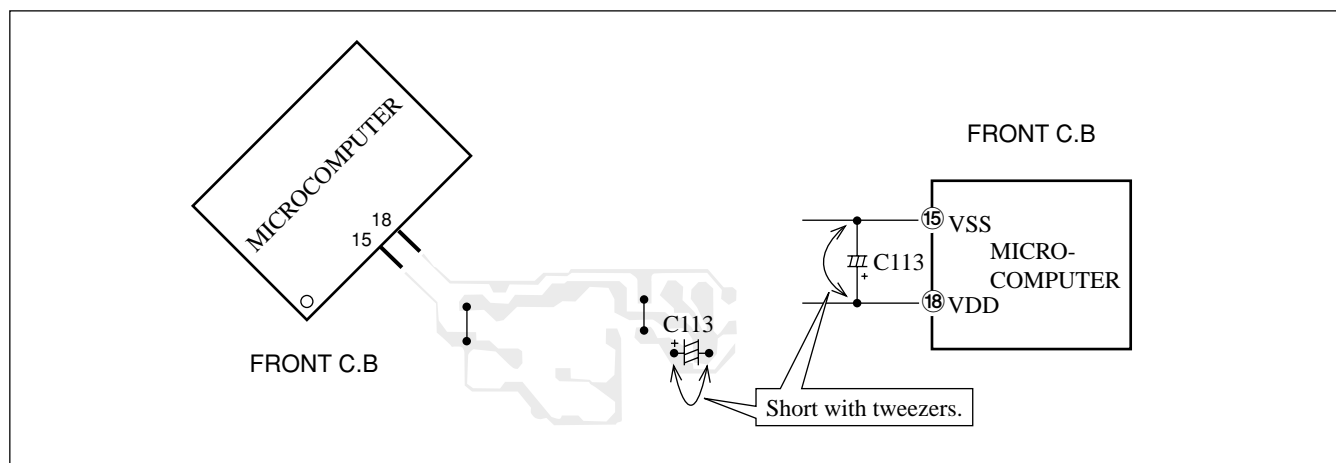


Fig-2-2

- ② Short both ends of the electrolytic capacitor C113 that is connected to VDD of the MICROCOMPUTER with tweezers.
- ③ Connect the AC power cord again. If the MICROCOMPUTER returns to the normal operation, the MICROCOMPUTER is good.

Note: The reference number or MICROCOMPUTER pin number of transistor (Q110) and electrolytic capacitor (C113) can change depending on the models. Be sure to check the reference numbers on schematic diagram before starting the discharging work.

2-3. Confirmation of soldering state of MICROCOMPUTER

Check the soldering state of the MICROCOMPUTER in addition to the above described procedures. Be sure to exchange the MICROCOMPUTER after surely confirming that the trouble is not caused by poor soldering but the MICROCOMPUTER itself.

ELECTRICAL MAIN PARTS LIST

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
IC							
	87-A21-397-010		IC,STK490-070		87-A40-751-080		ZENER,UZ6.2BSB
	87-A21-021-040		C-IC,BU2099FV		87-A40-760-080		ZENER,UZ9.1BSA
	87-A20-783-040		C-IC,BA7762AFS		87-A40-747-080		ZENER,UZ5.1BSB
	87-A21-577-040		C-IC,M61506FP		87-A40-438-080		ZENER,MTZJ4.7A
	87-A21-097-040		C-IC,M62463AFP		87-017-149-080		ZENER,HZS6A2L
				MAIN C.B			
	87-A21-482-010		IC,RPM6938-H4	C3	87-A10-712-080		C-CAP,S 0.22-50 Z F
	87-A21-015-040		C-IC,M62491FP	C4	87-A10-712-080		C-CAP,S 0.22-50 Z F
	87-A21-452-040		C-IC,BD3876KS2	C21	87-016-035-090		CAP,E 6800-35 M VR
	87-A21-415-010		IC,LA1843	C22	87-016-035-090		CAP,E 6800-35 M VR
	87-A20-440-040		C-IC,BU1920FS	C25	87-016-300-080		CAP, ELECT 22-100
	8A-MA3-656-010		C-IC,LC876580W-5P55	C26	87-016-300-080		CAP, ELECT 22-100
	87-070-127-110		IC,LC72131 D	C27	87-016-300-080		CAP, ELECT 22-100
	87-070-289-040		C-IC,BU2092F	C28	87-016-300-080		CAP, ELECT 22-100
	87-020-454-010		IC,DN6851	C31	87-010-263-080		CAP, ELECT 100-10V
				C32	87-010-197-080		CAP, CHIP 0.01 DM
TRANSISTOR				C34	87-010-247-080		CAP, ELECT 100-50V
	87-026-609-080		TR,KTA1266GR	C35	87-010-406-080		CAP, ELECT 22-50V
	87-026-610-080		TR,KTC3198GR	C36	87-010-381-080		CAP, ELECT 330-16V
	87-A30-076-080		C-TR,2SC3052F	C38	87-010-394-080		CAP, ELECT 220-35V
	87-A30-075-080		C-TR,2SA1235F	C39	87-010-394-080		CAP, ELECT 220-35V
	87-A30-318-080		TR,CSA952K	C40	87-010-197-080		CAP, CHIP 0.01 DM
	87-A30-218-080		TR,2SB1237Q	C60	87-010-403-080		CAP, ELECT 3.3-50V
	87-A30-097-010		TR,FN1016	C80	87-010-401-080		CAP, ELECT 1-50V
	87-A30-098-010		TR,FP1016	C81	87-010-374-080		CAP, ELECT 47-10V
	87-A30-186-010		FET,2SK3053	C82	87-010-380-080		CAP, ELECT 47-16V
	89-213-702-010		TR,2SB1370 (1.8W)	C115	87-010-405-080		CAP, ELECT 10-50V
	87-A30-107-070		C-TR,CMBT5401	C116	87-010-405-080		CAP, ELECT 10-50V
	87-026-245-080		TR,DTC114ES	C117	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-A30-198-080		TR,KTC3199GR	C160	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-A30-484-080		C-TR,KRA102S	C161	87-012-280-080		C-CAP,U 3300P-50 KB
	87-A30-257-080		C-TR,2SD1306E	C162	87-012-280-080		C-CAP,U 3300P-50 KB
	87-A30-087-080		C-FET,2SK2158	C171	87-012-368-080		C-CAP,S 0.1-50 F
	87-A30-468-080		C-TR,KRC102S-RTK	C172	87-012-368-080		C-CAP,S 0.1-50 F
	87-A30-106-070		C-TR,CMBT5551	C173	87-012-368-080		C-CAP,S 0.1-50 F
	87-A30-106-040		C-TR,CMBT5551	C174	87-012-368-080		C-CAP,S 0.1-50 F
	87-A30-190-080		TR,CC5551	C175	87-012-280-080		C-CAP,U 3300P-50 KB
	87-A30-256-010		TR,2SD1933	C176	87-012-280-080		C-CAP,U 3300P-50 KB
	87-A30-255-010		TR,2SB1342	C301	87-010-318-080		C-CAP,S 47P-50 CH
	87-A30-074-080		C-TR,RT1P 141C	C302	87-010-318-080		C-CAP,S 47P-50 CH
	87-A30-329-080		TR,CD1585BC	C303	87-012-157-080		C-CAP,S 330P-50 CH
	87-A30-063-080		C-TR,KRA104S	C304	87-012-157-080		C-CAP,S 330P-50 CH
	89-327-143-080		TR,2SC2714 (0.1W)	C305	87-012-157-080		C-CAP,S 330P-50 CH
	87-A30-489-080		C-TR,KRA107S	C306	87-012-157-080		C-CAP,S 330P-50 CH
	87-A30-086-070		C-TR,CSD1306E	C307	87-010-196-080		CHIP CAPACITOR,0.1-25
	89-503-602-080		C-FET,2SK360E	C309	87-010-196-080		C-CAP,S 0.1-25 ZF
	87-A30-234-080		TR,CSC4115BC	C310	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-026-463-080		TR,2SA933SRS	C311	87-010-198-080		CAP, CHIP 0.022
				C312	87-010-198-080		CAP, CHIP 0.022
				C313	87-010-178-080		C-CAP,S 1000P-50KB
				C314	87-010-178-080		C-CAP,S 1000P-50KB
DIODE				C315	87-010-178-080		C-CAP,S 1000P-50KB
	87-020-465-080		DIODE,1SS133 (110MA)	C316	87-010-178-080		C-CAP,S 1000P-50KB
	87-A40-673-090		DIODE,D10XB20	C321	87-012-142-080		CAP, S 0.33-16
	87-A40-553-080		DIODE,1N4003 LES	C322	87-012-142-080		CAP, S 0.33-16
	87-A40-780-080		ZENER,UZ33BSD	C324	87-010-260-080		CAP, ELECT 47-25V
	87-A40-764-080		ZENER,UZ10BSC	C325	87-010-370-080		CAP,E 330-6.3 SME
	87-A40-313-080		C-DIODE,MC 2840	C327	87-010-404-080		CAP, ELECT 4.7-50V
	87-A40-455-080		DIODE,RL203 GM	C328	87-010-404-080		CAP, ELECT 4.7-50V
	87-A40-646-010		DIODE,FMB-G16L	C332	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-A40-270-080		C-DIODE,MC2838	C335	87-010-401-080		CAP, ELECT 1-50V
	87-A40-269-080		C-DIODE,MC2836	C336	87-010-401-080		CAP, ELECT 1-50V
	87-A40-768-080		ZENER,UZ16BSA	C337	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-017-447-010		DIODE,GBU4DL-6419	C339	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-017-931-080		ZENER,MTZJ5.6B	C340	87-010-196-080		CHIP CAPACITOR,0.1-25
	87-017-154-080		ZENER,HZS6C3L	C351	87-012-140-080		CAP 470P
	87-020-331-080		CHIP-DIODE,DAN202K	C352	87-012-140-080		CAP 470P
	87-017-654-060		DIODE,GBU6JL-6131	C354	87-010-175-080		CAP 560P
	87-A40-488-080		DIODE,1SS244				

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
C355	87-010-178-080		CHIP CAP 1000P	C456	87-A10-801-080		C-CAP,S 0.022-16 J B CM
C356	87-010-260-080		CAP, ELECT 47-25V	C457	87-016-081-080		C-CAP,S 0.1-16 RK
C357	87-010-197-080		CAP, CHIP 0.01 DM	C461	87-010-196-080		CHIP CAPACITOR,0.1-25
C358	87-010-183-080		C-CAP,S 2700P-50 B	C463	87-010-196-080		CHIP CAPACITOR,0.1-25
C359	87-010-183-080		C-CAP,S 2700P-50 B	C465	87-012-141-080		CHIP-CAPACITOR,0.22-16F
C360	87-010-183-080		C-CAP,S 2700P-50 B	C466	87-010-194-080		CAP, CHIP 0.047
C370	87-010-196-080		CHIP CAPACITOR,0.1-25	C467	87-A10-201-080		C-CAP,S0.33-16 KB
C373	87-A11-177-080		C-CAP,S 0.15-16 K B	C468	87-A10-060-080		C-CAP,S 0.18-16 K B
C374	87-A11-177-080		C-CAP,S 0.15-16 K B	C478	87-010-265-080		CAP, ELECT 33-16V
C378	87-010-196-080		CHIP CAPACITOR,0.1-25	C479	87-010-179-080		CAP,CHIP S B1200P
C379	87-010-406-080		CAP, ELECT 22-50	C480	87-010-179-080		CAP,CHIP S B1200P
C380	87-010-406-080		CAP, ELECT 22-50	C481	87-010-179-080		CAP,CHIP S B1200P
C386	87-010-196-080		CHIP CAPACITOR,0.1-25	C482	87-010-179-080		CAP,CHIP S B1200P
C388	87-012-156-080		C-CAP,S 220P-50 CH	C483	87-010-265-080		CAP, ELECT 33-16V
C391	87-010-319-080		C-CAP,S 56P-50 CH	C489	87-010-402-080		CAP, ELECT 2.2-50V
C392	87-010-319-080		C-CAP,S 56P-50 CH	C491	87-010-402-080		CAP, ELECT 2.2-50V
C393	87-010-319-080		C-CAP,S 56P-50 CH	C492	87-010-402-080		CAP, ELECT 2.2-50V
C394	87-010-319-080		C-CAP,S 56P-50 CH	C531	87-010-405-080		CAP, E 10-50 M 11L SME
C395	87-010-197-080		C-CAP,S 0.01-25 K B	C532	87-010-196-080		CAP, S 0.1-25 ZF
C401	87-010-176-080		C-CAP,S 680P-50 SL	C533	87-010-196-080		CAP, S 0.1-25 ZF
C402	87-010-176-080		C-CAP,S 680P-50 SL	C534	87-012-156-080		CAP, S 220P-50 J CH GRM
C403	87-010-958-080		CHIP -CAP,S 0.01-25BJ	C535	87-010-178-080		CAP, S 1000P-50 K B
C404	87-010-958-080		CHIP -CAP,S 0.01-25BJ	C536	87-010-196-080		CAP, S 0.1-25 ZF
C405	87-010-958-080		CHIP -CAP,S 0.01-25BJ	C541	87-010-178-080		C-CAP, S 1000P-50 K B
C406	87-010-958-080		CHIP -CAP,S 0.01-25BJ	C611	87-010-956-080		CHIP-CAP,S 0.068-25B
C407	87-010-401-080		CAP, ELECT 1-50V	C612	87-010-369-080		C-CAP,S 0.033-25 K B
C408	87-010-401-080		CAP, ELECT 1-50V	C613	87-010-190-080		S CHIP F 0.01
C409	87-010-196-080		CHIP CAPACITOR,0.1-25	C614	87-016-669-080		C-CAP,S 0.1-25 K B
C410	87-010-384-080		CAP, ELECT 100-25V	C616	87-010-185-080		C-CAP,S 3900P-50 K B
C411	87-010-402-080		CAP, ELECT 2.2-50V	C617	87-010-194-080		C-CAP,S 0.047-25 ZF
C412	87-010-402-080		CAP, ELECT 2.2-50V	C618	87-010-401-080		CAP, ELECT 1-50V
C413	87-010-401-080		CAP, ELECT 1-50V	C619	87-010-263-080		CAP, ELECT 100-10V
C414	87-010-401-080		CAP, ELECT 1-50V	C620	87-016-669-080		C-CAP,S 0.1-25 K B
C415	87-010-546-080		CAP, ELECT 0.33-50V	C621	87-010-197-080		CAP, CHIP 0.01 DM
C416	87-010-546-080		CAP, ELECT 0.33-50V	C623	87-010-401-080		CAP, ELECT 1-50V
C417	87-010-221-080		CAP, ELECT 470-10V	C624	87-010-401-080		CAP, ELECT 1-50V
C418	87-A10-891-080		CAP,E 4.7-25 SME(K)	C626	87-A11-590-080		C-CAP,S 0.047-16 K B
C419	87-A10-800-080		C-CAP,S 6800P-16 J B CM	C627	87-010-400-080		CAP, ELECT 0.47-50V
C420	87-010-374-080		CAP, ELECT 47-10V	C628	87-010-400-080		CAP, ELECT 0.47-50V
C421	87-010-196-080		CHIP CAPACITOR,0.1-25	C629	87-A11-590-080		C-CAP,S 0.047-16 K B
C422	87-A10-804-080		C-CAP,S 0.1-25 J B	C630	87-010-383-080		CAP, ELECT 33-25
C423	87-010-374-080		CAP, ELECT 47-10V	C631	87-010-185-080		C-CAP,S 3900P-50 B
C424	87-010-374-080		CAP, ELECT 47-10V	C632	87-010-185-080		C-CAP,S 3900P-50 B
C425	87-010-196-080		CHIP CAPACITOR,0.1-25	C634	87-010-196-080		CHIP CAPACITOR,0.1-25
C430	87-012-142-080		CAP, S 0.33-16	C635	87-A10-307-080		CAP-M 0.1-50 J
C431	87-010-971-080		C-CAP,S 4700P-50 B J	C636	87-A10-307-080		CAP-M 0.1-50 J
C432	87-010-178-080		CHIP CAP 1000P	C637	87-A10-307-080		CAP-M 0.1-50 J
C433	87-A11-183-080		C-CAP,S 0.12-16 J B	C638	87-A10-307-080		CAP-M 0.1-50 J
C434	87-A11-182-080		C-CAP,S 0.27-16 J B	C639	87-010-405-080		CAP, ELECT 10-50V
C435	87-A11-182-080		C-CAP,S 0.27-16 J B	C643	87-010-196-080		C-CAP,S 0.1-25 ZF
C436	87-A11-183-080		C-CAP,S 0.12-16 J B	C644	87-010-401-080		CAP, ELECT 1-50V
C437	87-010-971-080		C-CAP,S 4700P-50 B J	C671	87-010-322-080		C-CAP,S 100P-50 CH
C438	87-010-178-080		CHIP CAP 1000P	C672	87-010-322-080		C-CAP,S 100P-50 CH
C439	87-010-805-080		CAP, S 1-16	C673	87-010-190-080		S CHIP F 0.01
C440	87-010-401-080		CAP, ELECT 1-50V	C675	87-010-196-080		CHIP CAPACITOR,0.1-25
C441	87-A10-799-080		C-CAP,S 5600P-16 J B CM	C679	87-010-196-080		CHIP CAPACITOR,0.1-25
C442	87-A10-802-080		C-CAP,S 0.047-16 J B CM	C680	87-010-196-080		CHIP CAPACITOR,0.1-25
C443	87-A10-229-080		C-CAP,S 0.68-10 K W5	C682	87-010-196-080		CHIP CAPACITOR,0.1-25
C444	87-016-460-080		C-CAP,S 0.22-16 B	C683	87-010-197-080		C-CAP,S 0.01-25 KB
C445	87-016-460-080		C-CAP,S 0.22-16 B	C771	87-010-263-080		CAP, ELECT 100-10V
C446	87-010-404-080		CAP, ELECT 4.7-50V	C772	87-010-197-080		CAP, CHIP 0.01 DM
C447	87-010-404-080		CAP, ELECT 4.7-50V	C779	87-010-971-080		C-CAP,S 4700P-50 KB
C448	87-016-460-080		C-CAP,S 0.22-16 B	C780	87-010-971-080		C-CAP,S 4700P-50 KB
C449	87-016-460-080		C-CAP,S 0.22-16 B	C782	87-010-197-080		CAP, CHIP 0.01 DM
C450	87-016-081-080		C-CAP,S 0.1-16 RK	C783	87-010-197-080		CAP, CHIP 0.01 DM
C451	87-A10-802-080		C-CAP,S 0.047-16 J B CM	C784	87-010-197-080		CAP, CHIP 0.01 DM
C452	87-A10-802-080		C-CAP,S 0.047-16 J B CM	C785	87-010-197-080		CAP, CHIP 0.01 DM
C453	87-016-081-080		C-CAP,S 0.1-16 RK	C786	87-010-197-080		CAP, CHIP 0.01 DM
C454	87-016-081-080		C-CAP,S 0.1-16 RK	C788	87-010-149-080		C-CAP,S 5P-50 CH
C455	87-A10-801-080		C-CAP,S 0.022-16 J B CM	C789	87-A10-801-080		C-CAP,S 0.022-16 J B CM

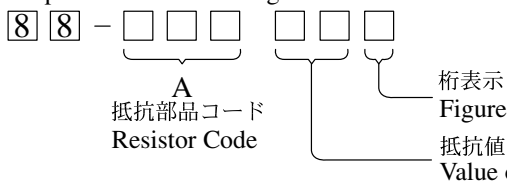
REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
S808	87-A90-095-080		SW, TACT EVQ11G04M	R166	87-A00-418-010		RES,M/F 0.15-3W J
S809	87-A90-095-080		SW, TACT EVQ11G04M	TH101	87-A91-042-080		C-THMS,100K 55001
S810	87-A90-095-080		SW, TACT EVQ11G04M	TH102	87-A91-042-080		C-THMS,100K 55001
S811	87-A90-095-080		SW, TACT EVQ11G04M	WH102	87-A90-460-010		HLDR WIRE 2.5-7P
S812	87-A90-095-080		SW, TACT EVQ11G04M	WH103	87-A90-459-010		HLDR,WIRE 2.5-5P
S813	87-A90-095-080		SW, TACT EVQ11G04M				
S814	87-A90-095-080		SW, TACT EVQ11G04M	AMP 2F C.B			
S815	87-A90-095-080		SW, TACT EVQ11G04M	C101	87-010-178-080		CHIP CAP 1000P
S816	87-A90-095-080		SW, TACT EVQ11G04M	C102	87-010-178-080		CHIP CAP 1000P
S821	87-A90-095-080		SW, TACT EVQ11G04M	C103	87-010-405-080		CAP, ELECT 10-50V
S822	87-A90-095-080		SW, TACT EVQ11G04M	C104	87-010-405-080		CAP, ELECT 10-50V
S823	87-A90-095-080		SW, TACT EVQ11G04M	C107	87-010-406-080		CAP, ELECT 22-50V
S824	87-A90-095-080		SW, TACT EVQ11G04M	C108	87-010-406-080		CAP, ELECT 22-50V
S825	87-A90-095-080		SW, TACT EVQ11G04M	C111	87-012-140-080		C-CAP,S 470P-50 CH
S826	87-A90-095-080		SW, TACT EVQ11G04M	C112	87-012-140-080		C-CAP,S 470P-50 CH
S827	87-A90-095-080		SW, TACT EVQ11G04M	C113	87-010-260-080		CAP, ELECT 47-25V
S828	87-A90-095-080		SW, TACT EVQ11G04M	C114	87-010-260-080		CAP, ELECT 47-25V
S829	87-A90-095-080		SW, TACT EVQ11G04M	C115	87-010-405-080		CAP, ELECT 10-50V
S830	87-A90-095-080		SW, TACT EVQ11G04M	C116	87-010-405-080		CAP, ELECT 10-50V
S831	87-A90-095-080		SW, TACT EVQ11G04M	C117	87-010-196-080		C-CAP,S 0.1-25 ZF C2012
S836	87-A90-095-080		SW, TACT EVQ11G04M	C118	87-010-198-080		C-CAP,S 0.022-25 KB
S837	87-A90-095-080		SW, TACT EVQ11G04M	C119	87-010-198-080		C-CAP,S 0.022-25 KB
S838	87-A90-095-080		SW, TACT EVQ11G04M	C121	87-010-190-080		S CHIP F 0.01
S842	87-A90-095-080		SW, TACT EVQ11G04M	C122	87-010-190-080		S CHIP F 0.01
S843	87-A90-095-080		SW, TACT EVQ11G04M	C151	87-012-368-080		C-CAP,S 0.1-50 F
S844	87-A90-095-080		SW, TACT EVQ11G04M	C152	87-012-368-080		C-CAP,S 0.1-50 F
S845	87-A90-095-080		SW, TACT EVQ11G04M	C153	87-A11-595-080		C-CAP,S 0.056-50 K B
S846	87-A90-095-080		SW, TACT EVQ11G04M	C154	87-A11-595-080		C-CAP,S 0.056-50 K B
S847	87-A90-095-080		SW, TACT EVQ11G04M	C155	87-010-190-080		S CHIP F 0.01
S848	87-A90-095-080		SW, TACT EVQ11G04M	C156	87-010-190-080		S CHIP F 0.01
S849	87-A90-095-080		SW, TACT EVQ11G04M	C157	87-010-190-080		S CHIP F 0.01
S850	87-A90-095-080		SW, TACT EVQ11G04M	C160	87-010-186-080		CAP,CHIP 4700P
S851	87-A90-095-080		SW, TACT EVQ11G04M	C161	87-010-186-080		CAP,CHIP 4700P
AMP 1F C.B				C201	87-010-178-080		CHIP CAP 1000P
C101	87-010-178-080		CHIP CAP 1000P-50	C202	87-010-258-080		CAP,E 22-35 SME
C102	87-010-178-080		CHIP CAP 1000P	C203	87-012-156-080		C-CAP,S 220P-50 J CH GRM
C103	87-010-405-080		CAP, ELECT 10-50V	C204	87-010-258-080		CAP,E 22-35 SME
C104	87-010-405-080		CAP, ELECT 10-50V	C205	87-010-260-080		CAP, ELECT 47-25V
C105	87-010-186-080		C-CAP,S 4700P-50 K B	C206	87-012-156-080		C-CAP,S 220P-50 CH
C106	87-010-186-080		C-CAP,S 4700P-50 K B	C208	87-010-197-080		CAP, CHIP 0.01 DM
C107	87-010-406-080		CAP, E 22-50 M 11L SME	C209	87-010-260-080		CAP,E 47-25 M 11L SME
C108	87-010-404-080		CAP, ELECT 4.7-50V	C210	87-010-260-080		CAP,E 47-25 M 11L SME
C111	87-012-140-080		C-CAP,S 470P-50 J CH	C251	87-012-368-080		C-CAP,S 0.1-50 F
C112	87-012-140-080		C-CAP,S 470P-50 J CH	C252	87-A11-595-080		C-CAP,S 0.056-50 K B
C113	87-A10-812-080		C-CAP,S 220P-200 J CH	C253	87-A11-595-080		C-CAP,S 0.056-50 K B
C114	87-A10-812-080		C-CAP,S 220P-200 J CH	C258	87-010-178-080		C-CAP,S 1000P-50 K B
C119	87-010-196-080		C-CAP,S 0.1-25 ZF	CN101	87-A61-109-010		CONN,7P V TID-A
C120	87-010-196-080		C-CAP,S 0.1-25 ZF	CN102	87-A60-135-010		CONN,10P V FE
C121	87-010-260-080		CAP, ELECT 47-25V	FC102	88-910-201-110		FF-CABLE 10P 1.25
C122	87-010-260-080		CAP, ELECT 47-25V	J101	87-A61-159-010		JACK,PIN 4P R/W/B/O KM
C173	87-010-186-080		CAP,CHIP 4700P-50	L151	87-A50-610-010		COIL,1UH-K
C174	87-010-186-080		CAP,CHIP 4700P-50	L152	87-A50-610-010		COIL,1UH-K
C215	87-012-156-080		C-CAP,S 220P-50	L251	87-A50-610-010		COIL,1UH-K
C219	87-010-198-080		C-CAP,S 0.022-25 K B	R131	87-A00-258-080		RES,M/F 0.22-1W J
C220	87-010-198-080		C-CAP,S 0.022-25 K B	R132	87-A00-258-080		RES,M/F 0.22-1W J
C402	87-010-196-080		CHIP CAPACITOR,0.1-25	R171	87-A00-258-080		RES,M/F 0.22-1W J
C413	87-A10-119-080		CAP,E 10-100 REA	R172	87-A00-258-080		RES,M/F 0.22-1W J
C414	87-A10-119-080		CAP,E 10-100 REA	R218	87-A00-257-080		RES,M/F 0.15-1W J
CNA102	8A-NF8-655-010		CONN ASSY,7P TID-A (250)	R278	87-A00-257-080		RES,M/F 0.15-1W J
CNA103	8A-NF8-656-010		CONN ASSY,5P TID-A 400	TH201	87-A91-042-080		C-THMS,100K 55001
CON101	87-A61-011-010		CONN,13P H BLK TAC-L13P-A3				
CON102	87-A61-011-010		CONN,13P H BLK TAC-L13P-A3	KEY CD C.B			
CON103	87-A60-058-010		CONN,10P V 9604S-10C	CN701	87-A60-156-010		CONN,8P H FE
JW101	87-A90-896-080		F-BEAD,035600STY7	FC701	88-908-231-110		FF-CABLE,8P 1.25
JW124	87-A90-896-080		F-BEAD,035600STY7	LED771	87-A40-317-080		LED,SLR-342VCT31 RED
R161	87-A00-418-010		RES,M/F 0.15-3W J	LED772	87-A40-317-080		LED,SLR-342VCT31 RED
R162	87-A00-418-010		RES,M/F 0.15-3W J	LED773	87-A40-317-080		LED,SLR-342VCT31 RED
R165	87-A00-418-010		RES,M/F 0.15-3W J	LED774	87-A40-317-080		LED,SLR-342VCT31 RED

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
LED775	87-A40-317-080		LED,SLR-342VCT31 RED	C107	87-A11-148-080		CAP,TC U 0.1-50 Z F
S751	87-A90-095-080		SW,TACT EVQ11G04M	C108	87-A11-148-080		CAP,TC U 0.1-50 Z F
S752	87-A90-095-080		SW,TACT EVQ11G04M	C109	87-A11-148-080		CAP,TC U 0.1-50 Z F
S753	87-A90-095-080		SW,TACT EVQ11G04M	C110	87-A11-148-080		CAP,TC U 0.1-50 Z F
S754	87-A90-095-080		SW,TACT EVQ11G04M	C111	87-010-917-000		CAP,E 3300-50 M SMG
				C112	87-010-917-000		CAP,E 3300-50 M SMG
S755	87-A90-095-080		SW,TACT EVQ11G04M	C113	87-A10-231-090		CAP,E 3300-80
S756	87-A90-095-080		SW,TACT EVQ11G04M	C114	87-A10-231-090		CAP,E 3300-80
S757	87-A90-095-080		SW,TACT EVQ11G04M	C116	87-010-403-040		CAP,E 3.3-50 SME
				CN1	87-A61-110-010		CONN,9P V TID-A
				CN2	87-A61-108-010		CONN,5P V TID-A
DK1 LED C.B							
LED724	87-A40-619-040		LED,SLR-56PT-T31-W GRN	△ F101	87-035-458-010		FUSE,4A 250V T W/C
LED725	87-A40-589-040		LED,SLR-56VCT31 RED	△ FC101	87-033-213-080		CLAMP, FUSE
LED726	87-A40-619-040		LED,SLR-56PT-T31-W GRN	△ FC104	87-033-213-080		CLAMP, FUSE
				△ PR103	87-026-682-080		PROTECTOR,10A 491SERIES 60V
				△ PR106	87-026-682-080		PROTECTOR,10A 491SERIES 60V
DK2 LED C.B							
CN721	87-A60-619-010		CONNECTOR 2P V 2MM	△ PT1	8A-MAP-662-010		PT,AMA-23 EZ
CNA722	8A-MA3-653-010		CONN ASSY,2P V 100MM	△ PT2	8A-NF8-662-010		PT,SUB ANF-8 (E)
LED721	87-A40-619-040		LED,SLR-56PT-T31-W GRN	△ RY102	87-A90-976-010		RELAY,AC12V SDT-S-112LMR
LED722	87-A40-589-040		LED,SLR-56VCT31 RED	△ T101	87-A60-317-010		TERMINAL, 1P MSC
LED723	87-A40-619-040		LED,SLR-56PT-T31-W GRN	△ T102	87-A60-317-010		TERMINAL, 1P MSC
MIC C.B				DECK C.B			
C601	87-010-196-080		CHIP CAPACITOR,0.1-25	CON502	87-099-756-010		CONN,15P 9604S F
CN601	87-A60-619-010		CONNECTOR 2P V 2MM	SFR1	87-024-581-010		SFR,3.3K DIA 6H
FB603	83-XM1-617-080		C-COIL,BK 2125HM 601	SOL1	82-ZM1-626-010		SOL ASSY,27K
J601	87-099-659-010		JACK,6.3 JY-6314-01130	SOL2	82-ZM1-626-010		SOL ASSY,27K
J602	87-099-659-010		JACK,6.3 JY-6314-01130	SW1	87-A90-248-010		SW,MICRO ESE11SH2CXQ
				SW2	87-A90-248-010		SW,MICRO ESE11SH2CXQ
				SW3	87-A90-248-010		SW,MICRO ESE11SH2CXQ
				SW4	87-036-110-010		SW,MICRO SPPB62
				SW5	87-036-110-010		SW,MICRO SPPB62
				SW6	87-036-110-010		SW,MICRO SPPB62
				SW8	87-A90-248-010		SW,MICRO ESE11SH2CXQ
				SW9	87-A90-248-010		SW,MICRO ESE11SH2CXQ
				W1	82-ZM3-601-010		RBN-CORD,4P-75
VM C.B				HEAD-1 C.B			
					85-ZM3-601-010		PWB,FLEX I
				CON301	8Z-NF3-643-010		CONN ASSY,3P-PB
PT C.B				HEAD-2 C.B			
C1	87-A11-148-080		CAP,TC U 0.1-50 Z F		85-ZM3-601-010		PWB,FLEX I
C2	87-A11-148-080		CAP,TC U 0.1-50 Z F	CON351	8Z-NF3-644-010		CONN ASSY,8P-RPB
C3	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C4	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C5	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C6	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C7	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C8	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C101	87-010-387-080		CAP,E 470-25 SME				
C102	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C103	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C104	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C105	87-A11-148-080		CAP,TC U 0.1-50 Z F				
C106	87-A11-148-080		CAP,TC U 0.1-50 Z F				

○チップ抵抗部品コード/CHIP RESISTOR PART CODE

チップ抵抗部品コードの成り立ち

Chip Resistor Part Coding



チップ抵抗
Chip resistor

容量 Wattage	種類 Type	許容誤差 Tolerance	記号 Symbol	寸法/Dimensions (mm)			抵抗コード : A Resistor Code : A	
				外形/Form	L	W		t
1/16W	1005	± 5%	CJ		1.0	0.5	0.35	104
1/16W	1608	± 5%	CJ		1.6	0.8	0.45	108
1/10W	2125	± 5%	CJ		2	1.25	0.45	118
1/8W	3216	± 5%	CJ		3.2	1.6	0.55	128

TRANSISTOR ILLUSTRATION



E C B

KTA1266GR
KTC3198GR
CD1585BC
CSA952K



E C B

CC5551



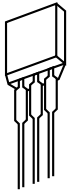
E C B

CSC4115BC



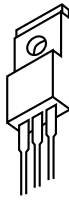
B C E

2SB1370
2SD1933
2SB1342
FN1016
FP1016



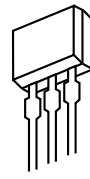
E C B

DTC114ES
KTC3199GR
2SA933SRS



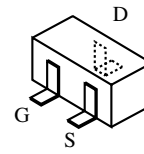
G D S

2SK3053

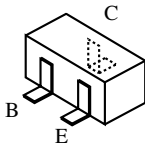


E C B

2SB1237Q

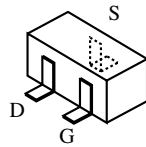


2SK2158



C
B
E

2SA1235F
2SC2714O
2SC3052F
CMBT5551
CMBT5401
RT1P141C



S
D
G

2SK360E

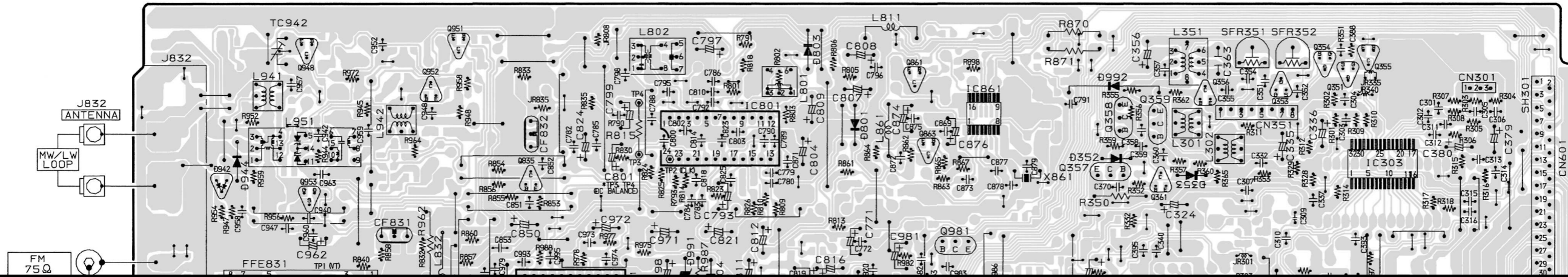
CSD1306E
KRA104S
KRC102S-RTK
KRA107S
KRA102S
2SD1306E

32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---

A MAIN C.B

FROM DECK 2
CON351
1 3 5 7 B

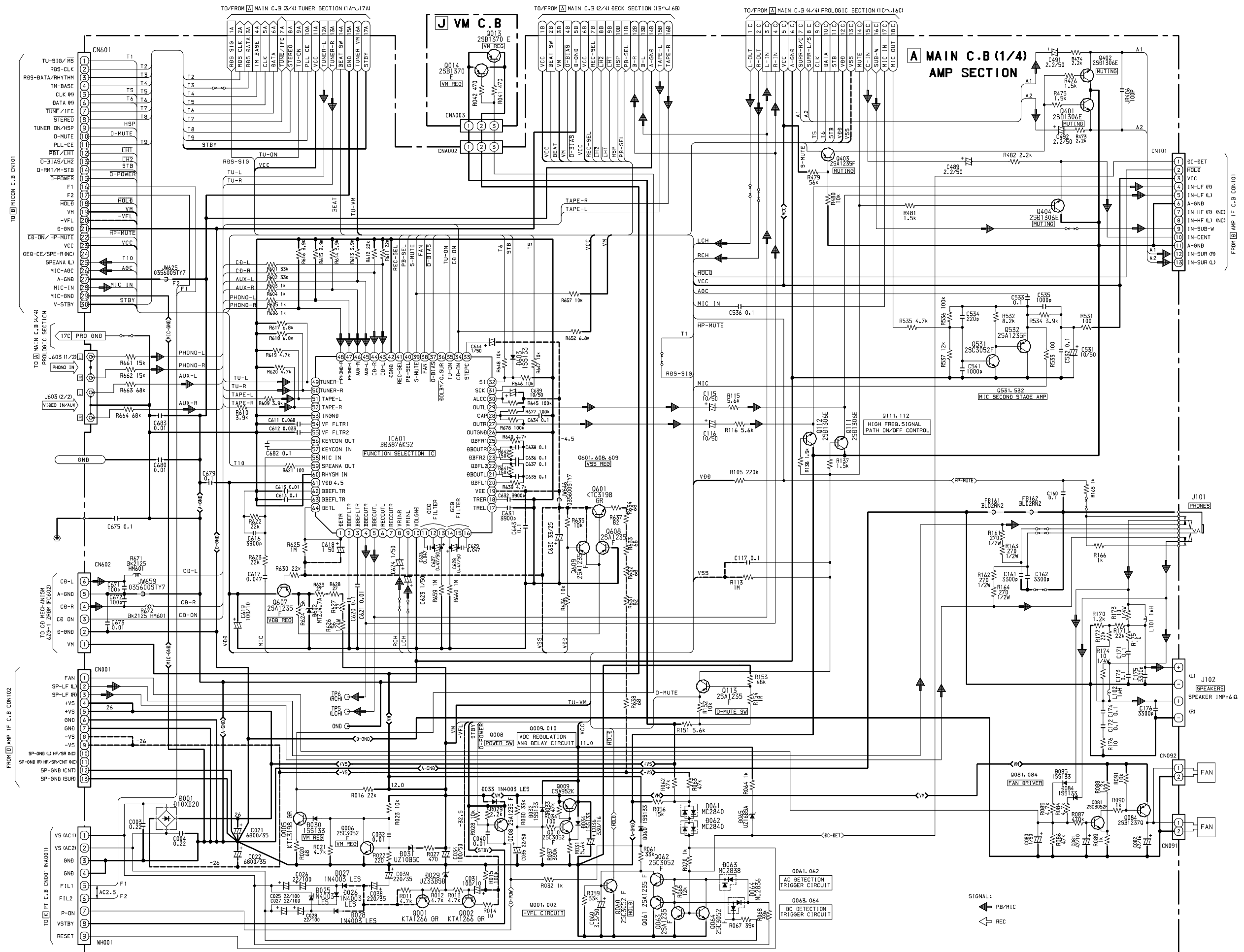
FROM DECK 1
CON301
1 2 3

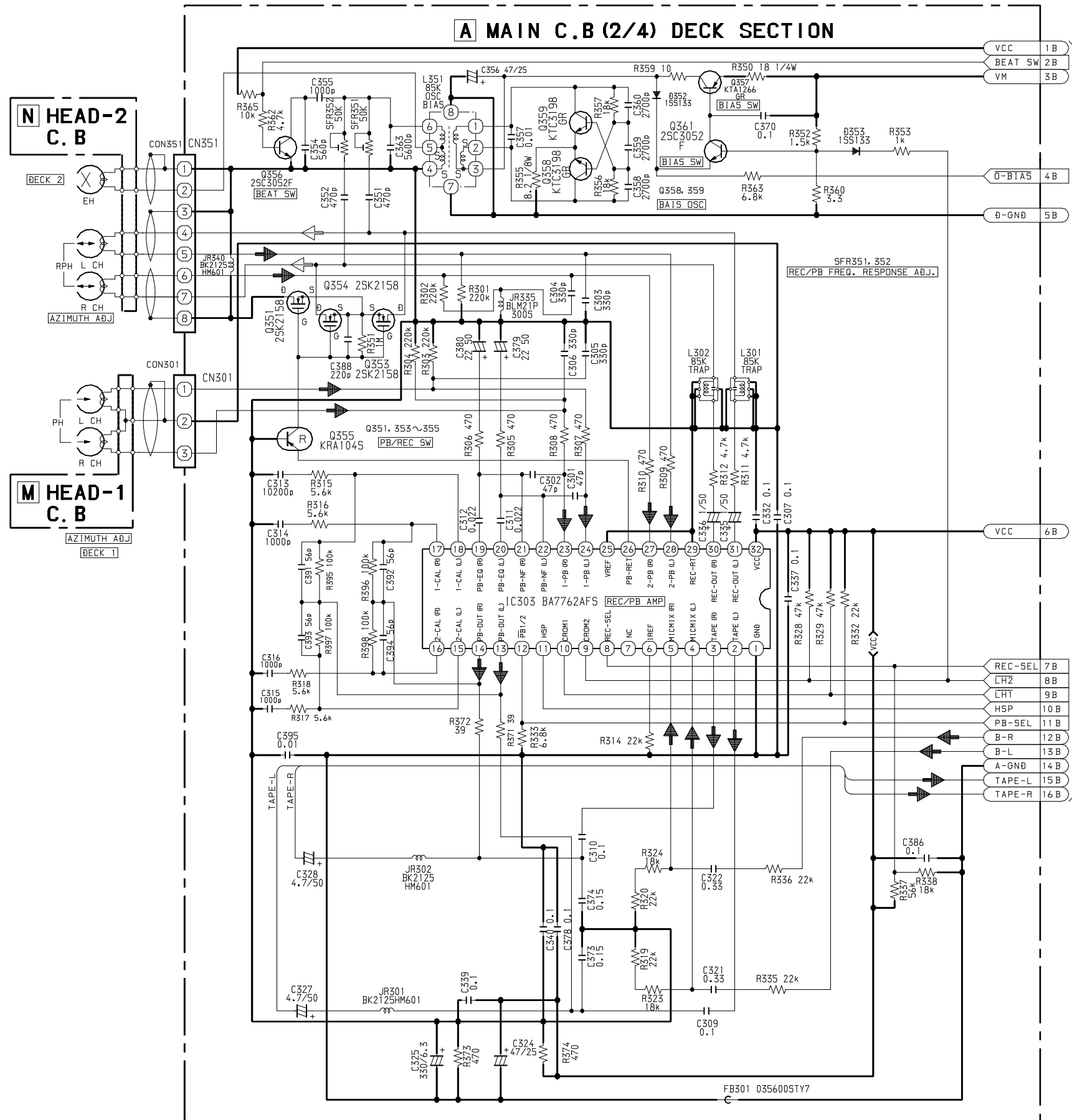


TO MICON C.B
CN101
1
3
5
7
9
11
13
15
17
19
21
23
25
27
29
30

A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P
Q
R
S
T
U

SCHEMATIC DIAGRAM - 1 (MAIN 1/4 : AMP / VM)

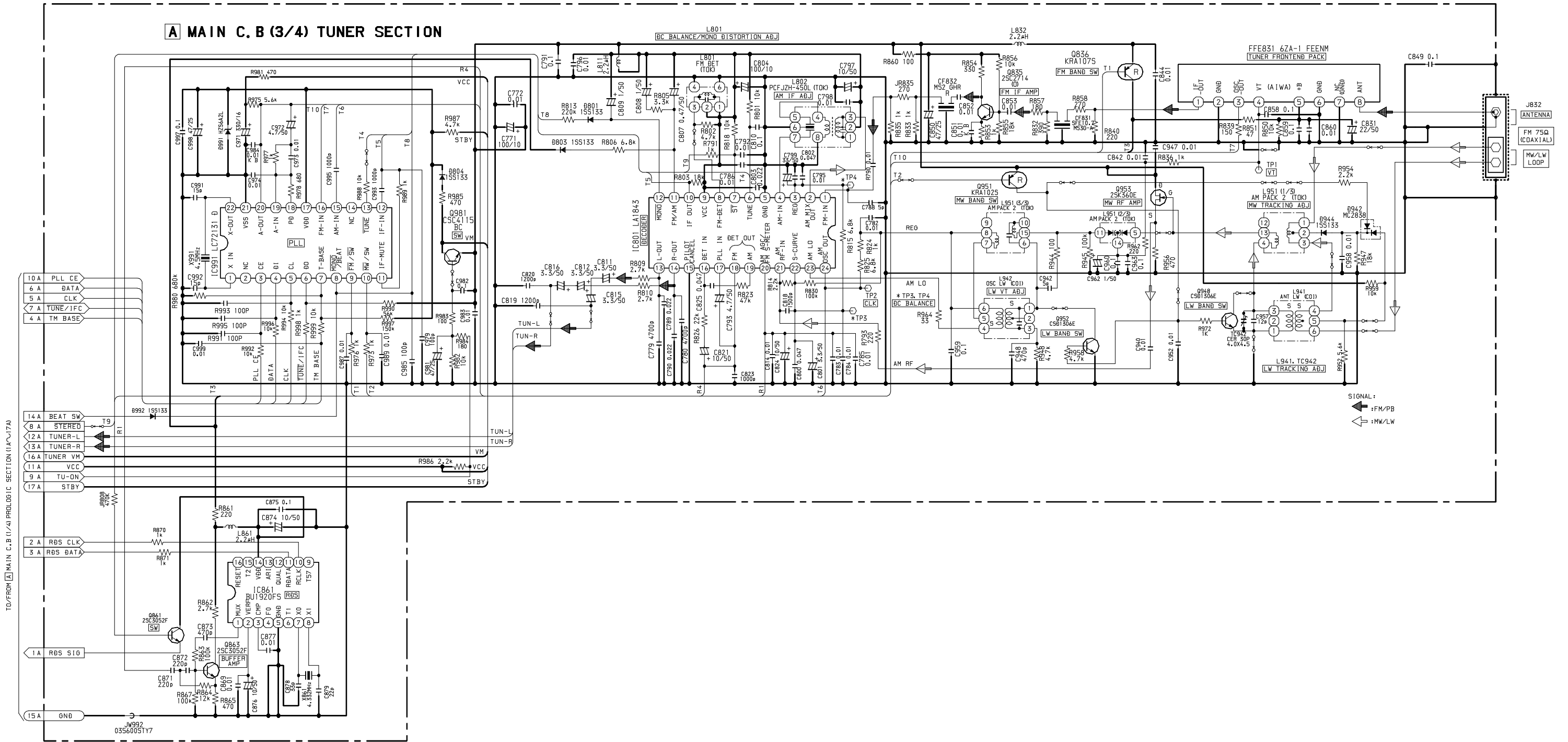


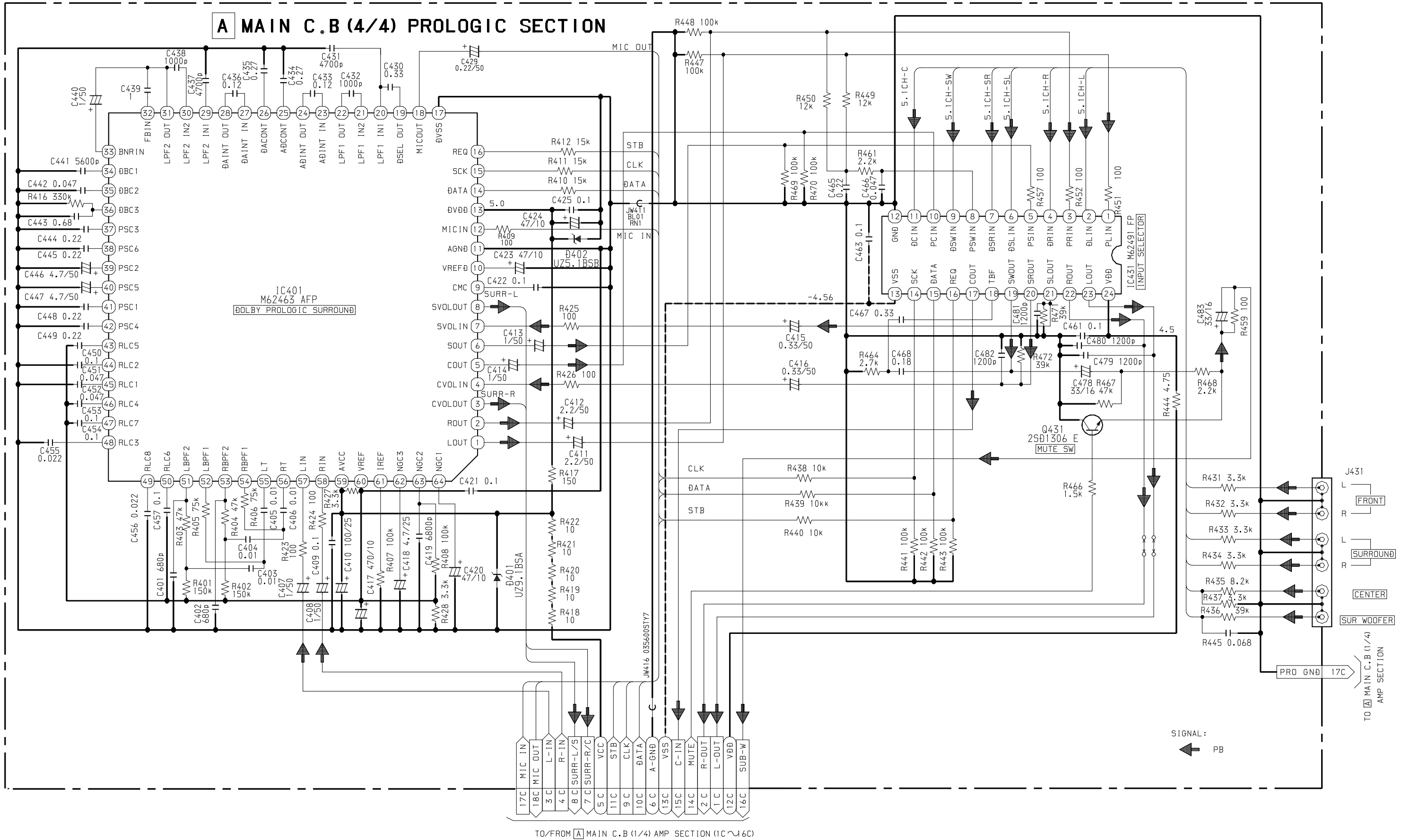


TO/FROM MAIN C.B (1/4) PROLOGIC SECTION (1B~16B)

SIGNAL :
 PB
 REC

SCHEMATIC DIAGRAM - 3 (MAIN 3/4 : TUNER)

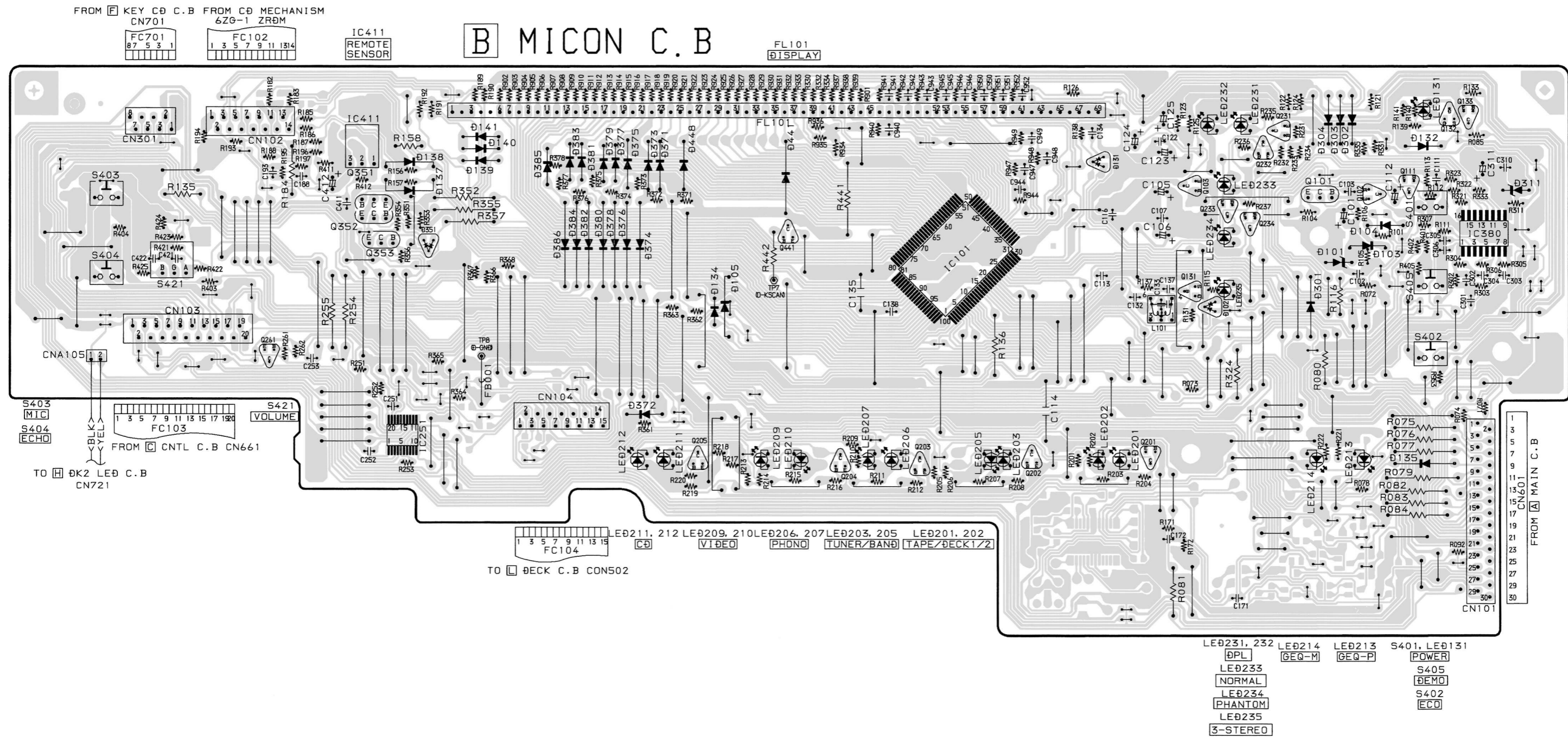




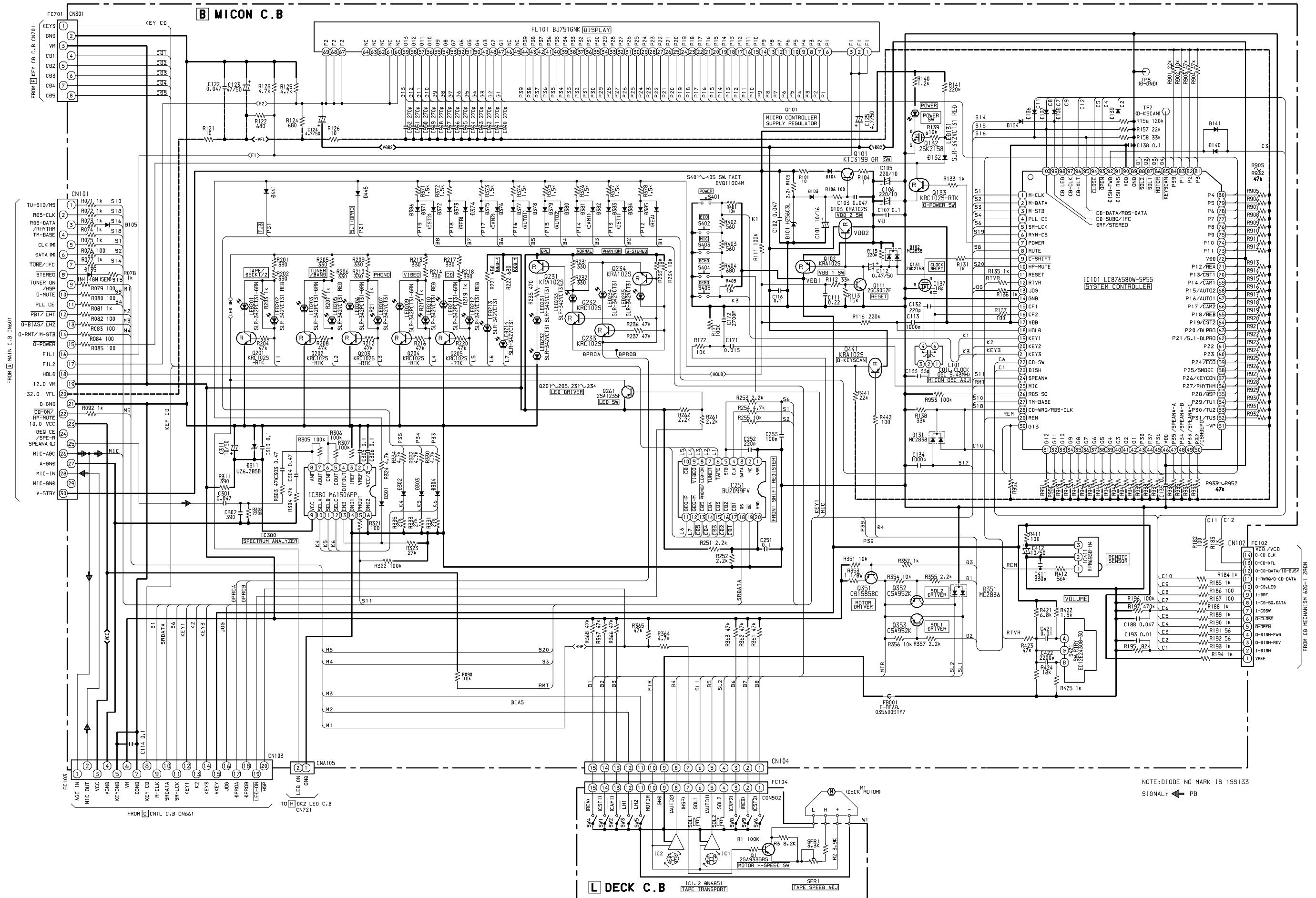
WIRING - 2 (MICON)

32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---

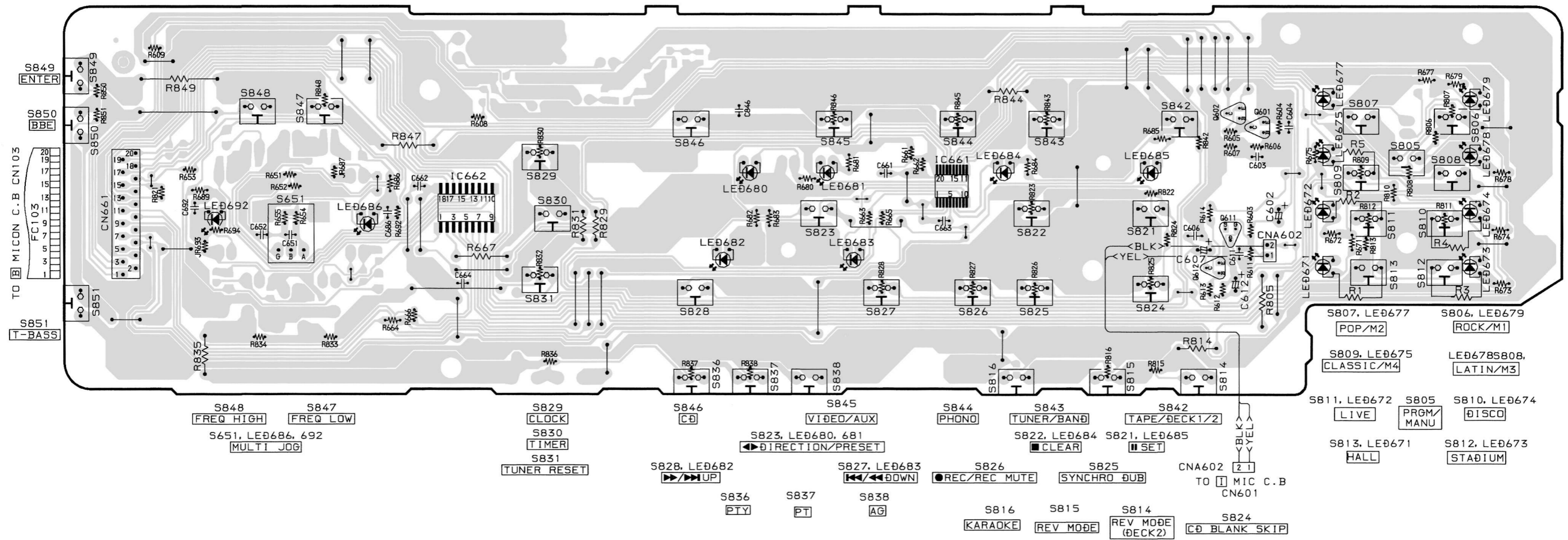
A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P
Q
R
S
T
U



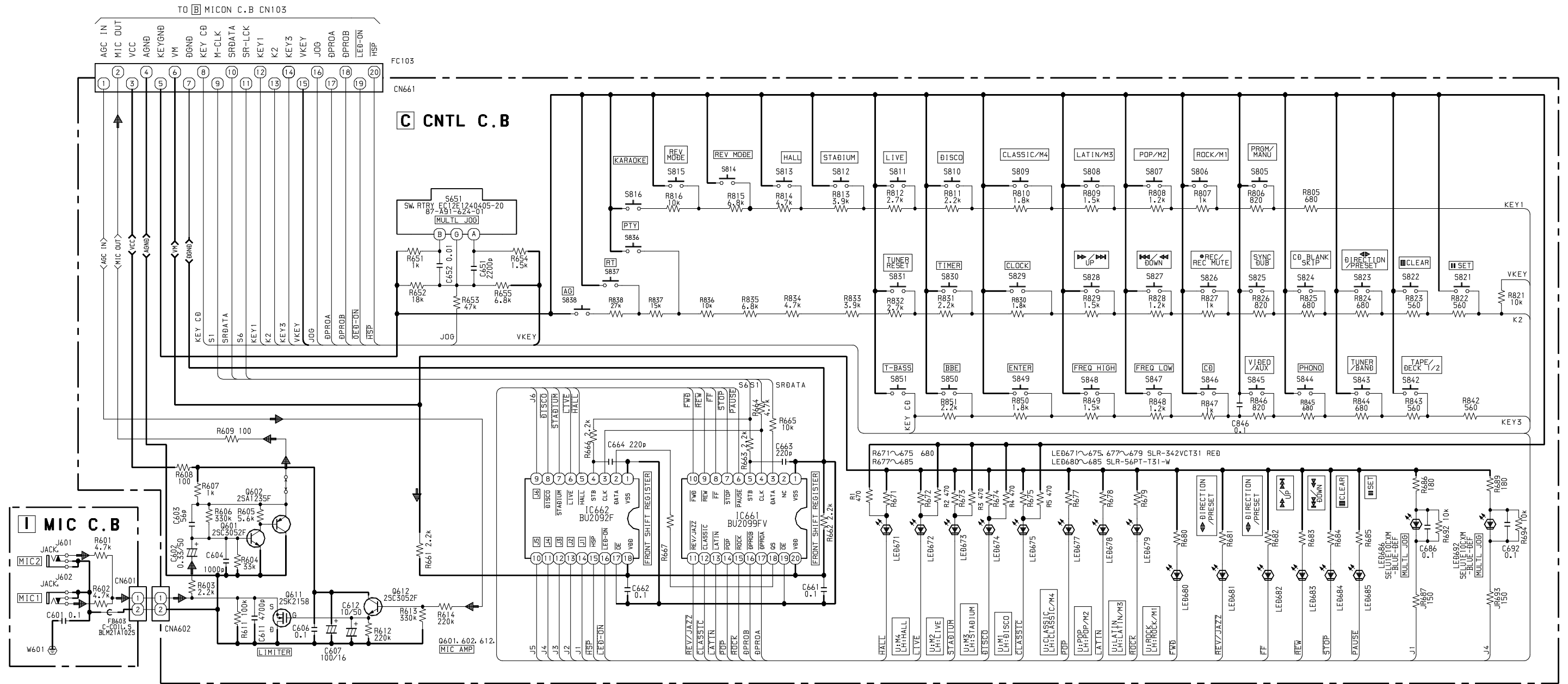
SCHEMATIC DIAGRAM - 5 (MICON / DECK)



C CNTL C.B

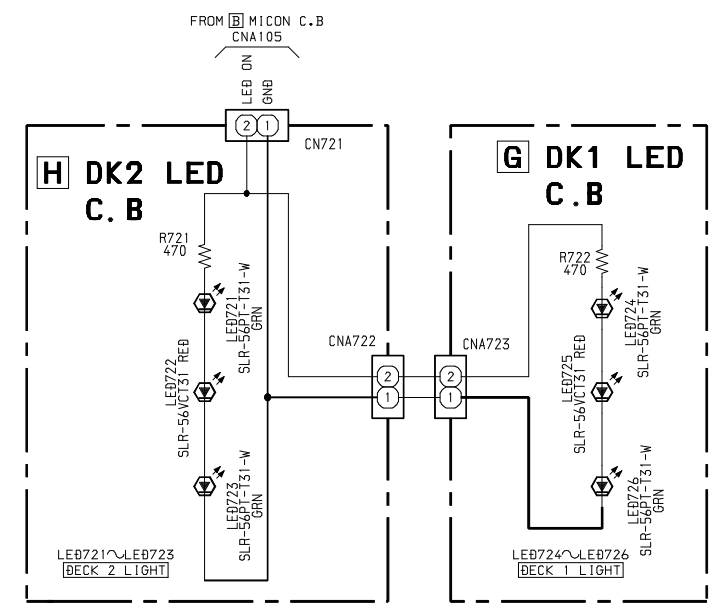
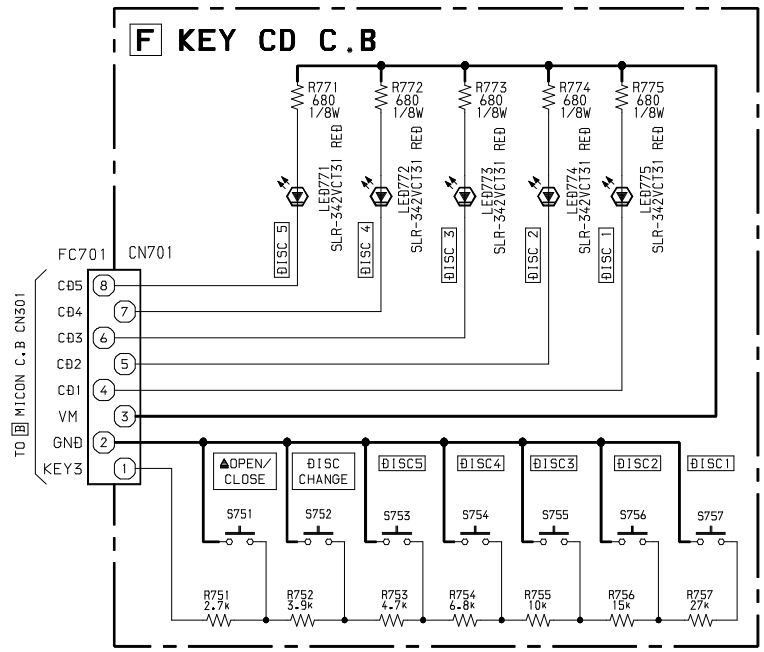


SCHEMATIC DIAGRAM - 6 (CNTL / KEY CD / DK1 LED / DK2 LED / MIC)



SIGNAL: :PB/MIC

NOTE: ALL SWITCHES WITHOUT MARK:EVQ11G04M

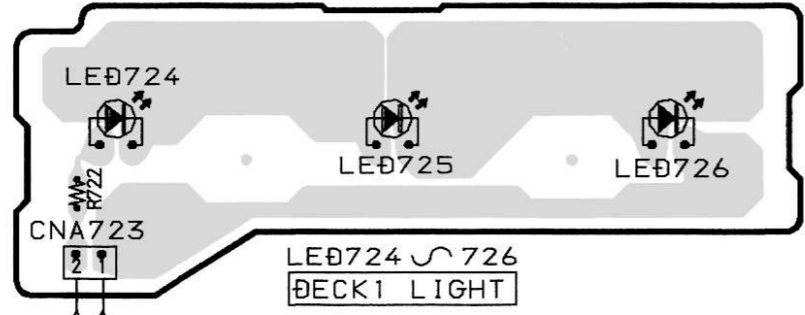
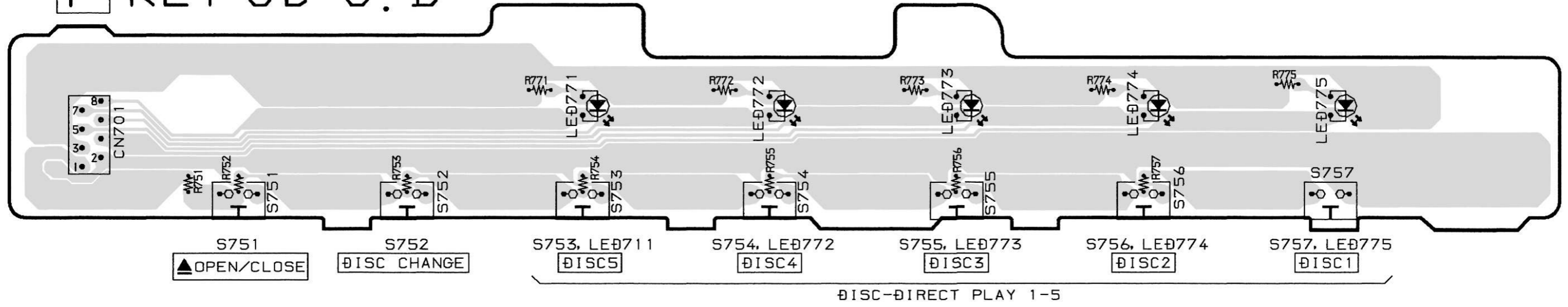


32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---

A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P
Q
R
S
T
U

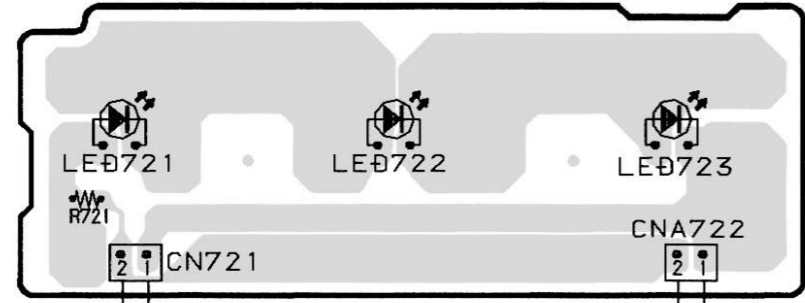
F KEY CD C.B

TO **B** MICON C.B CN301



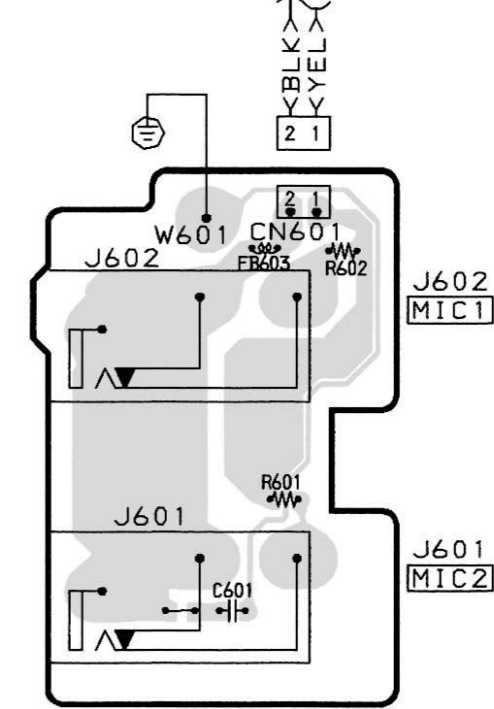
G DK1 LED C.B

H DK2 LED C.B



FROM **B** MICON C.B
CNA105

FROM **C** CNTL C.B
CNA602

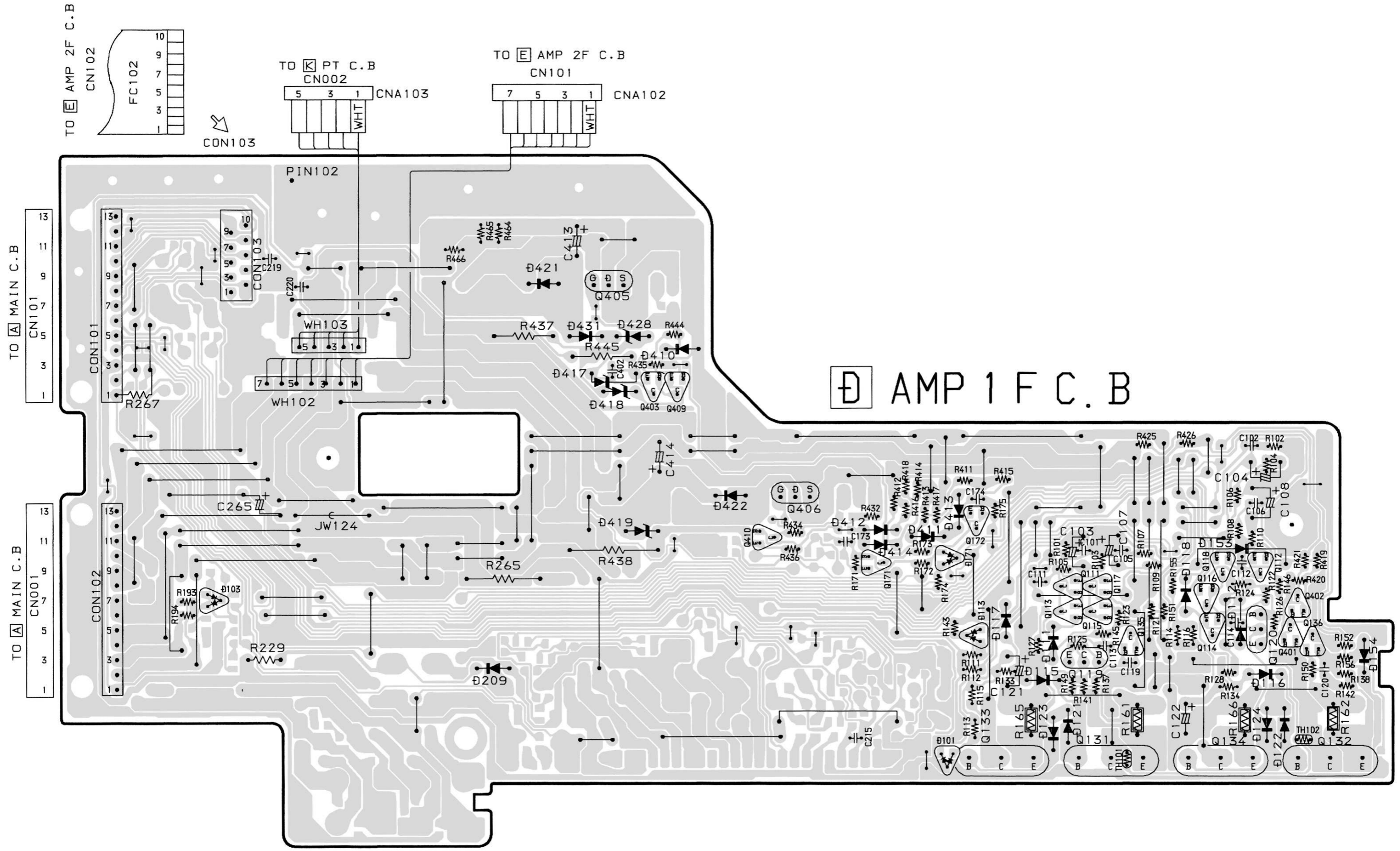


I MIC C.B

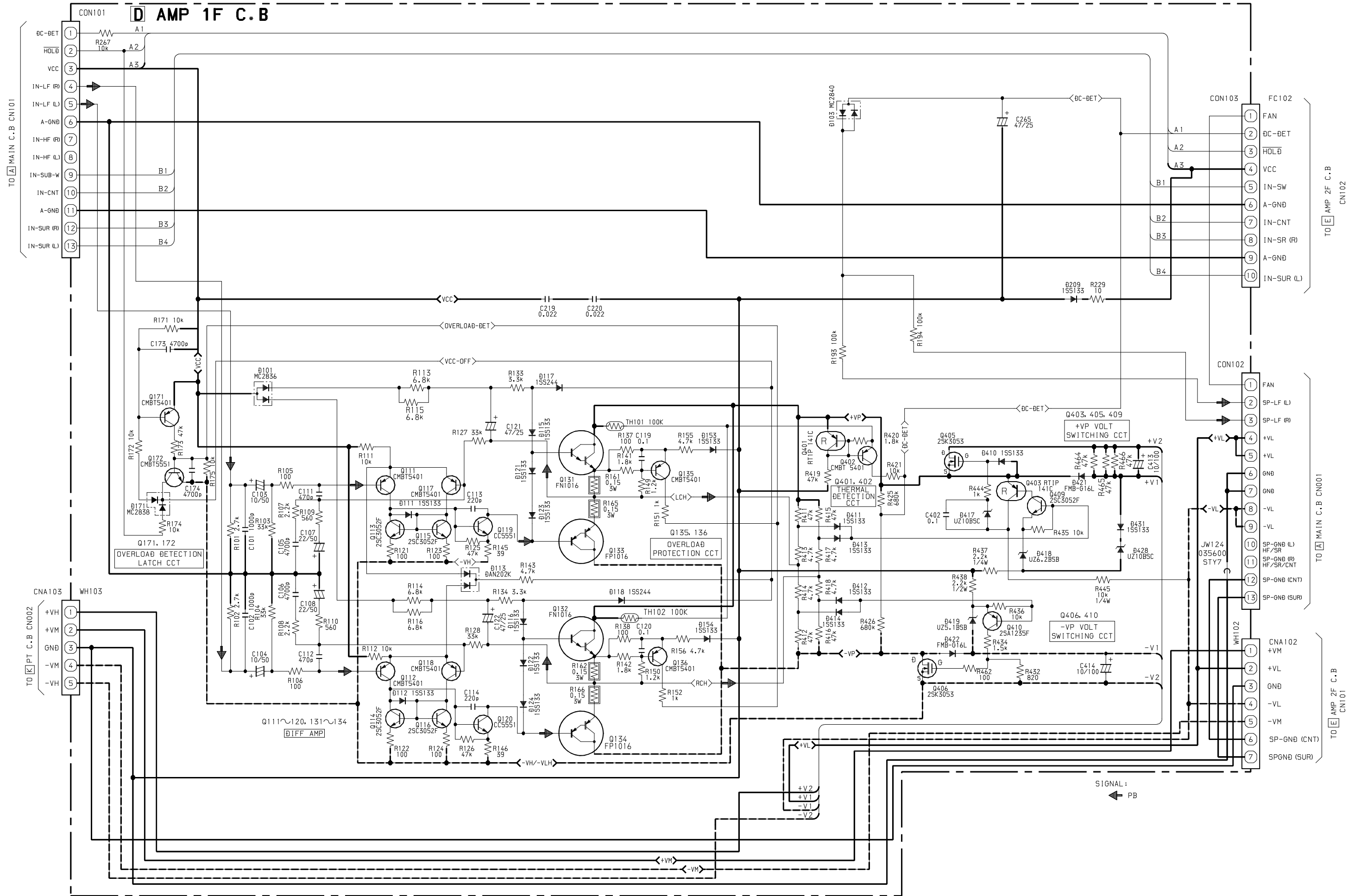
WIRING - 5 (AMP 1F)

32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---

A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P
Q
R
S
T
U



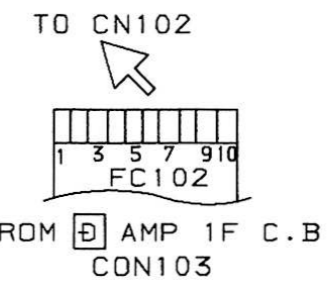
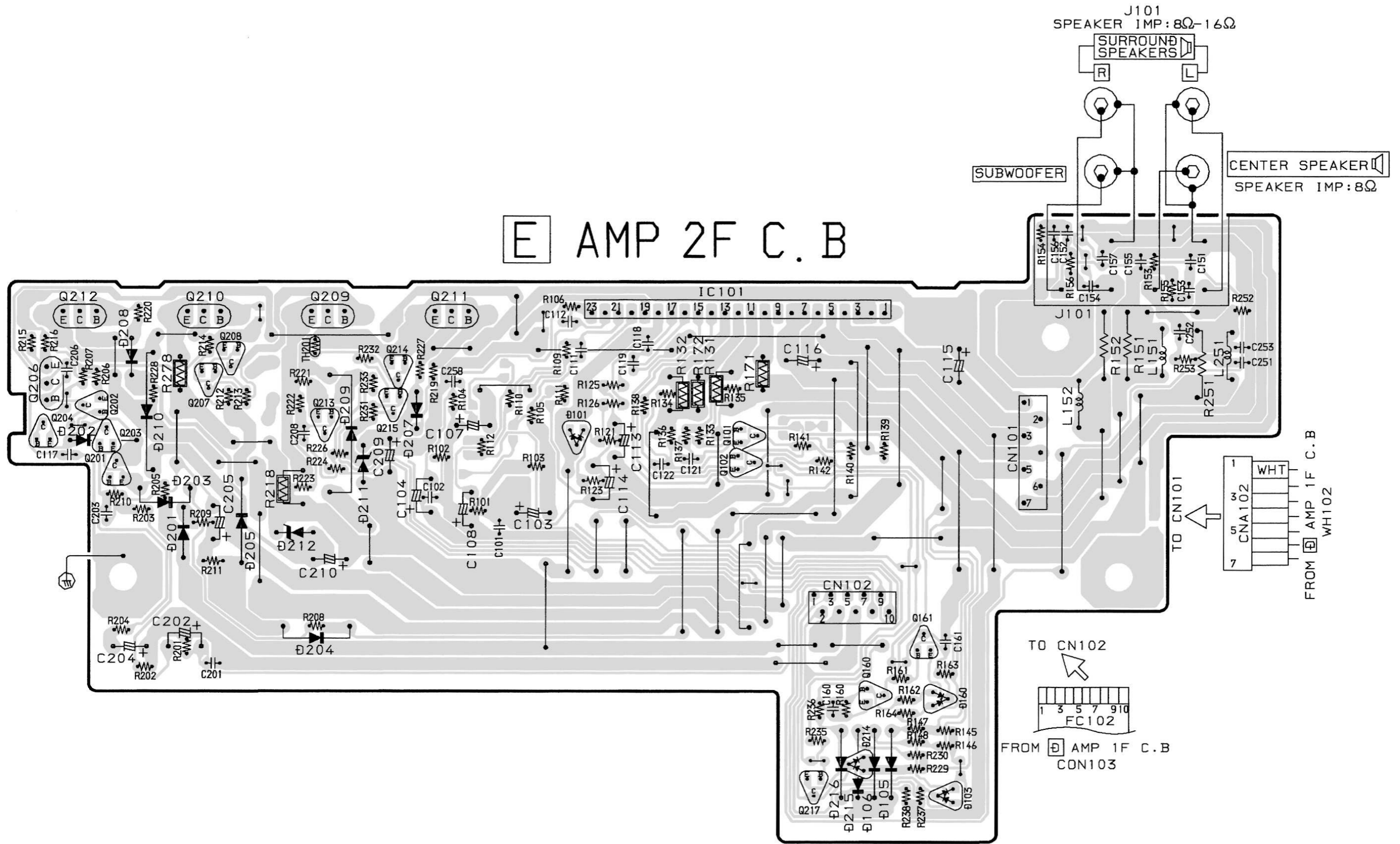
SCHEMATIC DIAGRAM - 7 (AMP 1F)



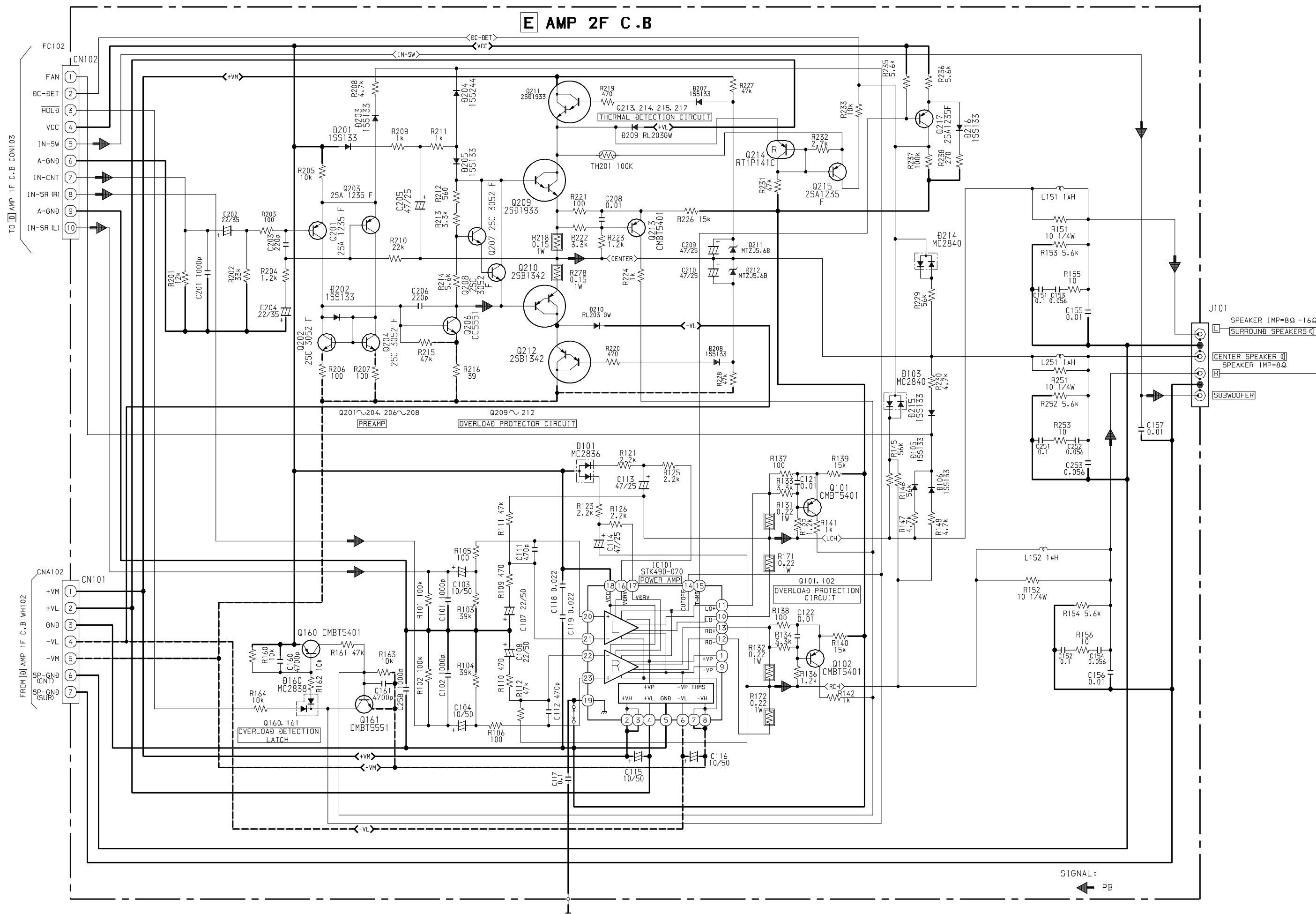
32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---

A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P
Q
R
S
T
U

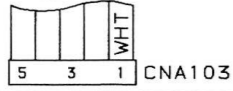
E AMP 2F C.B



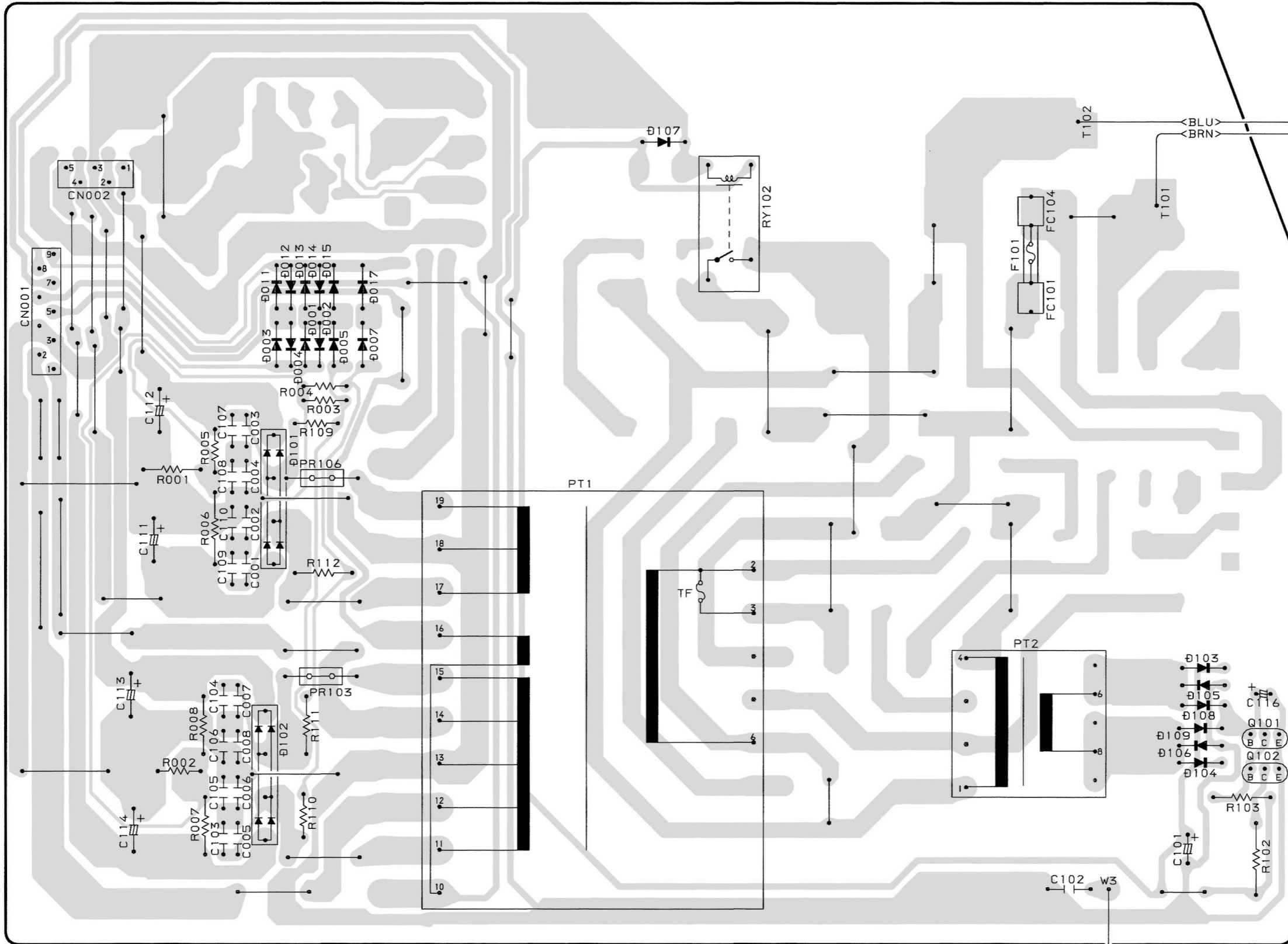
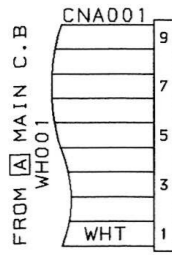
SCHEMATIC DIAGRAM - 8 (AMP 2F)



FROM [E] AMP 1F C.B
WH103

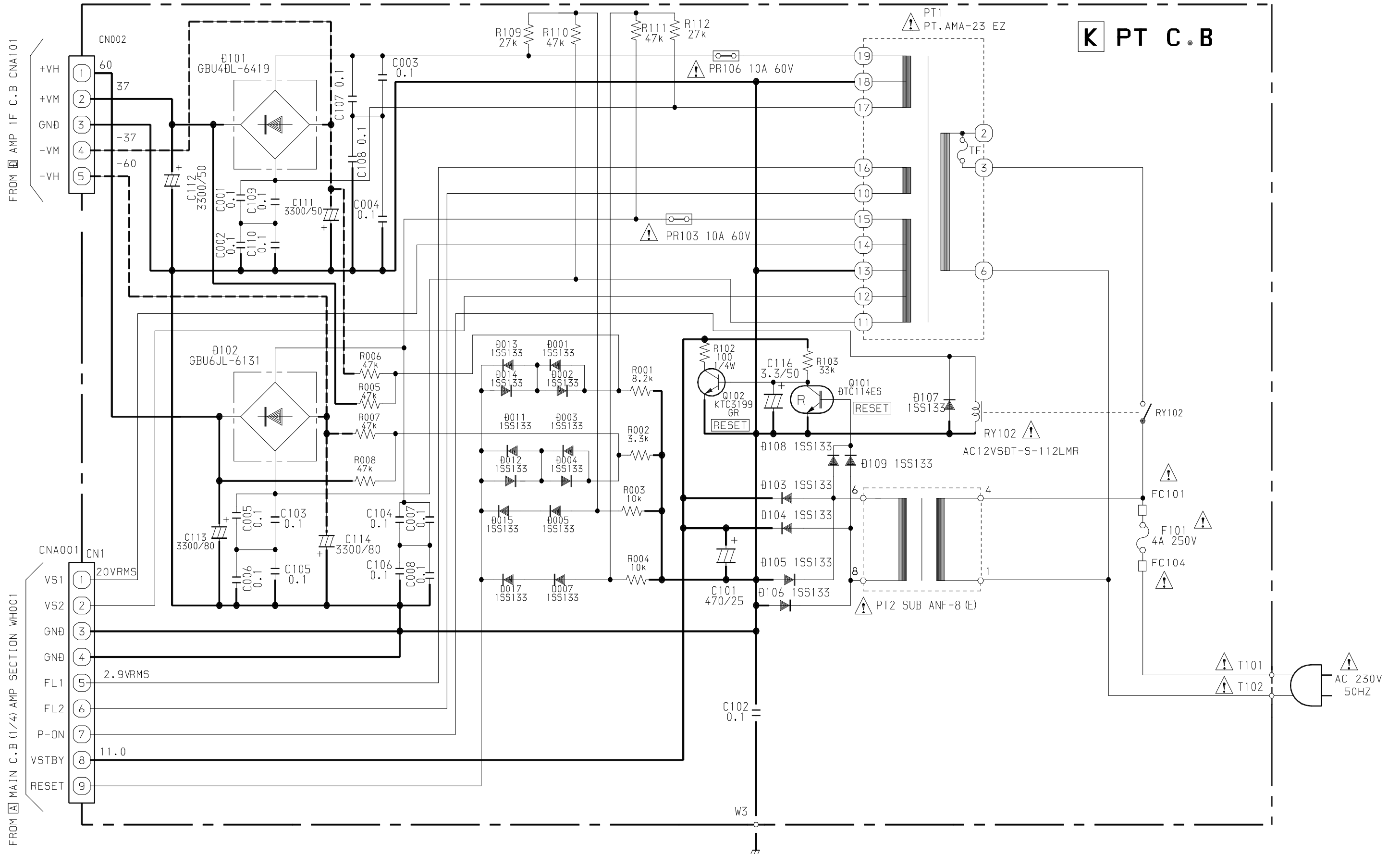


K PT C.B

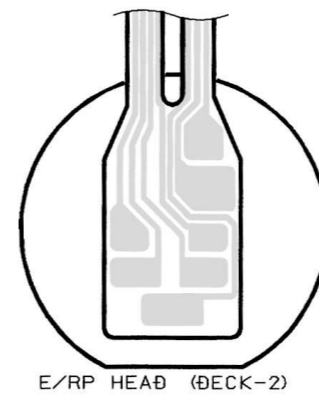
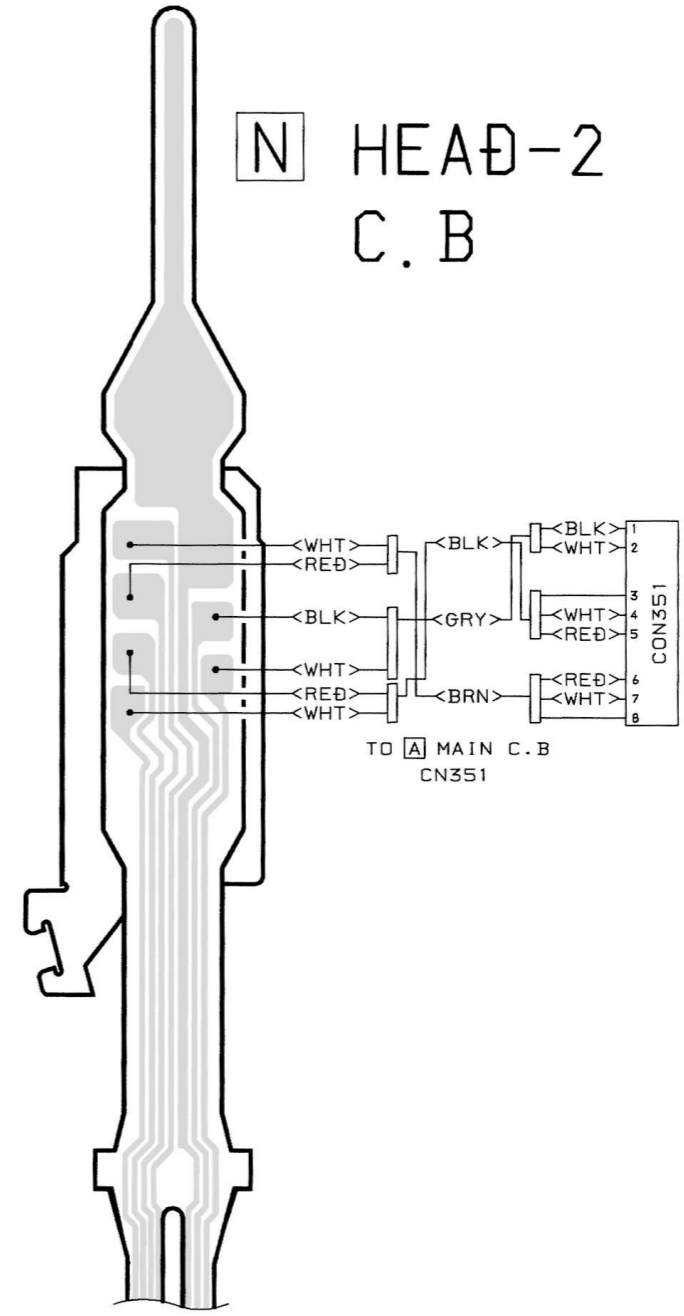
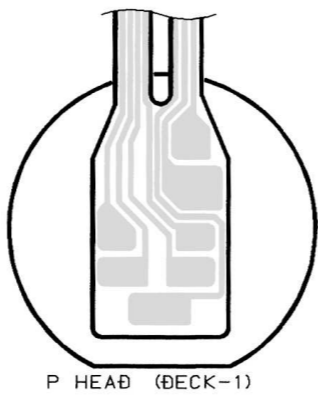
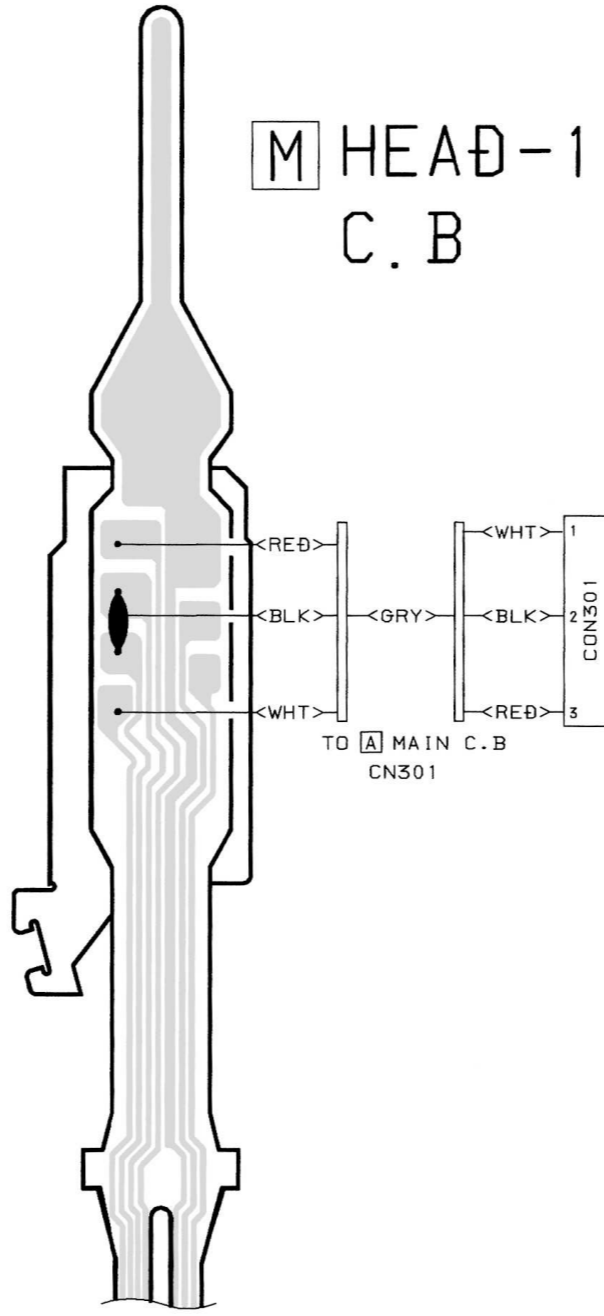
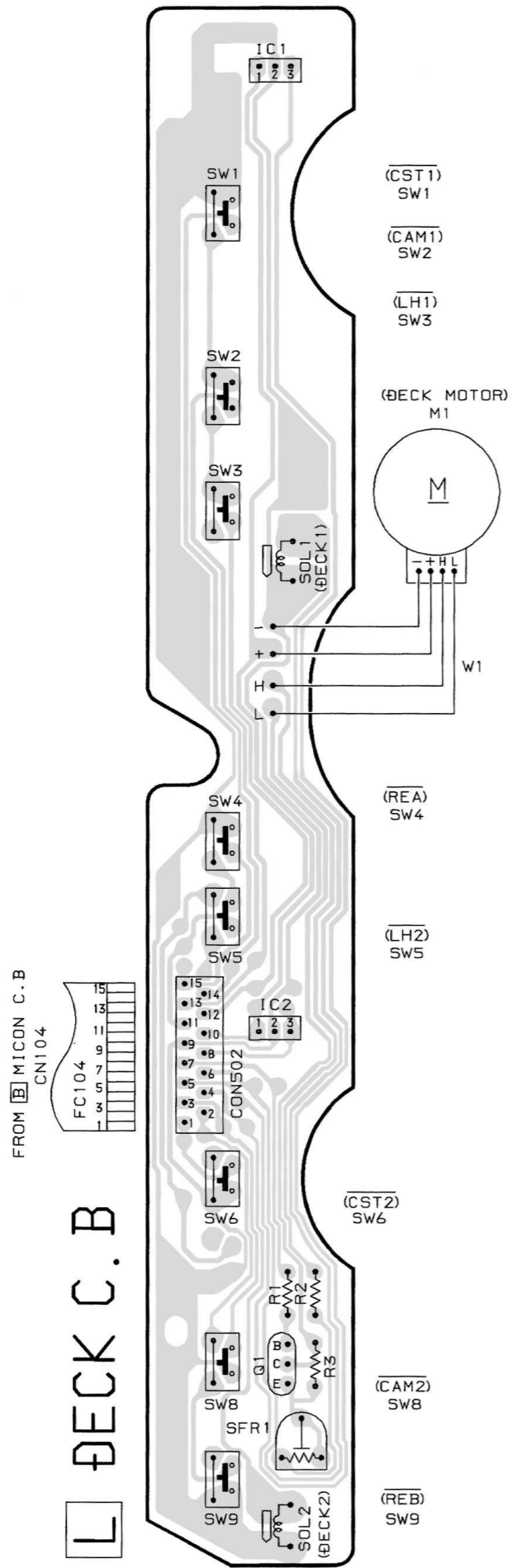


AC 230V
50HZ

SCHEMATIC DIAGRAM - 9 (PT)



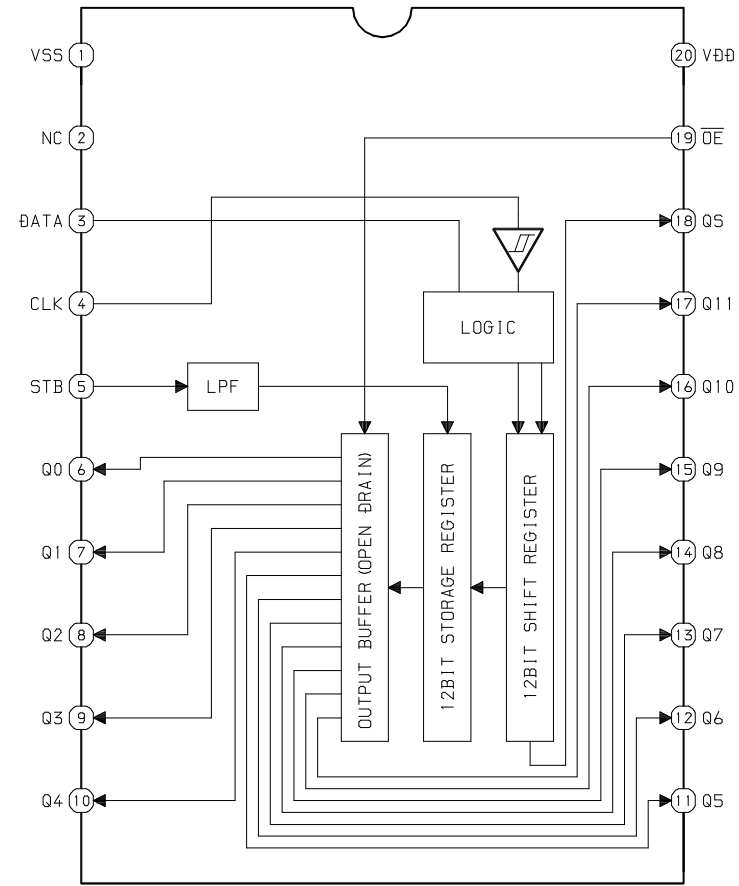
32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---



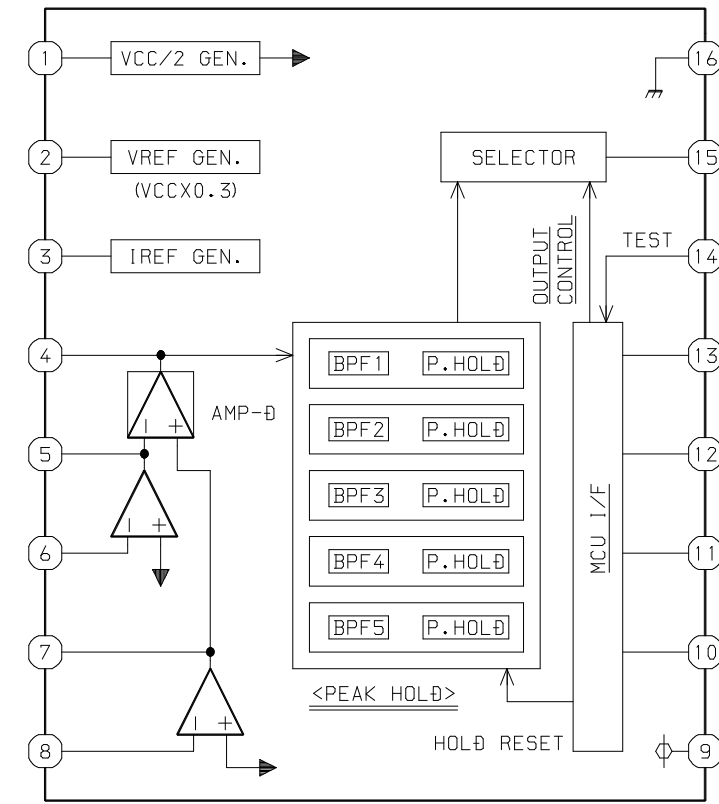
A
B
C
D
E
F
G
H
I
J
K
L
M
N
O
P
Q
R
S
T
U

IC BLOCK DIAGRAM

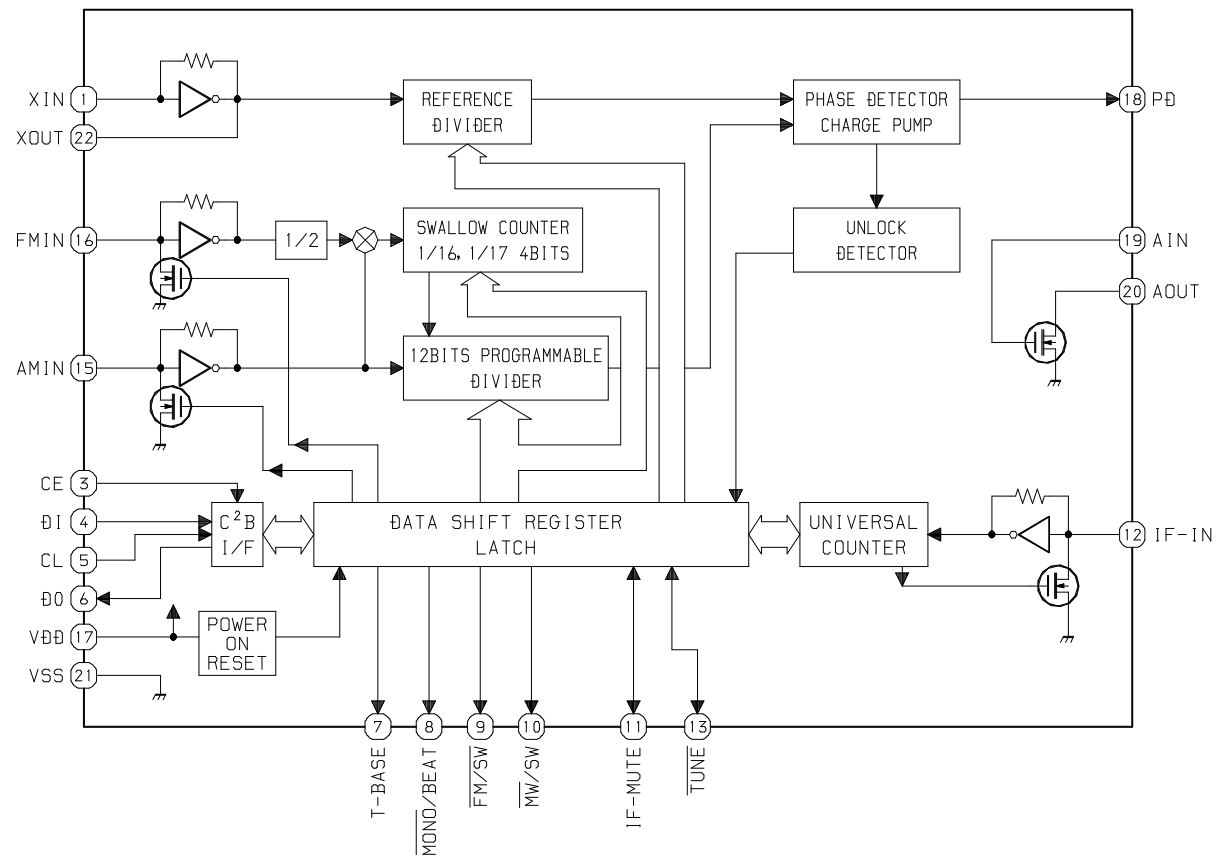
IC, BU2099FV



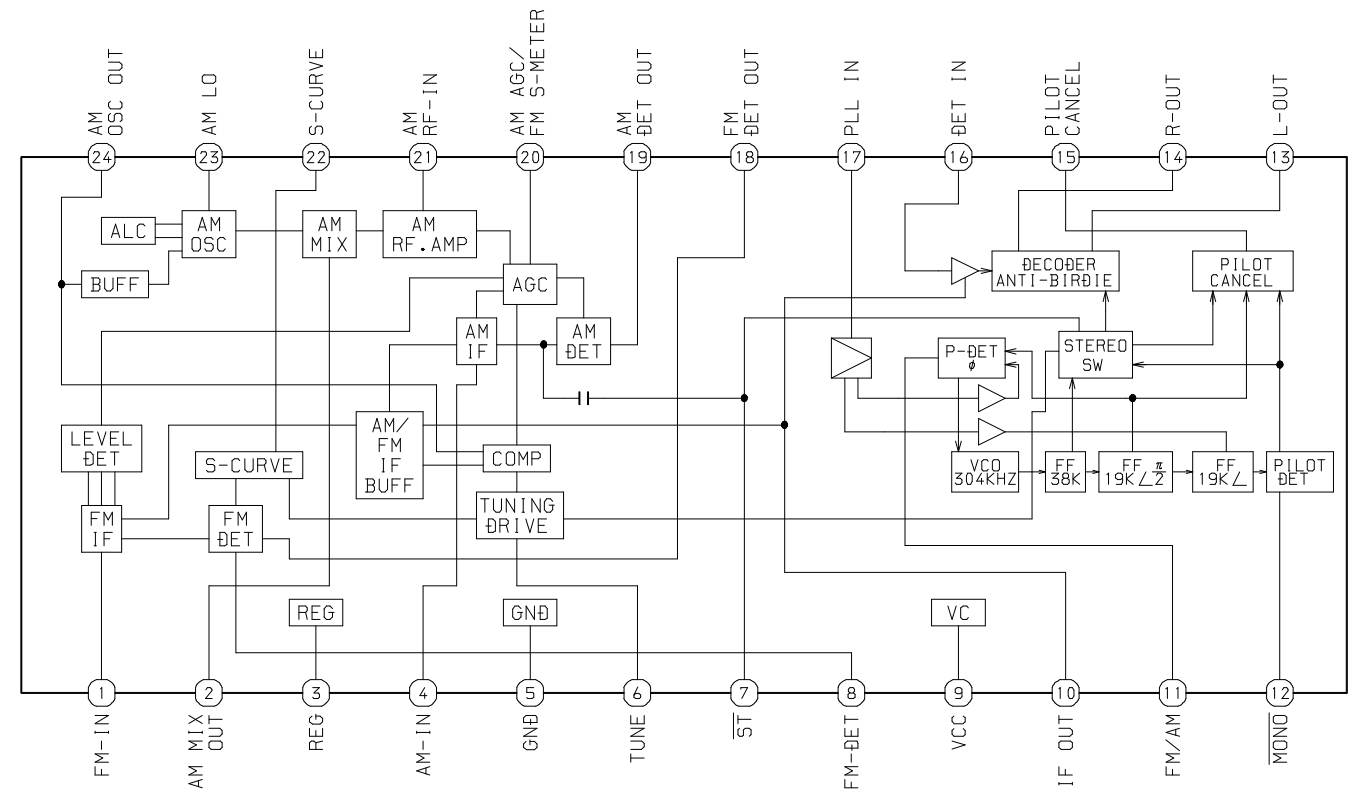
IC, M61506FP



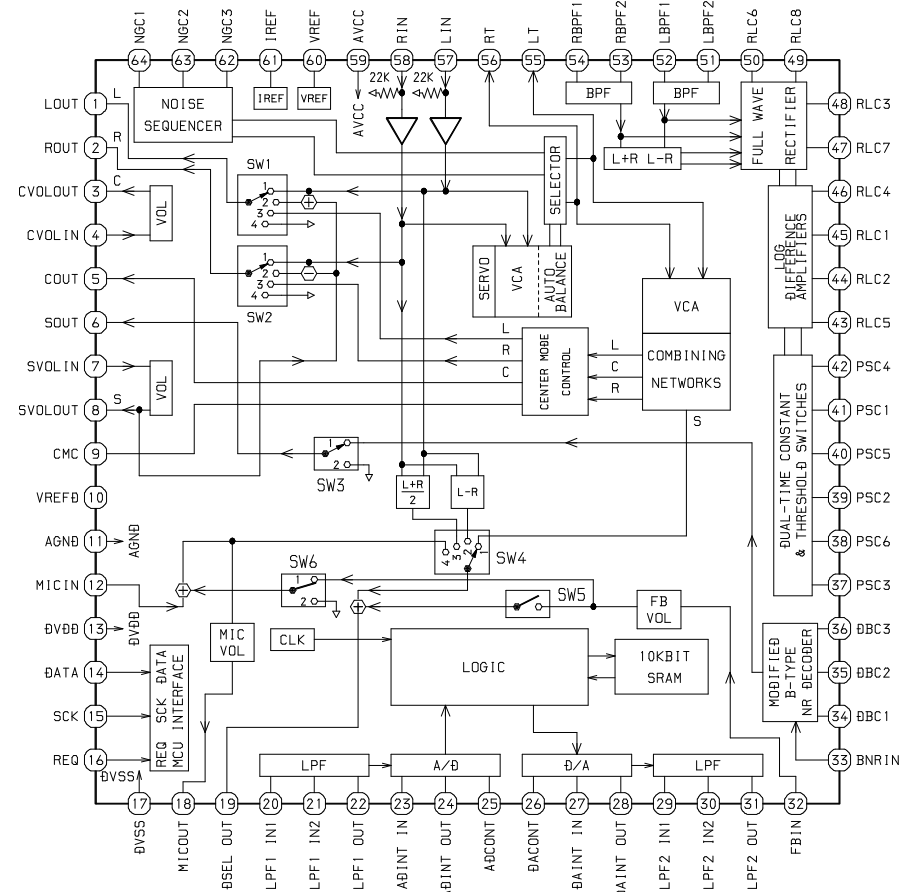
IC, LC72131D



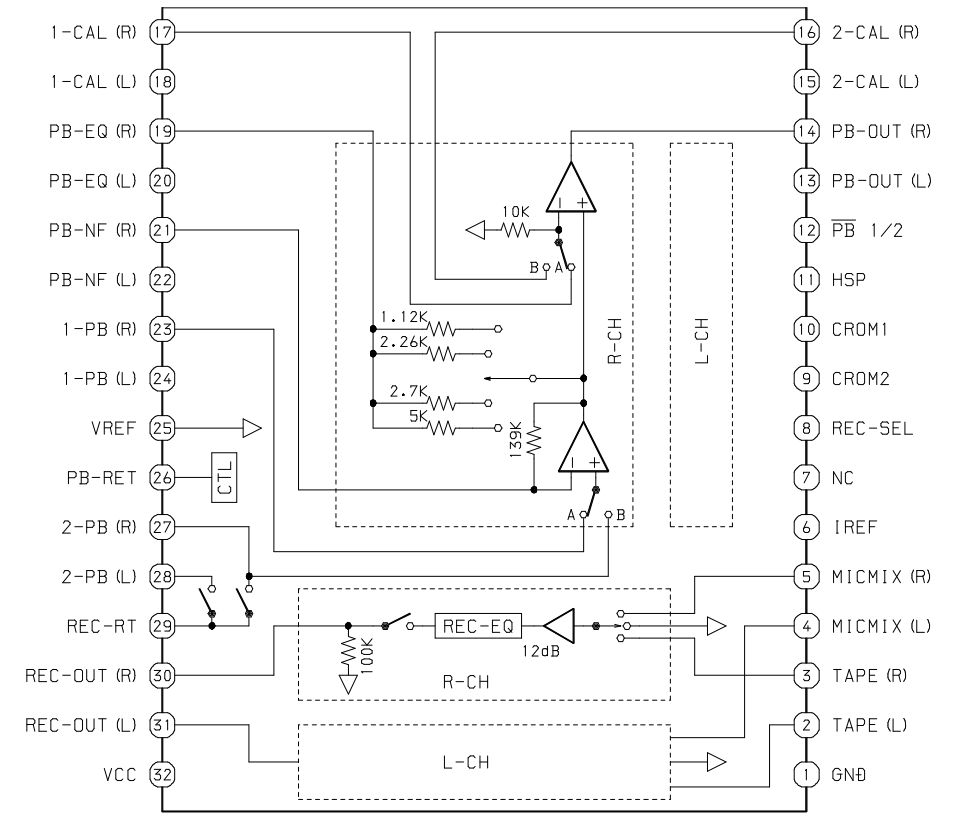
IC, LA1843



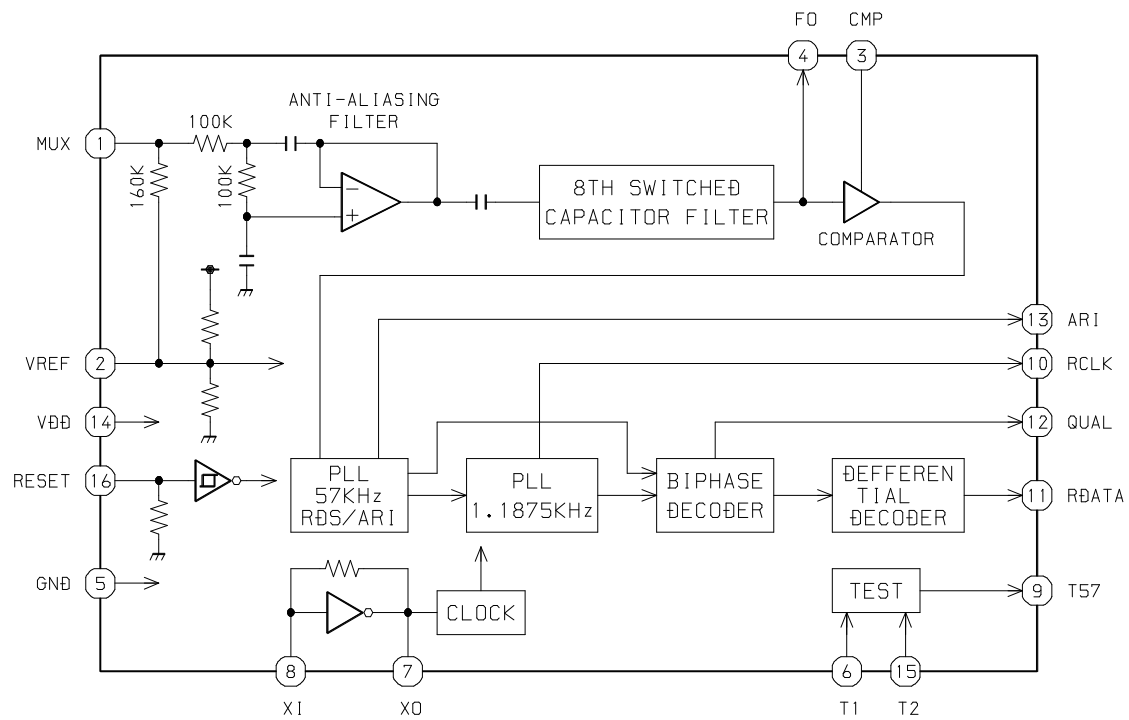
IC, M62463AFP



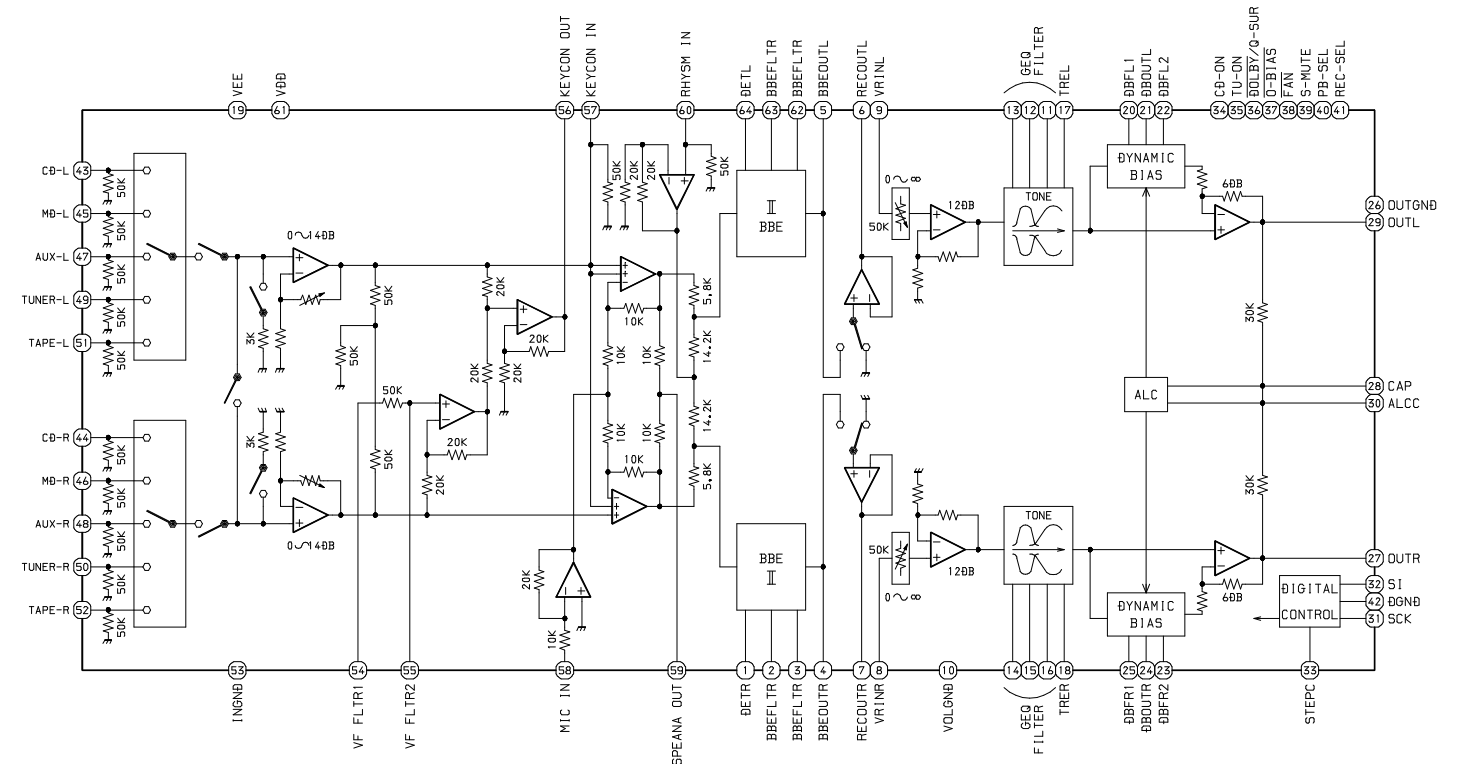
IC, BA7762AFS



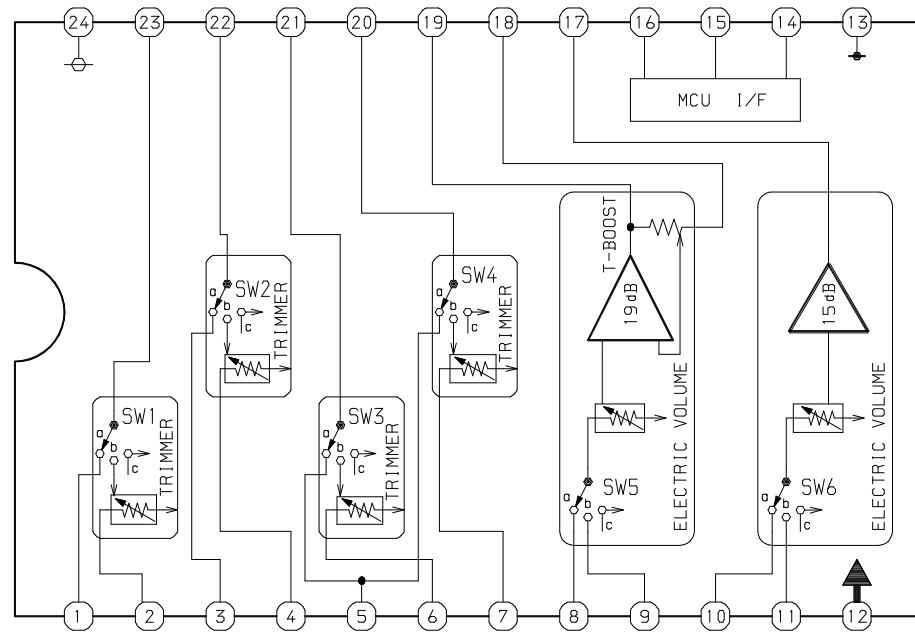
IC, BU1920FS



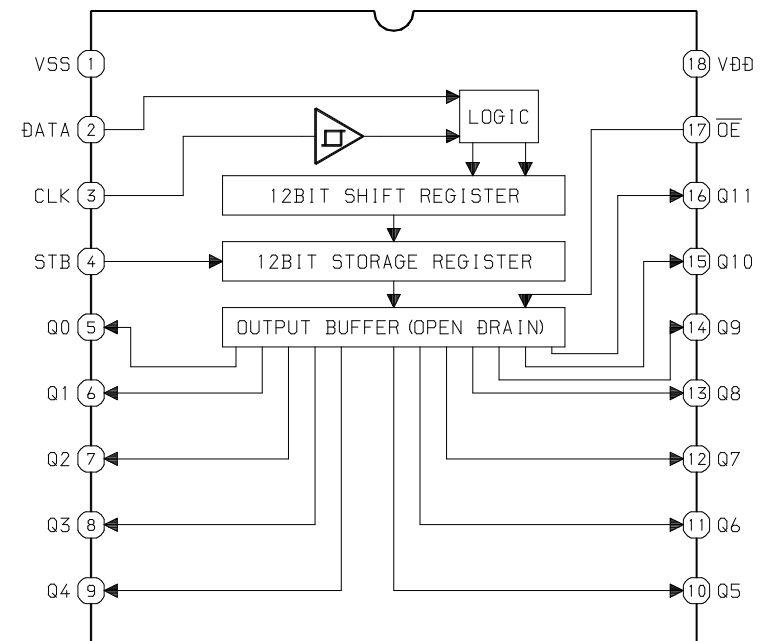
IC, BD3876KS2



IC, M62491FP

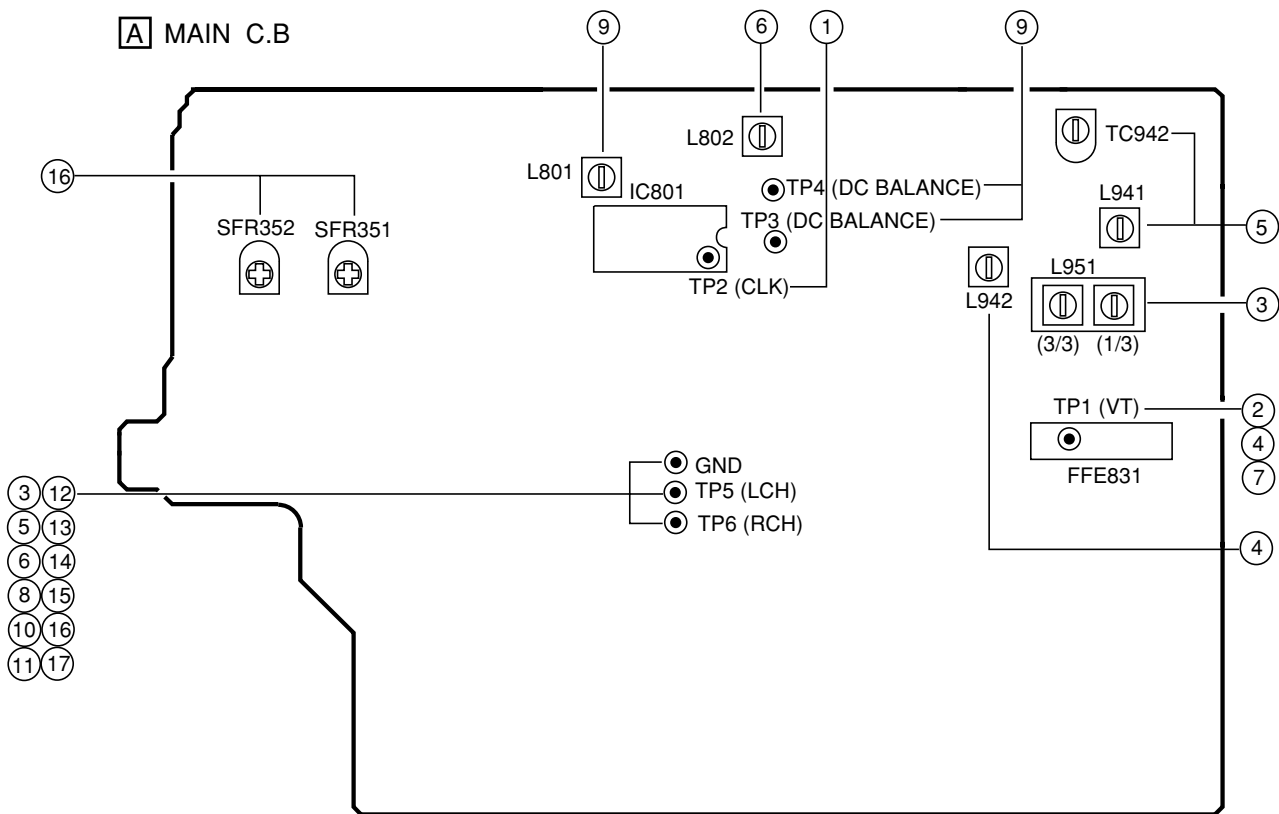


IC, BU2092F

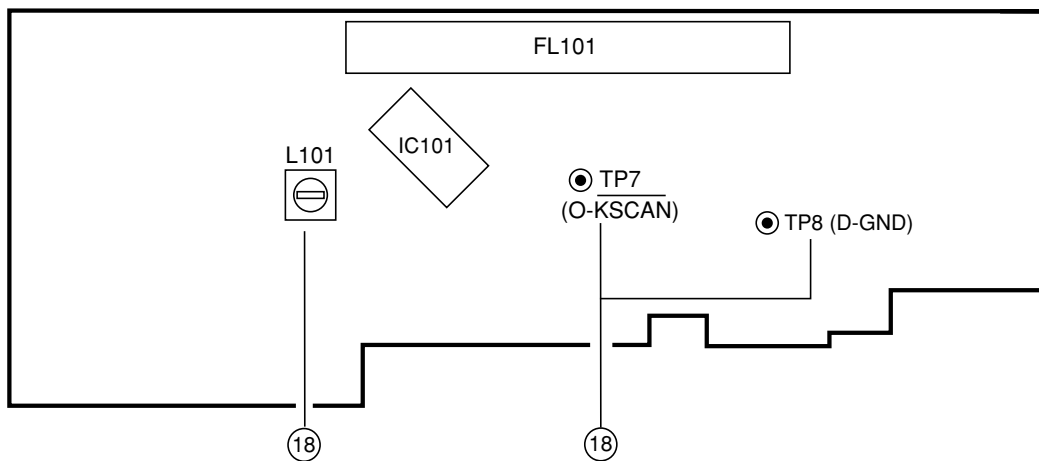


ADJUSTMENT <TUNER / DECK / MICON>

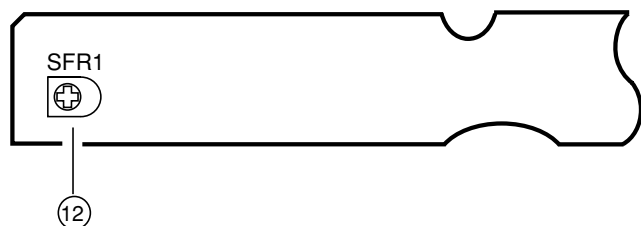
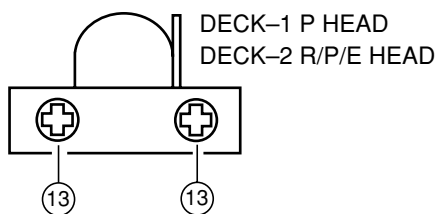
A MAIN C.B



B MICON C.B



L DECK C.B



< TUNER SECTION >

1. Clock Frequency Check
Settings : • Test point : TP2 (CLK)
Method : Set to MW 1602kHz and check that the test point is 2052kHz \pm 45Hz.
2. MW VT Check
Settings : • Test point : TP1 (VT)
Method : Set to MW 1602kHz and check that the test point is less than 8.0V. Then set to MW 531kHz and check that the test point is more than 0.6V.
3. MW Tracking Adjustment
Settings : • Test point : TP5 (Lch), TP6 (Rch)
• Adjustment location : L951 (1/3)
Method : Set to MW 999kHz and adjust L951 (1/3) so that the test point becomes maximum.
4. LW VT Adjustment
Settings : • Test point : TP1 (VT)
• Adjustment location : L942
Method : Set to LW 144kHz and adjust L942 so that the test point becomes 1.5V \pm 0.05V.
Then set to LW 290kHz and check that the test point is less than 8.0V.
5. LW Tracking Adjustment
Settings : • Test point : TP5 (Lch), TP6 (Rch)
• Adjustment location :
L941 144kHz
TC942 290kHz
Method : Set up TC942 to center before adjustment. The level at 144kHz is adjusted to MAX by L941. Then the level at 290kHz is adjusted to MAX by TC942.
6. AM IF Adjustment
Settings : • Test point : TP5 (Lch), TP6 (Rch)
• Adjustment location :
L802 450kHz
7. FM VT Check
Settings : • Test point : TP1 (VT)
Method : Set to FM 108.0MHz and check that the test point is less than 8.0V. Then set to FM 87.5MHz and check that the test point is more than 0.5V.
8. FM Tracking Check
Settings : • Test point : TP5 (Lch), TP6 (Rch)
Method : Set to FM 98.0MHz and check that the test point is less than 13dB μ V.
9. DC Balance / Mono Distortion Adjustment
Settings : • Test point : TP3, TP4 (DC balance)
• Adjustment location : L801
• Input level : 60dB μ V
Method : Set to FM 98.0MHz and adjust L801 so that the distortion is less than 1.2%. Then check the voltage between TP3 and TP4 is 0V \pm 0.04V.
10. Output Level Check
<MW>
Settings : • Test point : TP5 (Lch), TP6 (Rch)
• Input level : 74dB μ V
Method : Set to MW 999kHz and check that the test point is 80mV \pm 3dB.

<FM>
Settings : • Test point : TP5 (Lch), TP6 (Rch)
• Input level : 60dB μ V
Method : Set to FM 98.0MHz and check that the test point is 315mV \pm 3dB.
11. FM Separation Check
Settings : • Test point : TP5 (Lch), TP6 (Rch)
• Input level : 60dB μ V
Method : Set to FM 98.0MHz and check that the test point is more than 12dB.

< DECK SECTION >

12. Tape Speed Adjustment (DECK 2)

- Settings : • Test tape : TTA-100
• Test point : TP5(Lch), TP6(Rch)
• Adjustment location : SFR1

Method : Play back the test tape and adjust SFR1 so that the frequency counter reads $3000\text{Hz} \pm 5\text{Hz}$ and $\pm 45\text{Hz}$ (REV) with respect to forward speed.

13. Head Azimuth Adjustment (DECK 1, DECK 2)

- Settings : • Test tape : TTA-330
• Test point : TP5(Lch), TP6(Rch)
• Adjustment location : Head azimuth
adjustment screw

Method : Play back (FWD) the 8kHz signal of the test tape and adjust screw so that the output becomes maximum.
Next, perform on REV PLAY mode.

14. PB Frequency Response Check (DECK 1, DECK 2)

- Settings : • Test tape : TTA-330
• Test point : TP5(Lch), TP6(Rch)

Method : Play back the 315Hz and 8kHz signals of the test tape and check that the output ratio of the 8kHz signal with respect to that of the 315Hz signal is within 5dB.

15. PB Sensitivity Check (DECK 1, DECK 2)

- Settings : • Test tape : TTA-200
• Test point : TP5(Lch), TP6(Rch)

Method : Play back the test tape and check that the output level of the test point is $230\text{mV} \pm 3\text{dB}$.

16. REC/PB Frequency Response Adjustment (DECK 2)

- Settings : • Test tape : TTA-602
• Test point : TP5(Lch), TP6(Rch)
• Input signal : 1kHz / 8kHz (LINE IN)
• Adjustment location : SFR351 (Lch)
SFR352 (Rch)

Method : Apply a 1kHz signal and REC mode. Then adjust OSC attenuator so that the output level at the TP5, TP6 becomes -20VU (16mV). Record and play back the 1kHz and 8kHz signals and adjust SFRs so that the output of the 8kHz signals becomes $0\text{dB} \pm 0.5\text{dB}$ with respect to that of the 1kHz signal.

17. REC/PB Sensitivity Check (DECK 2)

- Settings : • Test tape : TTA-602
• Test point : TP5(Lch), TP6(Rch)
• Input signal : 1kHz (LINE IN)

Method : Apply a 1kHz signal and REC mode. Then adjust OSC attenuator so that the output level at TP5, TP6 becomes 0VU (160mV). Record and play back the 1kHz signals and check that the output is $0\text{dB} \pm 3.5\text{dB}$.

< MICON SECTION >

18. μ -CON OSC Adjustment

- Settings : • Test point : TP7 (O-KSCAN)
• Adjustment location : L101

Method : Insert AC plug while pressing TUNER function key. Adjust L101 so that the frequency at the test point is $208.80\text{Hz} \pm 0.21\text{Hz}$.

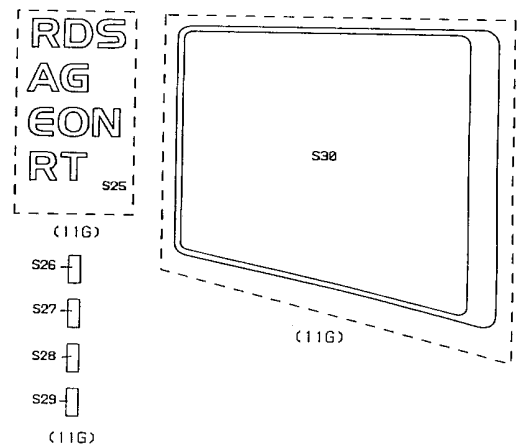
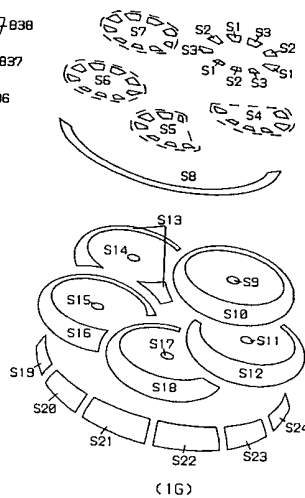
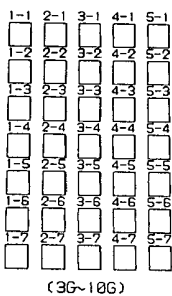
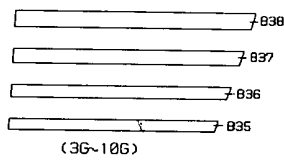
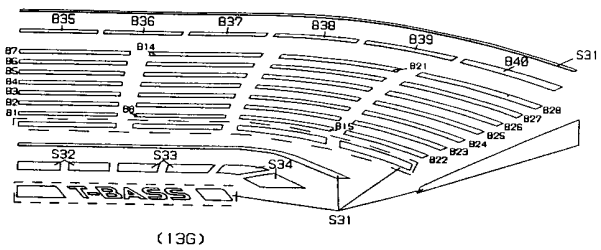
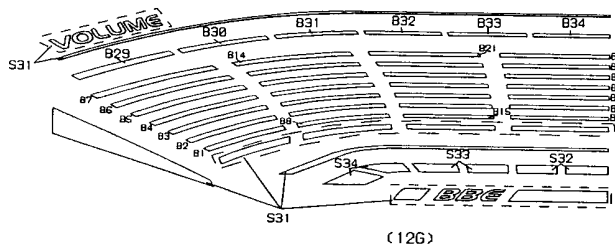
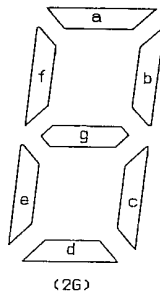
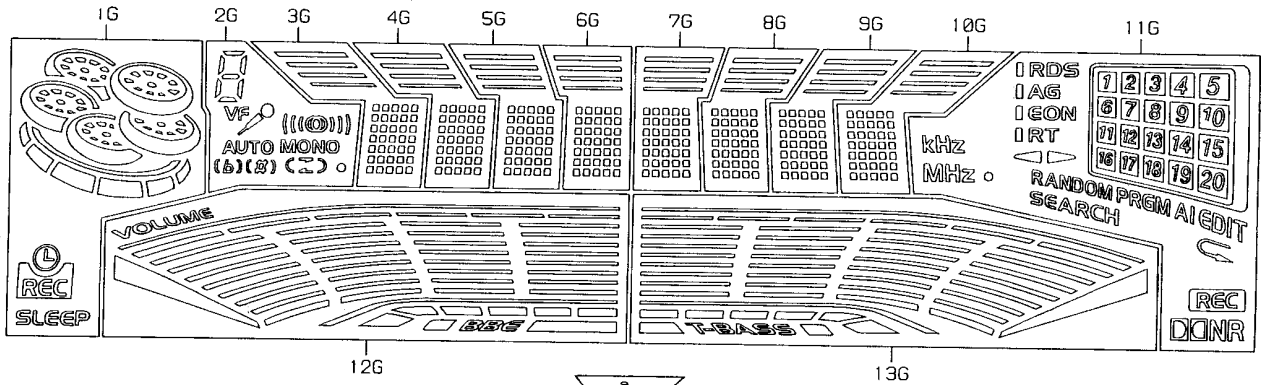
IC DESCRIPTION

IC, LC876580W-5P55

Pin No.	Pin Name	I/O	Description
1	M-CLK	O	Common serial clock.
2	M-DATA	O	Common serial data.
3	M-STB	O	Common serial strobe.
4	PLL-CE	O	Tuner PLL IC chip enable.
5	SR-LCK	O	Shift register IC LATCH clock.
6	RYM-CS	O	RHYTHM IC chip select.
7	POWER	O	Audio power ON/OFF.
8	MUTE	O	System MUTE ON/OFF.
9	$\overline{\text{C-SHIFT}}$	O	CLOCK SHIFT output. "L" : SHIFT
10	$\overline{\text{HP-MUTE}}$	I	Head phone jack detection. "L" : MUTE
11	RESET	I	System RESET input.
12	RTVR	I	Volume rotary encoder.
13	JOG	I	Dial JOG rotary encoder.
14	GND	–	Connected to GND.
15	CF1	I	Oscillator circuit input.
16	CF2	O	Oscillator circuit output.
17	VDD	–	Power supply.
18	HOLD	I	System HOLD input.
19	KEY1	I	Tact key matrix 1 input.
20	KEY2	I	Tact key matrix 2 input.
21	KEY3	I	Tact key matrix 3 input.
22	CD-SW	I	CD MECHA SW matrix input.
23	DISH	I	CD turntable photo sensor.
24	SPEANA	I	Spectrum analyser level detection.
25	MIC	I	MIC input level detection.
26	RDS-SG	I	RDS signal level input.
27	TM-BASE	I	Time base clock input.
28	CD-WRQ/ RDS-CLK	I	CD Read Write Request / Tuner RDS clock input.
29	REM	I	Remote control signal input.
30 ~ 42	G13 ~ G1	O	FL grid G13 ~ G1 output.
43 ~ 45	P38 ~ P36	O	FL segment P38 ~ P36 output.
46	VDD	–	Power supply.
47	P35/SPEANA–A	O	FL segment P35 output / Spectrum analyser BPF switching control A output.
48	P34/SPEANA–B	O	FL segment P34 output / Spectrum analyser BPF switching control B output.
49	P33/SPEANA–C	O	FL segment P33 output / Spectrum analyser BPF switching control C output.
50	P32/CSNDEMO	O/I	FL segment P32 output / Initial DEMO MODE detect. "H" : CASINO DEMO (Not used).
51	–VP	–	Power supply for FL.
52	P31/TU3	O/I	FL segment P31 output / TUNER series, TU3 select.
53	P30/TU2	O/I	FL segment P30 output / TUNER series, TU2 select.
54	P29/TU1	O/I	FL segment P29 output / TUNER series, TU1 select.
55	$\overline{\text{P28/DSP}}$	O/I	FL segment P28 output / DSP function detection. "L" : ON (Not used).

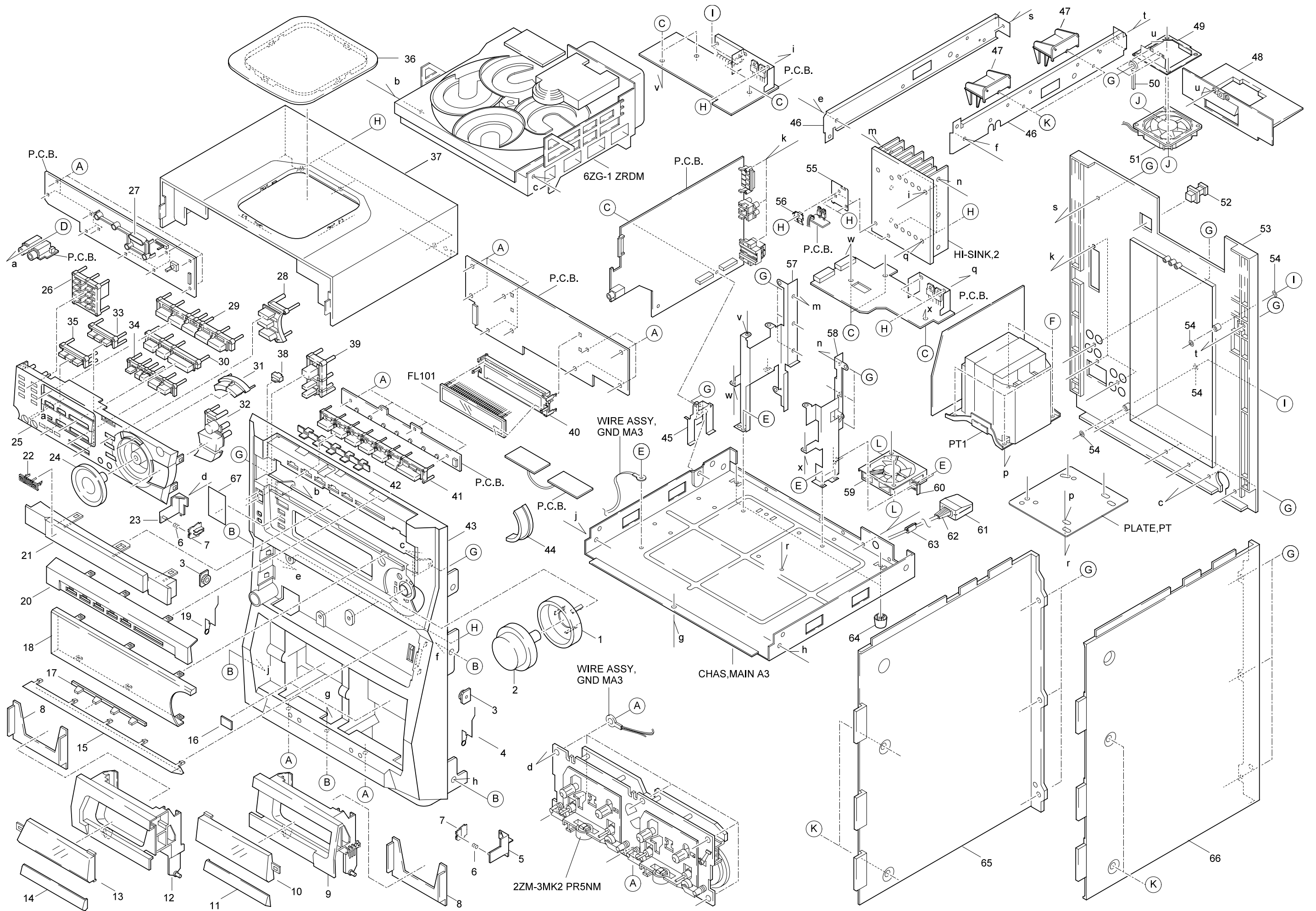
Pin No.	Pin Name	I/O	Description
56	P27/RHYTHM	O/I	FL segment P27 output / RHYTHM function detection. "H" : ON (Not used)
57	P26/KEYCON	O/I	FL segment P26 output / KEYCON function detection. "H" : ON
58	P25/5MODE	O/I	FL segment P25 output / GEQ 5MODE select. "H" : 5 MODE (Not used)
59	P24/ECO	O/I	FL segment P24 output / ECO mode detection. "H" : ECO OFF (Not used)
60	P23	O/I	FL segment P23 output.
61	P22	O/I	FL segment P22 output.
62	P21/5.1+DLPRO	O/I	FL segment P21 output / 5.1CH+PROLOGIC detection. "H" : ON
63	P20/DLPRO	O/I	FL segment P20 output / DOLBY PROLOGIC detection. "H" : ON (Not used)
64	P19/CST2	O/I	FL segment P19 output / Deck 2 cassette detection. "L" : ON
65	P18/REB	O/I	FL segment P18 output / Deck 2 side B recordable SW. "L" : REC
66	P17/CAM2	O/I	FL segment P17 output / Deck 2 CAM SW input. "L" : ON
67	P16/AUTO1	O/I	FL segment P16 output / Deck 1 auto stop input.
68	P15/AUTO2	O/I	FL segment P15 output / Deck 2 auto stop input.
69	P14/CAM1	O/I	FL segment P14 output / Deck 1 CAM SW input. "L" : ON
70	P13/CST1	O/I	FL segment P13 output / Deck 1 cassette detection SW. "L" : ON
71	P12/REA	O/I	FL segment P12 output / Deck 2 side-A recordable SW. "L" : REC
72	VDD	-	Power supply.
73 ~ 83	P11 ~ P1	O	FL segment P11 ~ P1 output.
84	P39	O	FL segment P39 output.
85	KEYSCAN	O	KEYSCAN output. "L" : ON
86	MOTOR	O	DECK motor ON/OFF control. "L" : ON
87	SOL1	O	DECK 1 solenoid control. "L" : ON
88	SOL2	O	DECK 2 solenoid control. "L" : ON
89	GND	-	Connected to GND.
90	VDD	-	Power supply.
91	DISH-RVS	O	CD dish reverse output. "H" : REV
92	DISH-FWD	O	CD dish forward output. "H" : FWD
93	OPEN	O	CD tray OPEN output. "L" : OPEN
94	CLOSE	O	CD tray CLOSE output. "L" : CLOSE
95	CD-DATA/ RDS DATA	O/I	Serial data output to CD. RDS serial data input.
96	CD-XLT	O	CD DSP serial LATCH output. (Chip enable)
97	CD-CLK	O	CD DSP serial CLOCK output.
98	CD-LED	O	CD flash window LED control.
99	CD-SUBQ/IFC	I	CD SUBQ (Sub code) serial data input / TUNER IF COUNT data input.
100	DRF/STEREO	I	RF (radio frequency) detect / TUNER STEREO signal input.

FL (BJ751GNK) GRID ASSIGNMENT AND ANODE CONNECTION GRID ASSIGNMENT



ANODE CONNECTION

	1G	2G	3G	4G	5G	6G	7G	8G	9G	10G	11G	12G	13G
P1	SLEEP	-	1-1	1-1	1-1	1-1	1-1	1-1	1-1	1-1	S30	S31	S31
P2	REC	-	2-1	2-1	2-1	2-1	2-1	2-1	2-1	2-1	1	S32	S32
P3	⌚	-	3-1	3-1	3-1	3-1	3-1	3-1	3-1	3-1	2	S33	S33
P4	S1	-	4-1	4-1	4-1	4-1	4-1	4-1	4-1	4-1	3	S34	S34
P5	S2	-	5-1	5-1	5-1	5-1	5-1	5-1	5-1	5-1	4	B1	B1
P6	S3	-	1-2	1-2	1-2	1-2	1-2	1-2	1-2	1-2	5	B8	B8
P7	S9	-	2-2	2-2	2-2	2-2	2-2	2-2	2-2	2-2	6	B15	B15
P8	S10	-	3-2	3-2	3-2	3-2	3-2	3-2	3-2	3-2	7	B22	B22
P9	S7	-	4-2	4-2	4-2	4-2	4-2	4-2	4-2	4-2	8	B2	B2
P10	S14	-	5-2	5-2	5-2	5-2	5-2	5-2	5-2	5-2	9	B9	B9
P11	S13	a	1-3	1-3	1-3	1-3	1-3	1-3	1-3	1-3	10	B16	B16
P12	S11	b	2-3	2-3	2-3	2-3	2-3	2-3	2-3	2-3	11	B23	B23
P13	S4	f	3-3	3-3	3-3	3-3	3-3	3-3	3-3	3-3	12	B3	B3
P14	S12	g	4-3	4-3	4-3	4-3	4-3	4-3	4-3	4-3	13	B10	B10
P15	S6	c	5-3	5-3	5-3	5-3	5-3	5-3	5-3	5-3	14	B17	B17
P16	S15	e	1-4	1-4	1-4	1-4	1-4	1-4	1-4	1-4	15	B24	B24
P17	S16	d	2-4	2-4	2-4	2-4	2-4	2-4	2-4	2-4	16	B4	B4
P18	S5	VF	3-4	3-4	3-4	3-4	3-4	3-4	3-4	3-4	17	B11	B11
P19	S17	🔍	4-4	4-4	4-4	4-4	4-4	4-4	4-4	4-4	18	B18	B18
P20	S18	((()))	5-4	5-4	5-4	5-4	5-4	5-4	5-4	5-4	19	B25	B25
P21	S8	AUTO	1-5	1-5	1-5	1-5	1-5	1-5	1-5	1-5	20	B5	B5
P22	S19	MONO	2-5	2-5	2-5	2-5	2-5	2-5	2-5	2-5	S25	B12	B12
P23	S20	(b)	3-5	3-5	3-5	3-5	3-5	3-5	3-5	3-5	S26	B19	B19
P24	S21	(#)	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	S27	B26	B26
P25	S22	⌋	5-5	5-5	5-5	5-5	5-5	5-5	5-5	5-5	S28	B6	B6
P26	S23	⌋	1-6	1-6	1-6	1-6	1-6	1-6	1-6	1-6	S29	B13	B13
P27	S24	⌋	2-6	2-6	2-6	2-6	2-6	2-6	2-6	2-6	▷	B20	B20
P28	-	○	3-6	3-6	3-6	3-6	3-6	3-6	3-6	3-6	▷	B27	B27
P29	-	-	4-6	4-6	4-6	4-6	4-6	4-6	4-6	4-6	DXNR	B7	B7
P30	-	-	5-6	5-6	5-6	5-6	5-6	5-6	5-6	5-6	REC	B14	B14
P31	-	-	1-7	1-7	1-7	1-7	1-7	1-7	1-7	1-7	⌋	B21	B21
P32	-	-	2-7	2-7	2-7	2-7	2-7	2-7	2-7	2-7	EDIT	B28	B28
P33	-	-	3-7	3-7	3-7	3-7	3-7	3-7	3-7	3-7	AI	B29	B35
P34	-	-	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7	PRGM	B30	B36
P35	-	-	5-7	5-7	5-7	5-7	5-7	5-7	5-7	5-7	RANDOM	B31	B37
P36	-	-	B38	B38	B38	B38	B38	B38	B38	B38	SEARCH	B32	B38
P37	-	-	B37	B37	B37	B37	B37	B37	B37	B37	○	B33	B39
P38	-	-	B36	B36	B36	B36	B36	B36	B36	B36	MHz	B34	B40
P39	-	-	B35	B35	B35	B35	B35	B35	B35	B35	KHz	-	-



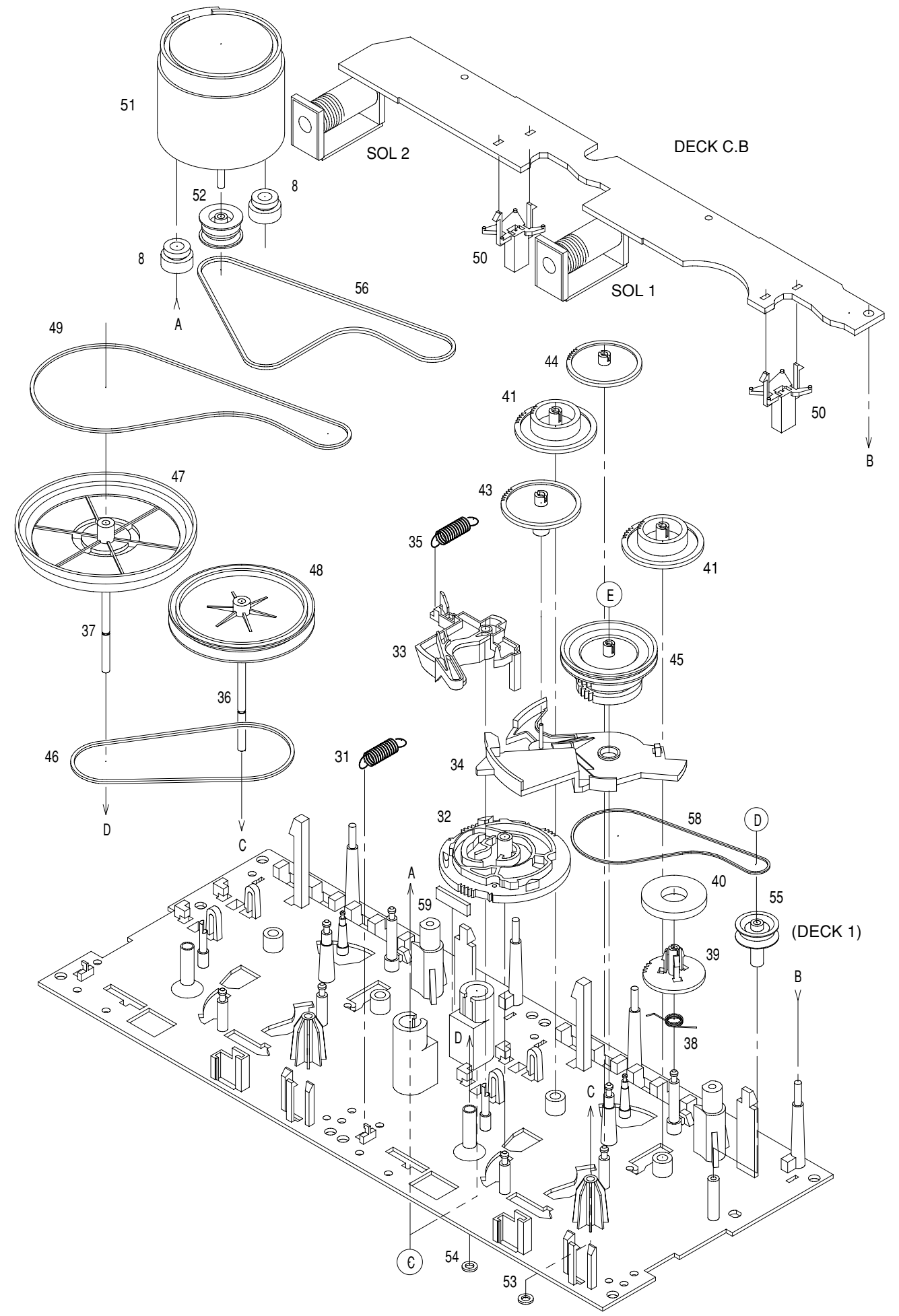
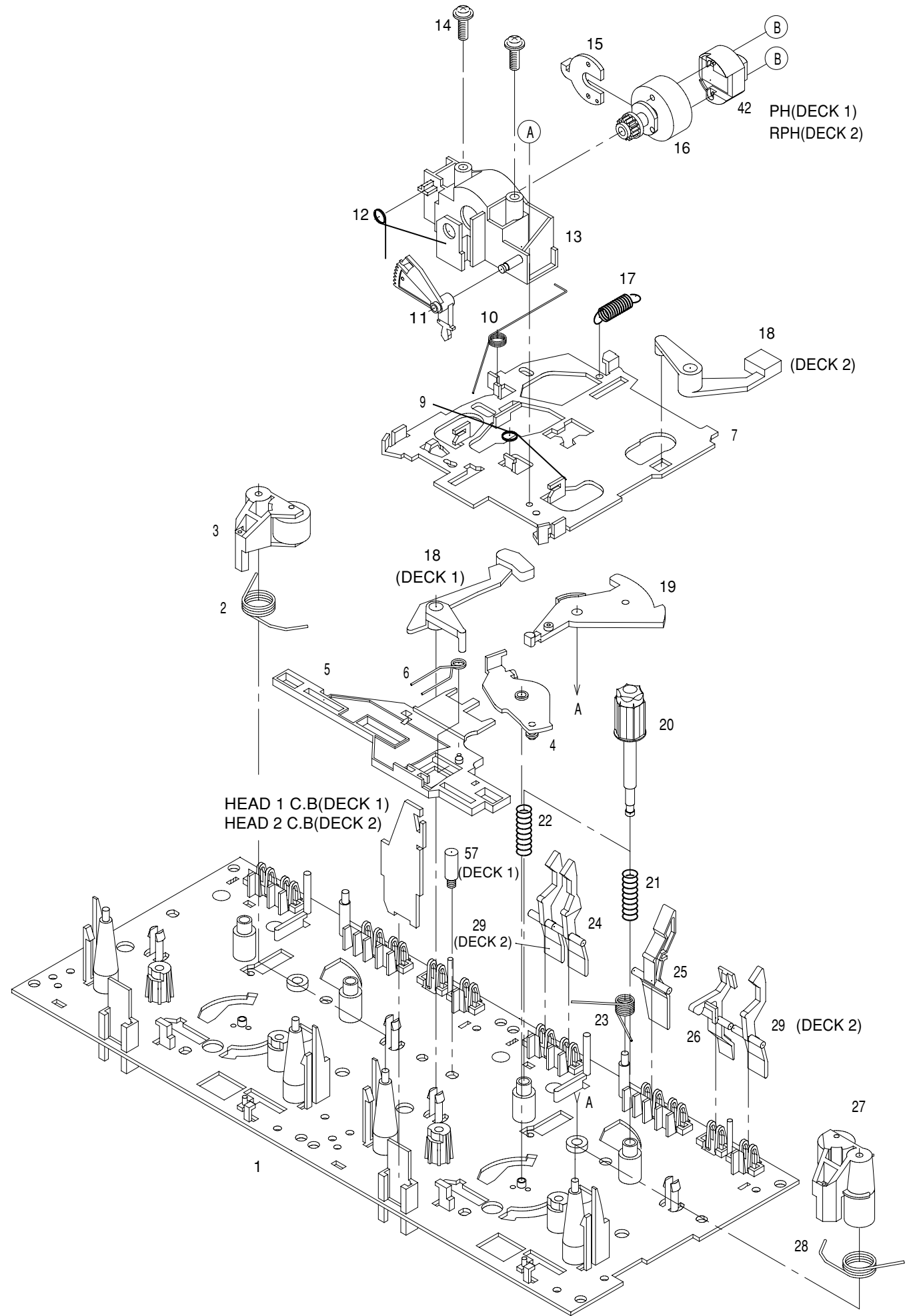
MECHANICAL PARTS LIST 1 / 1

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8A-MA3-094-010		RING, MAIN	46	88-MA1-208-210		JOINT, CABI
2	8A-MA3-090-110		KNOB, RTRY MAIN	47	8A-MA3-212-010		HLDR, PWB PT
3	87-NF8-220-010		DMPR, 150	48	8A-MA3-211-010		COVER, FAN
4	82-NF5-219-010		SPR-T, EJECT 2 (SIN)	49	8A-MA2-202-010		HLDR, FAN
5	87-NF4-217-110		HLDR, LOCK 2	50	87-064-185-010		HLDR, WIRE
6	86-NF9-224-010		SPR-C, LOCK	51	87-A91-711-010		FAN, 3110GL-B4W-B34-H02 -400MM
7	82-NF5-229-010		PLATE, LOCK	52	84-ZG1-245-210		CAP, OPTICAL
8	86-NF6-061-010		REFLECTOR, CASS	53	8A-MAP-013-010		CABI, REAR KSTNM
9	8A-MA3-026-110		BOX, CASS R	54	8A-MA3-214-010		W, 3.5-6.5-1 W/ADH
10	8A-MA3-056-010		WINDOW, CASS R	55	8A-MA3-213-010		PLATE, TR
11	8A-MA3-036-010		PANEL, CASS R 3	56	86-NF6-211-010		HLDR, IC T1.6
12	8A-MA3-025-110		BOX, CASS L	57	8A-MA3-205-010		HLDR, HT-SINK L
13	8A-MA3-055-010		WINDOW, CASS L	58	8A-MA3-206-010		HLDR, HT-SINK R
14	8A-MA3-035-010		PANEL, CASS L 3	59	87-A91-423-010		FAN, AD0612DS-D7OGL
15	8A-MA3-041-010		PANEL, FUN 5F	60	8A-NF3-223-010		HLDR, FAN
16	81-532-080-010		LABEL, CASS. COMPT	△	61	87-099-811-010	PLUG, ADPTR CONV (K) <K>
17	8A-MA3-102-010		REFLECTOR, FUN 5F	△	62	87-A80-143-010	AC CORD ASSY, E BLK<K>
18	8A-MAP-051-010		WINDOW, DISP RDS	△	62	87-A80-148-010	AC CORD ASSY, E BLK<EZ>
19	82-NF5-218-010		SPR-T, EJECT 1 (SIN)	63	87-085-185-010		BUSHING, AC CORD (E)
20	8A-MA3-034-010		PANEL, CD LED	64	87-MA3-062-010		FOOT, H17
21	8A-MA3-037-010		PANEL ASSY, TRAY 3	65	8A-MA3-045-010		PANEL, SIDE L 3
22	87-B00-002-010		BADGE, AIWA 30 ABS SIL	66	8A-MA3-046-010		PANEL, SIDE R 3
23	87-NF4-216-010		HLDR, LOCK 1	67	8A-MAP-110-010		PLATE, DPL
24	8A-MA3-093-010		KNOB ASSY, RTRY JOG	A	87-078-060-010		BVIT3PB+3-10
25	8A-MAP-031-010		PANEL, FR DPL RDS P	B	87-591-095-410		TAPPING SCREW, QIT+3-8 (GLD)
26	8A-MAP-069-010		KEY, DPL	C	87-NF4-224-010		S-SCREW, IT3B+3-8 CU
27	8A-MA3-210-010		GUIDE, LED OPE	D	81-MK1-210-010		S-SCREW, VFT2+3-16
28	8A-MA3-071-010		KEY, TIMER	E	87-067-688-010		BVTT+3-6
29	8A-MAP-066-010		KEY, FUN 5.1CH 5F	F	87-067-975-010		S-SCREW, IT+4-8
30	8A-MA3-083-010		KEY ASSY, DIR	G	87-067-703-010		TAPPING SCREW, BVT2+3-10
31	8A-MA3-072-010		KEY, FREQ	H	87-067-758-010		BVT2+3-12 W/O SLOT
32	8A-MA3-073-010		KEY, ENTER	I	87-067-581-010		TAPPING SCREW, BVT2+3-15
33	8A-MA3-070-010		KEY, RDS	J	87-067-579-010		TAPPING SCREW, BVT2+3-8
34	8A-MA3-084-010		KEY ASSY, FF	K	87-067-641-010		UTT2+3-8 (W/O SLOT) BL
35	8A-MA3-080-010		KEY ASSY, GEQ 4M PM	L	87-067-822-010		BVT2+3-20 W/O SLOT
36	8A-MA3-057-010		WINDOW, TOP				
37	8A-MA3-020-110		CABI, TOP				
38	8A-MA3-101-010		REFLECTOR, POWER				
39	8A-MA3-075-010		KEY, POWER				
40	88-MA1-205-010		GUIDE, FL				
41	8A-MA3-061-010		KEY, CD				
42	8A-MA3-100-010		REFLECTOR, CD				
43	8A-MAP-001-010		CABI, FR DPL 3				
44	8A-MA3-062-010		KEY, MIC				
45	8A-MA3-207-010		HLDR, PWB MAIN H				

COLOR NAME TABLE

Basic color symbol	Color	Basic color symbol	Color	Basic color symbol	Color
B	Black	C	Cream	D	Orange
G	Green	H	Gray	L	Blue
LT	Transparent Blue	N	Gold	P	Pink
R	Red	S	Silver	ST	Titan Silver
T	Brown	V	Violet	W	White
WT	Transparent White	Y	Yellow	YT	Transparent Yellow
LM	Metallic Blue	LL	Light Blue	GT	Transparent Green
LD	Dark Blue	DT	Transparent Orange	GM	Metallic Green
YM	Metallic Yellow	DM	Metallic Orange		

TAPE MECHANISM EXPLODED VIEW 1 / 1



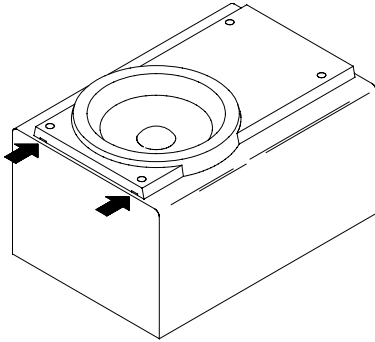
TAPE MECHANISM PARTS LIST 1 / 1

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	82-ZM3-301-519		CHAS ASSY,M2	36	82-ZM1-236-019		CAPSTAN N 2-41.5
2	82-ZM1-258-110		SPR-T,PINCH L	37	82-ZM1-239-019		CAPSTAN N 2.2-41.7
3	82-ZM1-341-110		LVR ASSY, PINCH L2	38	82-ZM1-322-019		SPR-T,FR60
4	82-ZM1-333-010		PLATE, LINK 2	39	82-ZM1-220-219		GEAR, IDLER
5	82-ZM1-266-11K		LVR, DIR	40	82-ZM3-616-019		RING MAGNET 4
6	82-ZM1-214-010		SPR-T, DIR	41	82-ZM1-216-31K		GEAR, REEL
7	82-ZM1-206-81K		CHAS, HEAD	42	87-A90-366-010		HEAD, PH YK50P-BF414 FPC
8	82-ZM3-307-019		CUSH-G, DIA3.7-8-3.2	42	87-A90-367-010		HEAD, RPH YK56R-BF414 FPC
9	82-ZM1-269-219		SPR-T, BRG	43	82-ZM1-225-21K		GEAR, FR
10	82-ZM1-219-119		SPR-T, LINK	44	82-ZM1-226-019		GEAR, REW
11	82-ZM1-210-119		GEAR, H T	45	82-ZM3-333-310		SLIP DISK ASSY 2
12	82-ZM1-213-019		SPR-T, HEAD	46	82-ZM1-338-010		BELT FR4
13	82-ZM1-207-619		GUIDE, TAPE	47	82-ZM1-349-110		FLY-WHL, R W (DECK 2)
14	86-ZM4-206-010		S-SCREW, AZIMUTH	47	82-ZM3-338-110		FLY-WHL, R3 W (DECK 1)
15	82-ZM1-314-119		PLATE, HEAD	48	82-ZM1-348-010		FLY-WHL, L W (DECK 2)
16	82-ZM1-208-119		HLDR, HEAD	48	82-ZM1-348-010		FLY-WHL, L W (DECK 1)
17	82-ZM1-218-019		SPR-E, HB	49	82-ZM3-329-210		BELT, SBU R2
18	82-ZM1-263-110		LVR, EJECT L (DECK 1)	50	82-ZM1-245-210		HLDR, IC
18	82-ZM1-264-010		LVR, EJECT R (DECK 2)	51	87-045-347-019		MOT, SHU2L 70 (M1)
19	82-ZM1-222-21K		LVR, PLAY	52	82-ZM3-221-010		PULLEY, MOT 2M
20	82-ZM1-217-319		REEL TABLE	53	82-ZM1-288-019		SH, 1.63-3.2-0.5 SLT
21	82-ZM1-244-510		SPR-C, BT	54	80-ZM6-243-019		SH, 1.75-3.6-0.5 SLT
22	82-ZM1-285-310		SPR-C, BT L	55	82-ZM3-335-210		PULLEY, COUPLER M3 (DECK 1)
23	82-ZM1-257-019		SPR-T, CAS	56	82-ZM3-337-010		BELT, SBU MOT 2
24	82-ZM1-241-319		LVR, MC	57	82-ZM3-339-010		SHAFT, COUPLER N3 (DECK 1)
25	82-ZM1-242-019		LVR, CAS	58	86-ZM1-206-010		BELT, MAIN L
26	82-ZM1-243-019		LVR, STOP	59	82-ZM3-340-010		SH, BELT D2
27	82-ZM1-344-110		LVR ASSY, PINCH R2	A	85-ZM3-202-010		S-SCREW, TG
28	82-ZM1-259-110		SPR-T, PINCH R	B	80-ZM6-207-019		V+1.6-7
29	82-ZM1-240-11K		LVR, REC (DECK 2)	C	82-ZM3-318-019		S-SCRW MOTOR M2
31	82-ZM1-255-319		SPR-E, LVR DIR	D	87-B10-043-010		W-P, 0.99-4-0.25 SLT
32	82-ZM3-305-01K		GEAR, CAM M2	E	82-ZM3-334-010		PW, 2.16-6-0.4
33	82-ZM1-227-21K		LVR, TRIG				
34	82-ZM3-306-11K		LVR, FR M2				
35	82-ZM1-265-119		SPR-E, TRIG				

SPEAKER DISASSEMBLY INSTRUCTIONS

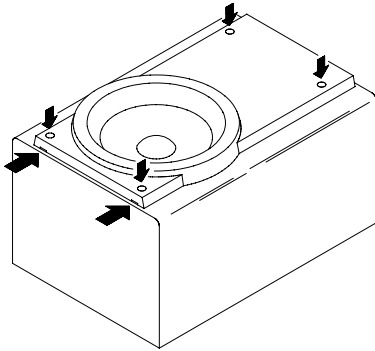
Type.1

Insert a flat-bladed screwdriver into the position indicated by the arrows and remove the panel. Remove the screws of each speaker unit and then remove the speaker units.



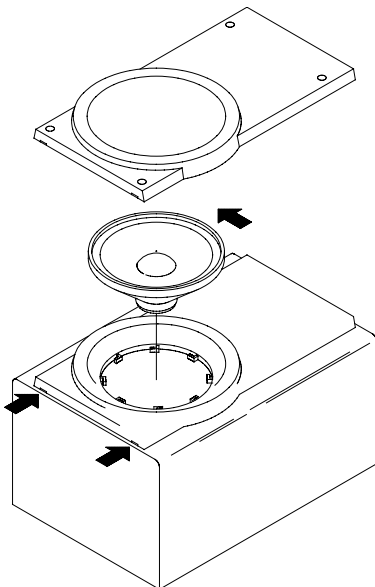
Type.2

Remove the grill frame and four pieces of rubber caps by pulling out with a flat-bladed screwdriver. Remove the screws from hole where installed rubber caps. Insert a flat-bladed screwdriver into the position indicated by the arrows and remove the panel. Remove the screws of each speaker unit and then remove the speaker units.

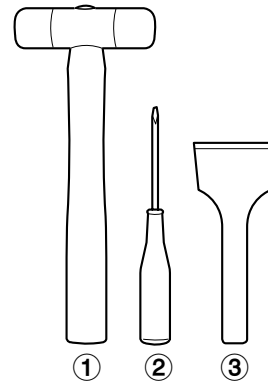


Type.3

Insert a flat-bladed screwdriver into the position indicated by the arrows and remove the panel. Turn the speaker unit to counter-clockwise direction while inserting a flat-bladed screwdriver into one of the hollows around speaker unit, and then remove the speaker unit. After replacing the speaker unit, install it turning to clockwise direction until "click" sound comes out.



Type.4



TOOLS

- ① Plastic head hammer
- ② (⊖) flat head screwdriver
- ③ Cut chisel

How to Remove the PANEL, FR

1. Insert the (⊖) flat head screwdriver tip into the gap between the PANEL, FR and the PANEL, SPKR. Tap the head of the (⊖) flat head screwdriver with the plastic hammer head, and create the clearance as shown in Fig-1.
2. Insert the cut chisel in the clearance, and tap the head of the cut chisel with plastic hammer as shown in Fig-2, to remove the PANEL, FR.
3. Place the speaker horizontally. Tap head of the cut chisel with plastic hammer as shown in Fig-3, and remove the PANEL, FR completely.

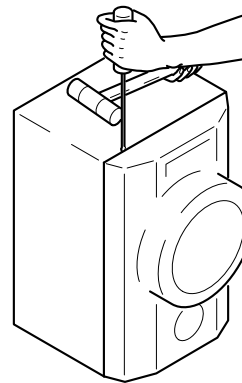


Fig-1

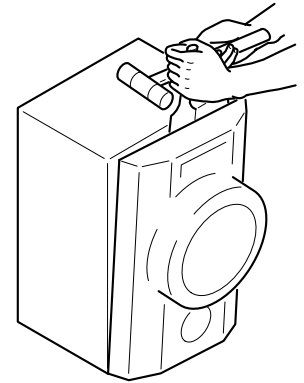


Fig-2

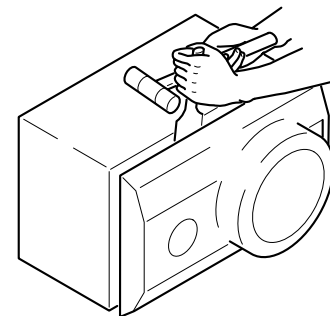


Fig-3

How to Attach the PANEL, FR

Attach the PANEL, FR to the PANEL, SPKR. Tap the four corners of the PANEL, FR with the plastic hammer to fit the PANEL, FR into the PANEL, SPKR completely.

SPEAKER PARTS LIST (SX-ZHT730 YSL)

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8A-MSF-001-010		PANEL, FR
2	8A-MSF-002-010		RING, W
3	8A-MSF-003-010		PLATE, NAME
4	8A-MSF-004-010		PROTECTOR, TW
5	8A-MSF-005-010		GRILLE, FRAME ASSY
6	8A-NSJ-006-010		BADGE, AIWA S35
7	8A-MSD-601-010		SPKR, W 200
8	8A-MS2-605-110		SPKR, TW 60
9	88-NSK-610-010		SPKR, CERAMIC ASSY
10	87-NS7-611-010		CORD, SPKR

SPEAKER PARTS LIST (SX-CR677 YSTC)

NOTE: This SX-CR677 speaker contains SX-C607 (center speaker) and SX-R277 (rear speaker).

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8Z-YS1-002-010		GRILLE, FRAME ASSY
2	81-VSA-009-010		CORD BUSH
3	8Z-YS1-601-010		SPKR, 100
4	87-YS6-002-010		SPKR, CORD Y
5	87-YS7-012-010		PANEL, FR S
6	87-010-384-010		CAP, E 100-25 SME
7	87-YS3-003-010		GRILL FRAME ASSY (C600)
8	81-VSA-009-010		CORD BUSH
9	87-YS7-602-010		SPKR, 100
10	83-NSM-010-010		SPEAKER CORD

ACCESSORIES / PACKAGE LIST

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8A-MAP-905-010		IB, K (E) M<K>
1	8A-MAP-906-010		IB, EZ (9L) M<EZ>
2	87-A90-118-010		ANT, WIRE FM (Z)
3	87-A90-030-010		ANT, LOOP AM-NC C
4	8Z-NFV-702-010		RC UNIT, ZAS05

アイワ株式会社 〒110-8710 東京都台東区池之端1-2-11 ☎03(3827)3111 (代表)
AIWA CO.,LTD. 2-11, IKENOHATA 1-CHOME, TAITO-KU, TOKYO 110, JAPAN TEL:03 (3827) 3111